

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port Aberdeen)

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

No. _____ SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned Iron or ~~Steel~~ Forgings ~~or Castings~~, manufactured by J. S. Forster & Sons Ltd of Sunderland for the Vessel No. 109, being built by J. Lewis & Sons, Ltd. of Aberdeen have been inspected by me as set forth below and found to be, so far as can be seen. sound.

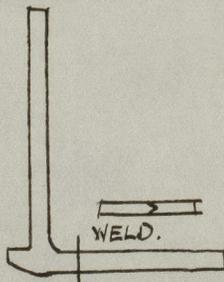
Mark on Forgings ~~or Castings~~.

Lloyd's
No. 5515
P.D.C. 28-11-29

P. D. Crouace
Sunderland 5-12-29.

	ELL · STERN · FRAME.	RUDDER FRAME.	STEM.
Material* ...	<u>Scrap iron</u> <u>Forged.</u> <u>6 1/4" x 2"</u> <u>Forged & finished</u> <u>22-11-29 to 28-11-29.</u>	/	/
How made ...			
If annealed ...			
Dimensions ...			
Progress on Inspection ...			
Date when Inspected ...			
CASTINGS. Tests on Standard Test Pieces.			
Tensile Test— Tons per square inch ...			
Extension per cent. ...			
Cold Bending Test— Angle before fracture ...			
Drop Test— Height from ground ...			
Hammering Test— If made according to Rules and found satisfactory ...			

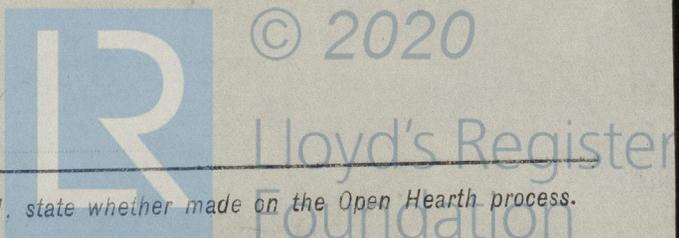
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



No. 109.
J. Lewis & Sons Ltd.
Stem Frame Cert.
T. S. CALDARE
Abw. Report: 16387.



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Lloyd's Register
Foundation