

Lloyd's Register of Shipping.

(Report on Vessel No.

Port

Aberdeen

No.

SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by J. S. Forster & Sons Ltd of Sunderland for the Vessel No. 109, being built by J. Lewis & Sons, Ltd. of Aberdeen have been inspected by me as set forth below and found to be, so far as can be seen. sound.

Mark on Forgings or Castings.

Lloyd's

No. 5515

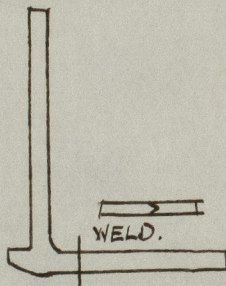
P.D.C. 28-11-29

P. D. Crouace

Sunderland 5-12-29.

	ELL · STERN · FRAME.	RUDDER FRAME.	STEM.
Material* ...	Scrap iron		
How made ...	Forged.		
If annealed ...			
Dimensions ...	6 1/4" x 2"		
Progress on Inspection ...	Forged & finished		
Date when Inspected ...	22-11-29 to 28-11-29.		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...			
Extension per cent. ...			
Cold Bending Test—			
Angle before fracture ...			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules / and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

N^o. 109.
J. Lewis & Sons L^d.
Stem Frame Cerl.
T. S. CALDARE
Abw. Report: 16387.



© 2020

Lloyd's Register
Foundation