

Lloyd's Register of Shipping.

(Report on Vessel No. 12937)Port Amst.No. - 832 - SHIP ~~MACHINERY~~ CASTINGS.

I have to report that the undermentioned ~~XXXXX~~ Steel ~~XXXXX~~ Castings, manufactured by Messrs. Deutsche Werke Kiel A.G. of Kiel for the Vessel No. 215/8, being built by Messrs. Ned. Scheepsb. Mij. of Amsterdam ²²⁷ have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from surface defects.

Mark on Forgings or Castings.

Lloyd's

No. 1352/3

P.K. 31.10.32.

Hamburg, 9th November, 1932.

1 rudder yoke

~~SPERAKO FRAME~~

1 rudder crosshead

~~RUDDER FRAME~~~~SDOMK~~

Material*	...	O. H. Steel	
How made	...	cast	cast
If annealed	...	yes	
Dimensions	Weight...	465 kgs	92.5 kgs
Progress on Inspection	...	unmachined	
Date when Inspected		31.10.32.	
CASTINGS.			
Tests on Standard Test Pieces.		3"	.798"
File Test—		46.- kgs. per sq. mm.	
XXXXXX		29.8 %	
Extension per cent. ...		120 degr. good.	
Cold Bending Test—		ten feet	
Angle before fracture		yes	
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ : :

To be paid at Hamburg

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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Foundation