

Lloyd's Register of Shipping.

(Report on Vessel No. 1293 Port Amst)

No. 428

SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings ~~XXX~~ ~~Castings~~, manufactured by Werkspoor N.V. of Amsterdam for the Vessel No. 224, being built by Nederlandse Scheepbouw My of Amsterdam have been inspected by me as set forth below and found to be, so far as can be seen, free from defects.

Mark on Forgings or Castings.

Lloyd's
No. 268
F.N.B. 5-12-32

Port of AMSTERDAM

H. M. Beemster
25th January, 1933.

	STERN FRAME.	XXX RUDDER XXX FRAME	SIEMX
Material* ...	RUDDER HEAD S.M. Steel	MAIN PIECE S.M. Steel	ARMS S.M. Steel
How made ...	forged	forged	forged
If annealed ...	Yes	Yes	Yes
Dimensions ...	As per plan	As per plan	As per plan
Progress on Inspection ...	Forged & Machined		
Date when Inspected ...	28/6 until 21/1		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...	29	31,8	32
Extension per cent. ...	31%	32%	28%
Cold Bending Test—			
Angle before fracture ...	Good	Good	Good
Drop Test—			
Height from ground ...	-	-	-
Hammering Test—			
If made according to Rules (and found satisfactory ...)	-	-	-

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ :

To be paid at Amsterdam

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

