

Lloyd's Register of Shipping.

(Report on Vessel No. 1293)Port AmstNo. 428

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings ~~XXX~~
~~Castings~~, manufactured by Werkspoor N.V.
 of Amsterdam for the Vessel No. 224, being built
 by Nederlandse Scheepsbouw My of Amsterdam
 have been inspected by me as set forth below and found to be, so far as can
 be seen, free from defects.

Mark on Forgings or Castings.

Lloyd's

No. 268

F.N.B. 5-12-32

Port of AMSTERDAMH. M. Beemster
25th January, 1933.

	STERN FRAME.	XXX RUDDER HEAD	SIEM
Material*	RUDDER HEAD S.M. Steel	MAIN PIECE S.M. Steel	ARMS S.M. Steel
How made	forged	forged	forged
If annealed	Yes	Yes	Yes
Dimensions	As per plan	As per plan	As per plan
Progress on Inspection	Forged & Machined		
Date when Inspected	28/6 until 21/1		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—	29	31.8	32
Tons per square inch			
Extension per cent. ...	31%	32%	28%
Cold Bending Test—			
Angle before fracture	Good	Good	Good
Drop Test—			
Height from ground ...	-	-	-
Hammering Test—			
If made according to Rules and found satisfactory ...	-	-	-

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at Amsterdam

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.