

STEEL STEAMER or MOTORSHIP.

Received at London Office 4 AUG 1927

State if Report has been sent on the Freeboard of the Vessel Yes No 7604

State if Report is sent on the Machinery of the Vessel Yes

Date of completion of report July 26th 1927 Port of Trieste No. 7634
Survey held at Konfalone Date First Survey January 24th 1927 Last Survey July 26th 1927

On the (State if Machinery fitted Aft and if Single, Twin or Triple Screw)

T. S. S.

"LISETA"

State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings)

"With Freeboard"

State Type of Erections Poop de l'île.

TONNAGE under 1714.62
Tonnage Deck...

CLASS + 100A1

State if with freeboard as condition of Class Yes

Built at Konfalone

Do. of space or spaces between Tonnage Dk. and Upper Dk. ✓

Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) L 305

Launched 21 June 1927 Yard No. 185

Total 1714.62

Breadth (greatest moulded) B 50

Builders Cantieri Navale Triestino

Gross Tonnage 2579.55

Depth at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) D 15

Owners CURACAO SCHE SHEEPVART MAATSCHAPJ

Register Tonnage 1115.70

1st Longitudinal Number (L x D) = 4575

Managers (Where necessary to be entered in Reg. Book.)

2nd Numeral L x (B + D) = 19825

Residence Willenstad

REGISTERED DIMENSIONS.

FEET.

Length 305.0

Framing Depth "d," at middle of length. See Sec. 3 (1d) ✓

Breadth 50.26

Proportions—Depth to Length—Uppermost continuous deck to top of keel 20.33

Depth 15.15

Do. Long Bridge to top of keel 13.99

Draught Moulded 11-7/16

Port of Registry Willenstad

If surveyed while building, afloat, or in dry dock

While building in dry dock

FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	25 1/2	✓	Bracket Floors, Frame	✓	
" " from 1/2 length to Collision bulkhead	24	✓	" " Reversed Frame		
" " in peaks	24	✓	" " Vertical Struts		
E FRAMING.			Centre Girder, depth and thickness amidships	✓	
Frame Amidships, Angle, [or]	9 3 1/2 .44	✓	" " top Angles		
" " Extends up to	UPPER DECK	✓	" " bottom Angles		
Reversed Frame Amidships, Angle	✓		Side Girders, No. each side and thickness	✓	
" " Extends up to	ON FLOORS ONLY AS PER PLAN	✓	Margin Plate depth (excl. of flange) and thickness	✓	
Depth of Framing Girder	9	✓	" " Vertical Angle to Tank side Bracket abaft 1/2 len. from stem		
Frames in Uppermost Continuous 'tween Decks, Angle, [or]	✓		" " Vertical Angle to Tank side Bracket forward 1/2 len. from stem		
" Second 'tween Decks, Angle, [or]	✓		" " Gussets, spacing and scantling abaft 1/2 len. from stem		
" Third " " "	✓		" " Gussets, spacing and scantling forward 1/2 len. from stem		
Framing in Peaks, Angle or [5.9 2 3/4 .32	✓	Tank Side Brackets, height above base line at toe of Frame and thickness	✓	
Diameter and Spacing of Rivets through Frame and Shell Plating amidships	7/8 5 1/4 re plans	✓	INNER BOTTOM PLATING.		
Is Frame Joggled	NO	✓	Breadth and thickness of Middle Line Strake	✓	
FRAMING ARRANGEMENTS (Sec. 7), state system and particulars	ONE PARTING STRINGER AND TWO WEBS	✓	Thickness of remainder in Holds		
STRENGTHENING OF BOTTOM FORWARD. State Particulars	DOUBLE RIVETED FRAMES THREE SIDE KEELSONS EACH SIDE DOUBLE SHELL ATTACHMENT TO BOTTOM LONGITUDINALS SHELL PLATING ON FLAT OF BOTTOM FORWARD 3/5 L INCREASED TO .54	✓	Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?		
E BOTTOM.			BEAMS.		
Frames, Depth and thickness at mid-line in Holds	27 .36	✓	Uppermost Continuous Deck, amidships in Wells, Angle, [or]	SEE DECK LONGITUDINALS	
Height of Brackets at side above base line at toe of frame	48	✓	" " in way of Bridge, Angle, [or]		
Mid Line Keelson, on Floors, Angles, [or]	3 1/2 3 1/2 .48	✓	Spacing		
" " Through Plate or Intercoastal Plate	27 .40	✓	Second Deck, amidships, Angle, [or]	✓	
" " Foundation Plate on Floors	36 .46	✓	Spacing		
" " Flat Plate Keel Angles	3 1/2 3 1/2 .48	✓	Third Deck, amidships, Angle, [or]	✓	
Keelsons, No. each side	3	✓	Spacing		
" thickness of Intercoastal Plate	.48 .38	✓	Fourth Deck, amidships, Angle, [or]	✓	
" Angles	7 9 3 1/2 .44	✓	Spacing		
E BOTTOM.			Poop Deck, Angle, [or]	7.9 3.3 .48	
Floors, thickness and spacing	✓		Spacing	24	
" Are Frame and Reversed Frame joggled?	✓		Bridge Deck, Angle, [or]	✓	
Deck Floors, breadth and thickness at middle line	✓		Spacing		
" breadth and thickness at margin plate	✓		Forecastle Deck, Angle, [or]	7 3.3 .40	
			Spacing	24	

	INCHES IN SHIP.			Any Departure from Approved Plans to be Noted.
PILLARS , No. of Rows.....		ONE		
FORECASTLE " in between Decks, Size and Spacing.....	23/4		48	
" " " ANT "	2 7/8		48	
" in Holds " "	8'7 3 1/2	38 5/6		
	IN WAY OF TRANSVERSES			
LONGIT. SIDE Centre Line Bulkhead.	7	6'7	3'3	3'4
Stiffeners and Spacing.....	7	10'2	3'5	4'2 1/2
IN WAY OF TRANSVERSES				1'6 1/2
Plating, thickness of			3/6	
STRINGERS AND DECKS.				
Uppermost Continuous Deck.				
Stringer Plate, breadth and thickness in Wells		96	48	
" " " " in way of Bridge				
" Angle in Wells	5'1	5'1	48	
Thickness of Plating abreast Deck openings in way of Wells	DOUBLING PLATES ABREAST OPENINGS			
Thickness of Plating abreast Deck openings in way of Bridge				
Thickness of Plating within line of openings...				
If Sheathed, material and thickness				
Second Deck.				
Stringer Plate, breadth and thickness in Wells...				
Stringer Plate, breadth and thickness in way of Bridge				
Thickness of Plating abreast Deck openings in way of Wells				
Thickness of Plating abreast Deck openings in way of Bridge				
Thickness of Plating within line of openings...				
If Sheathed, material and thickness				
Third Deck.				
Stringer Plate, breadth and thickness.....				
If Plated, state thickness.....				
Fourth Deck.				
Stringer Plate, breadth and thickness.....				
If Plated, state thickness				
Poop Deck.				
Stringer Plate, breadth and thickness	70	42		(as plans)
Plating, Sheathing, material and thickness ..	40	30		Steel
Bridge Deck.				
Stringer Plate, breadth and thickness.....				
Plating, Sheathing, material and thickness ..				
Forecastle Deck.				
Stringer Plate, breadth and thickness.....	48	32		
Plating, Sheathing, material and thickness ..	24	AND 2 1/2" P.P.VINE SHEATHING		

SCANTLINGS.					RIVETING.							
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.			BUTTS.			
	AMIDSHIPS.		FORWARD.			State if joggled?	No.		No. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.
	Breadth.	Thickness.	Thickness.	Thickness.			SINGLE OR DOUBLE.	Diam.		Spacing cr. to cr.	Diam.	
	Inches.	Inches.	Inches.	Inches.			Inches.	Inches.		Inches.	Inches.	
FLAT PLATE KEEL	68	.71	.62	.62		DOUBLE	7/8	3 1/6	FOUR - THREE	7/8	3 1/2	LAPPED
" DBLG. (if any)	✓					✓						
BOTTOM PLATING, No. of Strakes ... FOUR.	59 1/2	THREE .50		.46		DOUBLE	7/8	3 1/6	THREE	7/8	3 1/6	LAPPED
BIDGE PLATING, No. of Strakes ... ONE.	61 1/2	ONE .52	.50	.46		DOUBLE	7/8	3 1/6	THREE	7/8	3 1/6	LAPPED
BIDGE PLATING, No. of Strakes ... ONE.	65	.54	.48	.48		DOUBLE	7/8	3 1/6	THREE	7/8	3 1/6	LAPPED
SIDE PLATING, No. of Strakes	✓					✓						
UPPER DECK, Sheer-strake in Wells.....	79	.52	.40	.42		DOUBLE	7/8	3 1/6	THREE	7/8	3 1/6	LAPPED
UPPER DECK, Sheer-strake in Bridge ...	79			.79		DOUBLE	7/8	3 1/6	FOUR	1	4	LAPPED
STRAKE BELOW SHEER-strake in Wells.....	81 3/4	.52	.40	.42		DOUBLE	7/8	3 1/6	THREE	7/8	3 1/6	LAPPED
STRAKE BELOW SHEER-strake in Bridge ...	✓					✓						
POOF SIDE PLATING54-.42			7/8	3 1/6	THREE	7/8	3 1/6	LAPPED
BRIDGE SIDE PLATING ...	✓					✓						
FOREC'TLE SIDE PLATING			.38			SINGLE	3/4	3	DOUBLE	3/4	2 5/8	LAPPED

Total No. of W.T. BULKHEADS in Vessel—

Extending to Upper Deck (Sec. 3 c) ELEVEN

“ Deck next below ✓

As per Rule FIVE

	Casting or Forging.	Scantlings.	Maker's Name.	Any departure from approved plans to be noted.
KEEL, Bar	FLAT KEEL PLATE			/
STEM	FORGING	7/4 x 2	HITACHI-SEASIDE ENGINE CO. LTD. YOKOHAMA, JAPAN.	/
STERN FRAME { Propeller Post	—	—	—	/
{ Rudder ..	FORGING	7/4 x 2 1/2	"	/
RUDDER—A x D 11.3 m. 3				
Speed of Vessel 10 knots				
RUDDER mainpiece at head ...	FORGING	10	"	
" " heel ...	"	7 1/2	"	
" how constructed	BUILT UP			
" double or single plate	SINGLE PLATE 100		"	
" coupling, vertical or horizontal	HORIZONTAL		"	

Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture) *OPEN HEARTH PROCESS*
Witkowitz Bergbau- und Eisenhütten Gew.; Österreichisch Alpine Montan Gesellschaft; Dorman
Long & Co.
 Has the Steel been tested as required by the Rules? *Yes*

ANCHORS

HAWSEY AND HARRIS

Steering Gear, Steam *J. Mastie* Steering Gear, Hand *J. Mastie*
Boats *2 lifeboats* Steering Chains, Size and Test *Telamator* Windlass *Swanson Walker & Thompson*
Ceiling in Holds, thickness and material *2" pine in Fore hold* Cargo Battens, thickness, material and spacing *✓*
Cargo Hatchways.—(Upper Deck) *oil tight steel hatches* Thickness of Hatches *.50 steel plate stiffeners*
Size of No. 1 Hatchway (Forward) *6'-0" x 10'-0"* No. 2 *6'-0" x 4'-0"* No. 3 *6'-0" x 4'-0"* No. 4 *6'-0" x 4'-0"* No. 5 *6'-0" x 4'-0"* No. 6 *6'-0" x 4'-0"*
Number of Shifting Beams and/or Fore and Afters *None*

Cantiere Navale Triestino

Builder's Signature _____

GENERAL DECLARATION This vessel has been built in accordance with the Society's Rules and Regulations, and the workmanship and material throughout are good.

The cargo tanks, fuel bunkers, wing tanks and peaks have been tested as required by the Rules and found satisfactory. The decks have been hose tested and found good.

The ~~Freeboard~~ has been verified, and the marks cut in on the vessel's sides.

The eleven bulkheads extend watertight from side to side of the vessel.

This vessel has longitudinal framing at bottom and at deck.

The following approved plans are enclosed:- Midship Section, Profile & Decks, Shell expansion, stern frame & rudder, propeller brackets, stem, after peak & w.t. bldg. h/g, Giltight bulkheads, O.T. bulk # 37, O.T. bulk # 41, Cofferdam (duplicate), Fore Peak & Coll. Bldg., Engine seating, intermediate wing tanks, equivalent sections, cast steel quadrants & tiller(s) {18 plans}

The amount of Entry Fee *due* : 588- Fees applied for, *1. 8.* 19*27*

Special Survey Fee... *due* *29.988-* Received by me, *13. 9.* 19*27*

100 per cent
Travelling Expenses, if any *due* : 2.100-
45 days for *due* 280-

State whether the Vessel has been built under Special Survey *yes*

H.M.
Certificate to be sent to *This office (Prieste)* Date of issue *9/8/27.*

I am of opinion the Vessel should be Classed *+100A1 with G-bd*
"Carrying Petroleum in bulk."

Signature *A. Ostman* *hasiliciceli*
Surveyor to Lloyd's Register of Shipping.
C. E. B. 115

Committee's Minute
TUES. 9 AUG 1927
Character assigned
* 100 AM. With Freeboard
Carrying Petroleum in Bulk
Lloyd's A.C.P. + L.M.C. 7:27 T.D. CL
Note: Fitted for Oil Fuel 7:27 T.P. above 150°F.

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Foundation

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

5 forging certificates enclosed.

The brackets connecting the central bottom transverses to the sloping sides of the tanks have been increased 6 in. in breadth to permit of the increased draught of 11'-7½", as per copy of letter sent by Secretary to Messrs. Cuthbert Watson dated 17th January 1927. (M)

Steel Twin Screw Steamer

Rpt. 1*.

PARTICULARS OF LONGITUDINAL FRAMING.

FRAMING.	AMIDSHIPS.	ENDS.	AMIDSHIPS.	ENDS.	Diameter. Inches.
	In Ship.	In Ship.	Per Rule or as	Per Rule or as	
	Inch.	Inch.			

Framing of L. S. ...

Particulars of Drop Test of Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower	WEIGHT: 23:3:15	SURV. INIT.	K.H.	No of ...	4162	DATE OF TEST	14.9.26
2nd "	" : 24:0:13	"	M.B.	" " "	3022	" " "	17.10.26
3rd "	" : 23:3:17	"	K.H.	" " "	4012	" " "	16.6.26

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ~~68.5~~ ft., R.Q.D. ☒ ft., Bridge ☒ ft., Forecastle 28.5' (in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated

No. and Material of Decks (this information is to be given as it should appear in the Register Book) ONE DECK. STL. 11 BH F.K. WIRELESS

Official No. ; Signal Letters

Is bottom of Vessel coated with cement ☒ if not

particulars of composition Bitumastic in Engine & Boiler space, cement in Peaks & Fore hold.

PARTICULARS OF WATER BALLAST.—

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water C To
Double bottom, aft,			Fore peak tank,	28	
Double bottom, under Engines and Boilers,			After peak tank,	18	8
Double bottom, if under Engines only,			Deep tank, aft,		
Double bottom, if under Boilers only,			Deep tank, forward,		
Double bottom, forward,			Other tanks, if fitted,		
Total capacity of double bottom			(If necessary, furnish further information by sketch.)		

* The wells are not to be included in the lengths of the tanks. OIL FUEL BUNKER AS PER PLAN

Order for Special Survey No. 134

Date 18th January 1927

Dates of Surveys held while building

1927 Jan 21, 24, 26, Feb 15, 21, 22, 28, Mar 4, 7, 11, 16, 17, 19, 21, 23, 23, 30, 31, Apr 1, 4, 6, 12, 13, 15, 22, 25, 25, 29, May 3, 10, 12, 17, 25, 25, 26, 27, 27, 30, 30, June 1, 4, 7, 8, 11, 13, 13, 14, 18, 20, 21, 24, July 2, 11, 14, 18, 19, 26

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