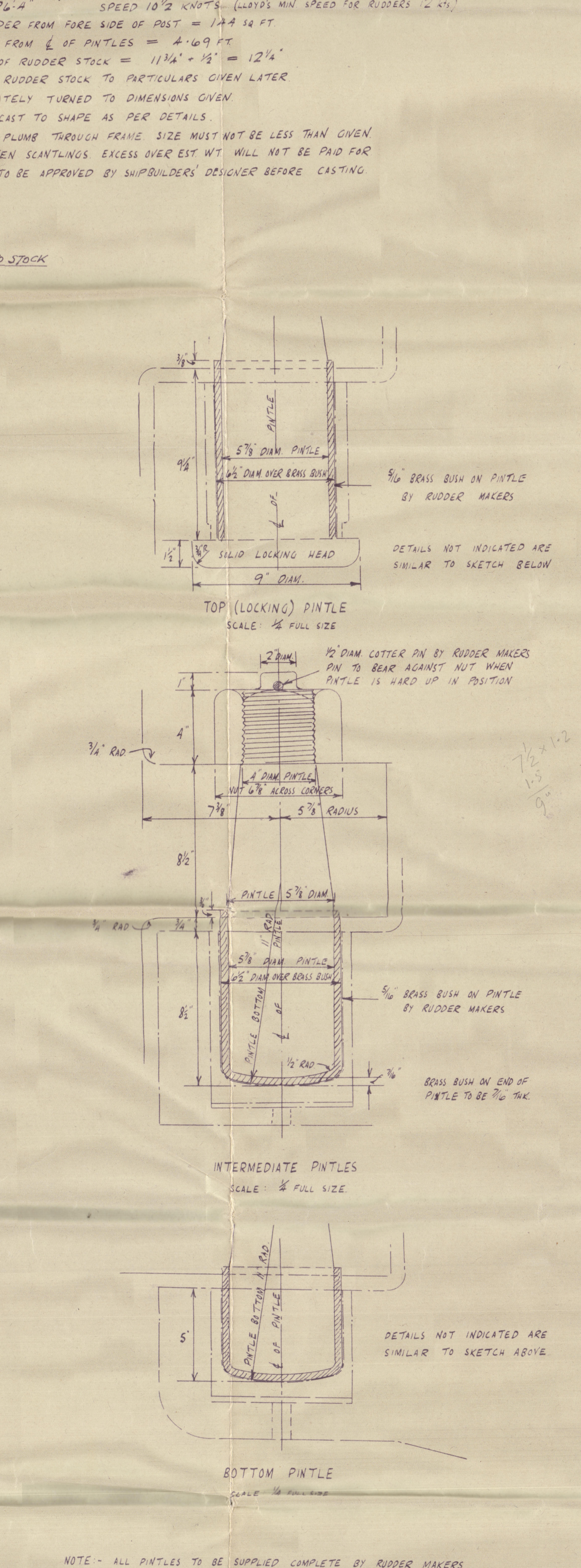
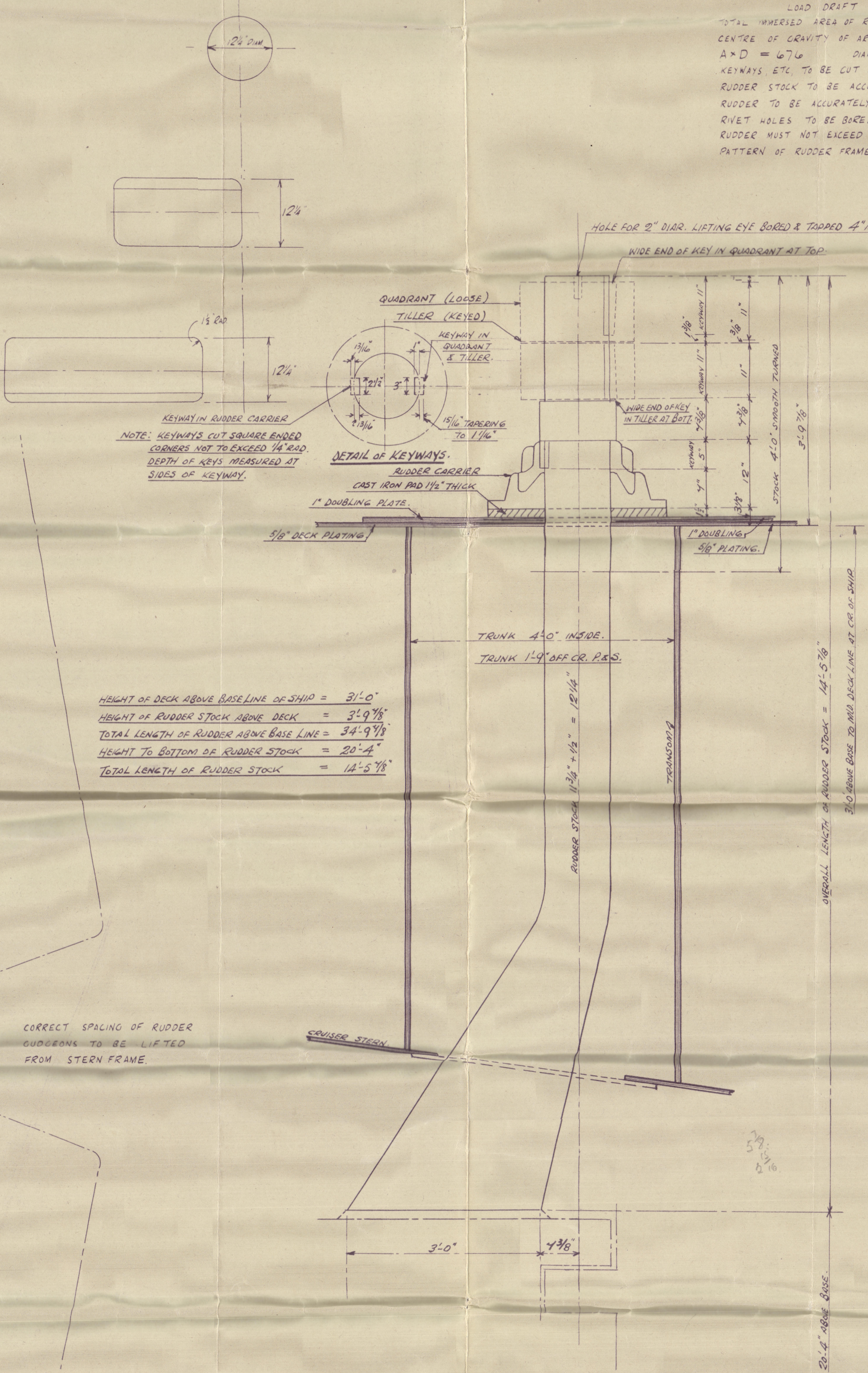
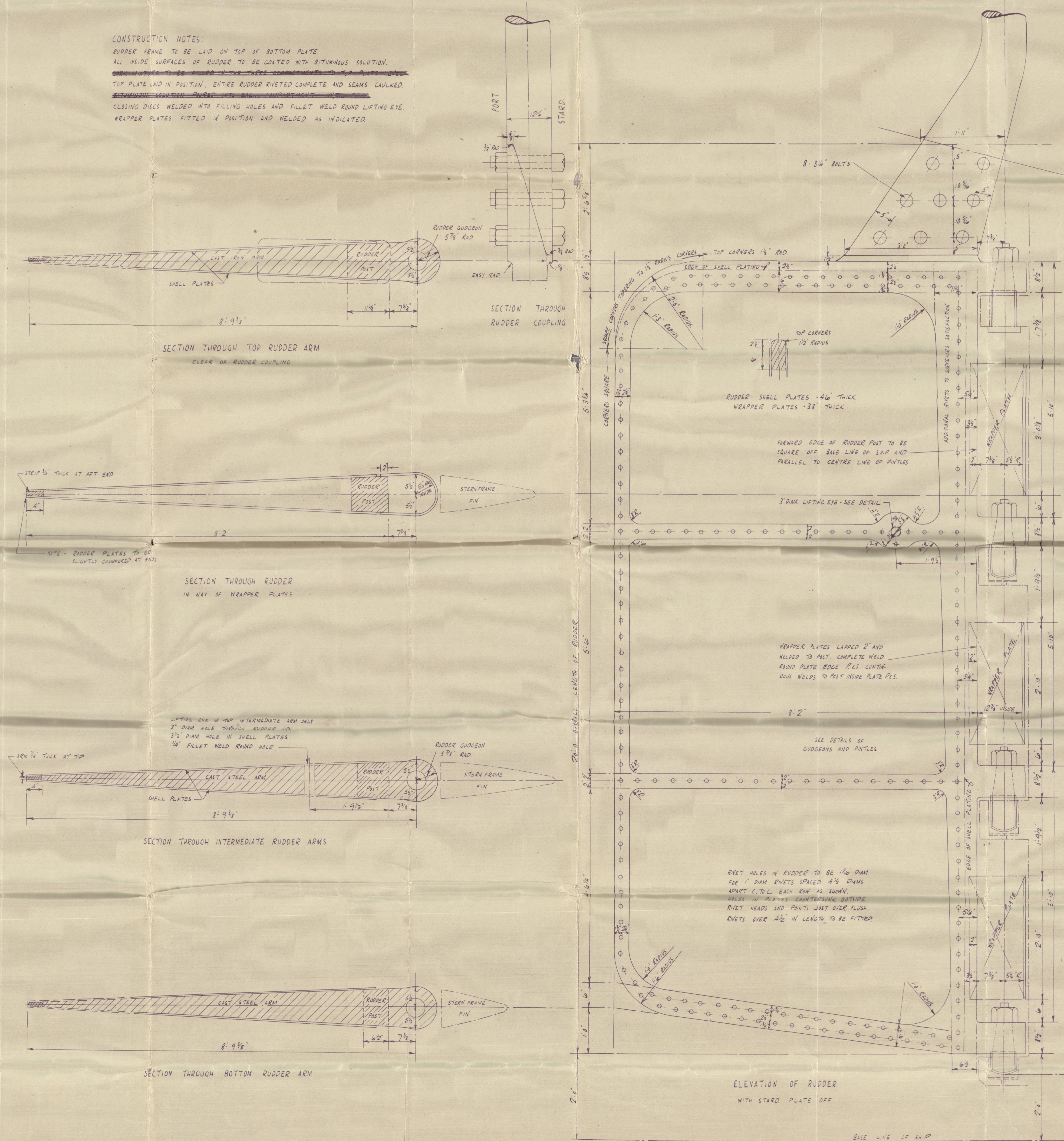


CONSTRUCTION NOTES:
RUDDER FRAME TO BE LAID ON TOP OF BOTTOM PLATE
ALL INSIDE SURFACES OF RUDDER TO BE COATED WITH BITUMINOUS SOLUTION.
TOP PLATE LAID IN POSITION, ENTIRE RUDDER RIVETED COMPLETE AND SEAMS CAULKED
CLOSING DISCS WELDED INTO FILLING HOLES AND FILLET WELD ROUND LIFTING EYE.
WRAPPER PLATES FITTED IN POSITION AND WELDED AS INDICATED.



STREAMLINED RUDDER

SCALE - 1" = 1 FOOT
DETAIL SCALES AS INDICATED
RUDDER STOCK - BEST FORGED STEEL
RUDDER FRAME - BEST QUALITY STEEL CAST

YARD NO. 465



APPROVED FOR No. 465
LLOYD'S REGISTER OF SHIPPING
James K. Colclough
DATE 4/1/44

APPROVED
LLOYD'S REGISTER OF SHIPPING
James K. Colclough
DATE 29/11/43

Wm. Hamilton & Co. Ld.

W 465-6.

Russell.

465

"EMPIRE KUMASI".



GRK. FIRST ENTRY RPT. No. 22891.

466

"EMPIRE GOODWIN".

GRK. 1ST ENTRY RPT. No. 23213.

(8)

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