

Lloyd's Register of Shipping.

(Report on Vessel No. Port)

No. 858 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~XXXXXX~~ Castings, manufactured by Messrs. Deutsche Werke Kiel A.G. of Kiel for the Vessel No. 228, being built by Messrs. Deutsche Werke Kiel A.G. of Kiel have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from surface defects.

n Forgings or Castings.

Lloyd's

Hamburg, 26th July, 1933.

No 1388/89/91

K.25.7.33.

2 coupling halves

1 rudder gudgeon

J.A. Mitchell

	STEEL FRAMES	RUBBER FRAMES	STEEL
al*	O.H. steel	O.H. steel	1 lower rudder gudgeon O.H. steel
made	cast	cast	cast
sealed	yes	yes	yes
Weight.	1774 kgs	1900 kgs	551 kgs
ss on Inspection	unmachined	unmachined	unmachined
When Inspected	25/7/33	25/7/33	25/7/33
CASTINGS.			
on Standard Test Pieces.	3" .798"	3" .798"	3" .798"
Test—	48.- kg/mm ²	42.7 kg/mm ²	42.- kg/mm ²
per cent. ...	29.3	36.-	33.3
ending Test—	120 degr. good	120 degr. good	120 degr. good
est—	ten feet	ten feet	ten feet
ring Test—	yes	yes	yes
ade according to Rules			
found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

e (if any chargeable) £ :

To be paid at Hamburg

f Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

003727-003733-0054

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