

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

(Report on Vessel No. Port)

No. 862

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~XXXXXX~~ Castings, manufactured by Messrs. Deutsche Werke Kiel A.G. of Kiel for the Vessel No. 228, being built by Messrs. Deutsche Werke Kiel A.G. of Kiel have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from surface defects.

Report on Forgings or Castings.

Lloyd's

No. 1504/5/6

P.K. 19.9.33.

Hamburg, 20th September, 1933.

No. 1504

1 rudder crosshead

1 cover 1505

		STEEL XXXXXX	RUDDER XXXXXX	STEEL XXXXXX
		1 rudder crosshead	1 cover 1505	1 rudder yoke 1506
Material	...	O.H. steel	O.H. steel	O.H. steel
Material made	...	cast	cast	cast
Material annealed	...	yes	yes	yes
Material Weight	...	96.- kgs	248.- kgs	526.- kgs
Material gross on Inspection	...	unmachined	unmachined	unmachined
Material when Inspected	...	19/9/33	19/9/33	19/9/33
CASTINGS.				
Material tests on Standard Test Pieces.	...	3"	.798"	3"
Material tensile Test—	...	49.- kgs/mm ²		50.2 kgs/mm ²
Material extension per cent.	29.3 %		28.- %
Material Bending Test—	...	120 degr. good		120 degr. good
Material p Test—	...	ten feet	ten feet	ten feet
Material Height from ground	ten feet	ten feet	ten feet
Material nnering Test—	...	yes	yes	yes
Material If made according to Rules and found satisfactory	yes	yes	yes

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

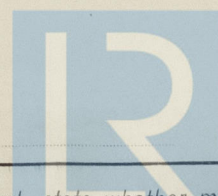


Fee (if any chargeable) £ :

To be paid at Hamburg

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

Im. 1.30. T.



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