

Lloyd's Register of Shipping.

Order: 6753. (Report on Vessel No. Port)

No. 3958. SHIP ~~FORGINGS OR~~ CASTINGS.

928

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~Forgings~~ Castings, manufactured by Messrs. Bergische Stahlindustrie Abt. Loborn of Remscheid for the Vessel No. , being built by Messrs. Deutsche Werke A.G. of Kiel have been inspected by me as set forth below and found to be, so far as can be seen, 1 rudder quadrant sound and free from surface defects.-

Work on Forgings or Castings.

Lloyd's		Düsseldorf 20th September 1933.	
No. 1733.			
F.S. 18.9.33.			
	1 rudder quadrant†		
	XXXXXXXXXX	RUDDER FRAME.	STEM.
Material*	Annealed Siem. Mart. Cast Steel		
made	cast		
annealed	Yes		
Dimensions			
Process on Inspection	unmachined		
When Inspected	18.9.33.		
CASTINGS.			
Tests on Standard Test Pieces.	.798 3"		
Tensile Test—			
Tons per square inch	30,9		
Elongation per cent.	28,7		
Bending Test—			
Angle before fracture	120 degr. good		
Test—			
Height from ground	7 feet		
Measuring Test—			
Made according to Rules and found satisfactory	satisfactory.		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at Düsseldorf.

of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

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