

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 252 SHIP FORGINGS OR CASTINGS.

Works No. 68136.

I have to report that the undermentioned ~~Iron or Steel Forging~~
Castings, manufactured by Messrs Y. Schichau S.m.b.H.of Elbing for the Vessel No. K 228, being built
by Messrs Deutsche Werke Kiel Aktiengesellschaft of Kielhave been inspected by me as set forth below and found to be, so far as can
be seen, free from defects.

- RUDDER HEAD. -

Mark on Forgings or Castings.

Lloyd's

No. 694

J.C.D. 13.7.33

DANZIG, 20th July 1933,

James C. Dykes

	STERN FRAME.	RUDDER HEAD FRAME.	STEM.
Material* ...		Siemens Martin Ingot Steel.	
How made ...		Forged.	
If annealed ...		Annealed.	
Dimensions ...		360 mm diameter.	
Progress on Inspection ...		Finished.	
Date when Inspected ...		13th July 1933.	
CASTINGS.			
Tests on Standard Test Pieces.		M 54.	
Tensile Test—		20 x 45 mm.	
Kg per square mm		44.45.	
Extension per cent. ...		34.60.	
Cold Bending Test—		180° good.	
Angle before fracture ...			
Drop Test—		✓	
Height from ground ...			
Hammering Test—		✓	
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ 5 : 15 : 0 (Including Expenses)

To be paid by Messrs Y. Schichau S.m.b.H., Elbing J.C.D. 20.7.33.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.