

For the information of Surveyors and the Committee only.

Hamburg Report Nr. 21017

Received at

Office

19

Lloyd's Register of Shipping.

Order: 1205 P. (Report on Vessel No. _____ Port _____)

No. 3948. SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~Forgings~~ Castings, manufactured by Messrs. Ruhrstahl A.G. Stahlwerk Krieger of Düsseldorf for the Vessel No. 228, being built by Messrs. Deutsche Werke A.G. of Kiel have been inspected by me as set forth below and found to be, so far as can be seen, 1 stern frame sound and free from surface defects.-

on Forgings or Castings.

Lloyd's

Düsseldorf 4th May 1933.

No. 95.

F.S.3.5.33.

1 stern frame

~~XXXXXXXXXX~~

RUDDER FRAME.

STEM.

Material* ... Annealed Siem. Mart. Cast Steel

made ... cast

annealed ... Yes

Dimensions ...

Process on Inspection ... rough turned

when Inspected } 3.5.33.

CASTINGS. .798 3"

Tests on Standard Test Pieces.

Tensile Test— 29,3 29,5

Tons per square inch 26,7 29,4

Extension per cent. ... 120 degr. good

Bending Test—

Angle before fracture

Test— 7 feet

Height from ground ...

Drawing Test—

Made according to Rules and found satisfactory ... satisfactory.

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at Düsseldorf.

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.