

Lloyd's Register of Shipping.

Order: 1205 P. (Report on Vessel No. _____ Port _____)

No. 3948. SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~XXXXXX~~ Castings, manufactured by Messrs. Ruhrstahl A.G. Stahlwerk Krieger of Düsseldorf for the Vessel No. 228, being built by Messrs. Deutsche Werke A.G. of Kiel have been inspected by me as set forth below and found to be, so far as can be seen, 1 stern frame sound and free from surface defects.-

on Forgings or Castings.

Lloyd's
No. 95.
P.S.3.5.33.

Düsseldorf 4th May 1933.

J. Howell

| | 1 stern frame XXXXXX | RUDDER FRAME. | STEM. |
|--|------------------------------------|---------------|-------|
| Material* ... | Annealed Siem. Mart. | Cast Steel | |
| made ... | cast | | |
| annealed ... | Yes | | |
| Dimensions ... | | | |
| Process on Inspection ... | rough turned | | |
| when Inspected ... | 3.5.33. | | |
| CASTINGS. | .798 | 3" | |
| Tests on Standard Test Pieces. | | | |
| Side Test— | | | |
| Force per square inch ... | 29,3 | 29,5 | |
| Extension per cent. ... | 26,7 | 29,4 | |
| Bending Test— | | | |
| Angle before fracture ... | 120 degr. good | | |
| Weight Test— | | | |
| Weight from ground ... | 7 feet | | |
| Drawing Test— | | | |
| made according to Rules and found satisfactory ... | satisfactory. | | |

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ _____

To be paid at Düsseldorf.

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

