





CALCUTTA

Continuation of Report No. 16278 dated 11th November '54 on the "JALAMOHAN"

Two rivets removed as instructed from the star'bd boiler and three from the port boiler in each case from the lower row of the lower (inboard) longitudinal seam on the same line as the previously affected rivets.

These rivets (five in No.) have now been despatched by air freight by the forwarding department of Messrs. Scindia Steam Navigation Co. Ltd., to The Secretary, London.

It will be noted that a rivet head is broken off in the case of one rivet from the port boiler and this was caused by the workmen hammering the rivet (inside the boilers) whilst the shank was being driven into the boiler from outside. The second rivet from the port boiler was also hammered with a chipping hammer as will be noted to assist the removal of the rivet. This is regretted, as strict instructions were given not to interfere with the rivet heads inside the boiler. When the fractures in these two rivets were seen, a further (third) rivet was removed in a correct manner.

Drawings are enclosed showing the position of these removed rivets and also the position and type of the previous repairs.

The five rivet holes were reamed and new rivets fitted satisfactorily.

On completion both boilers were examined under steam and all found in order.

It is recommended that the machinery be retained as Classed with fresh record of S.11-54 subject to the boilers being examined internally and externally in way considered efficient: rental team rivetti at three monthly intervals,

*Still*



© 2020

Lloyd's Register  
Foundation

00 3706-003711