

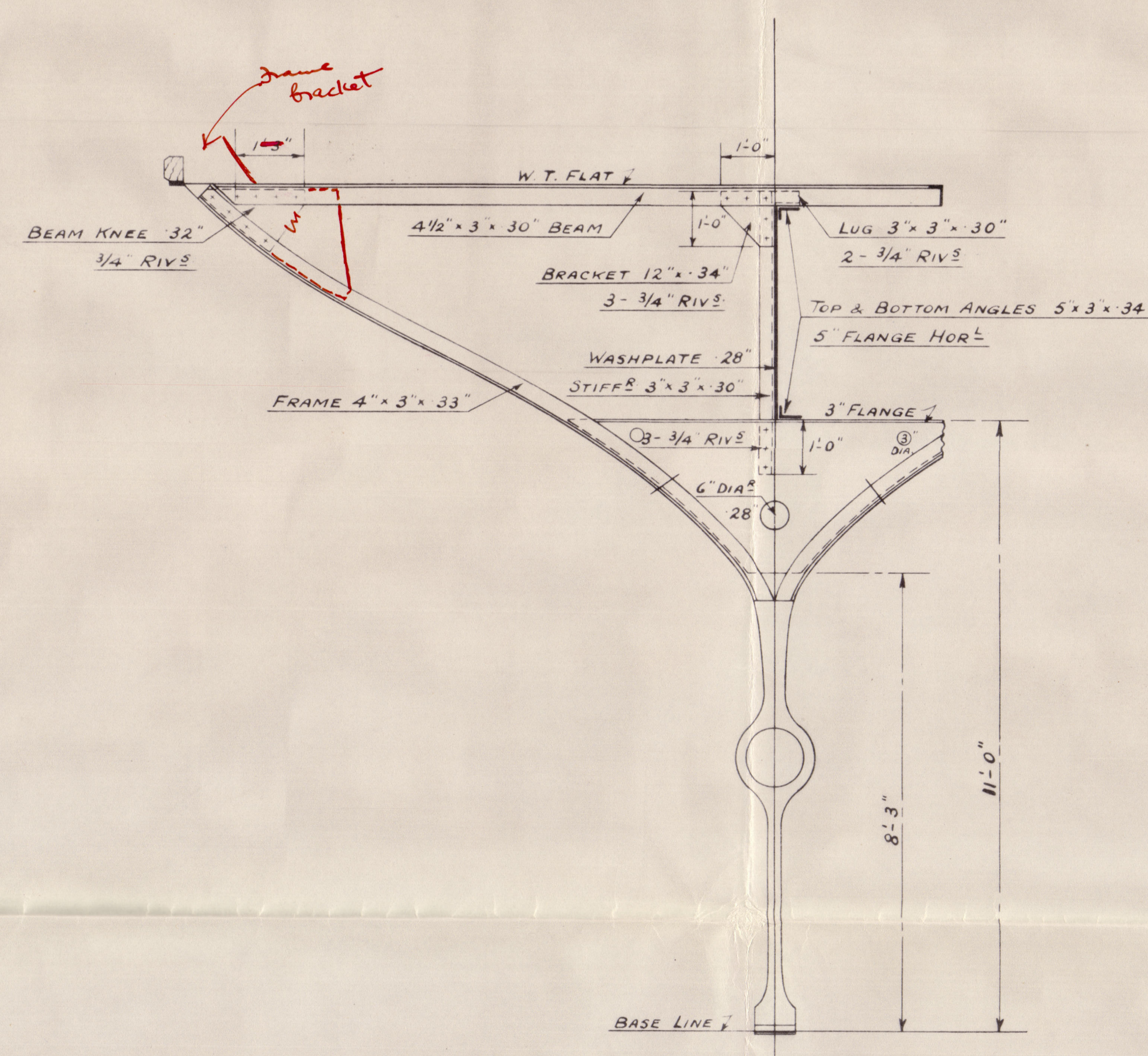
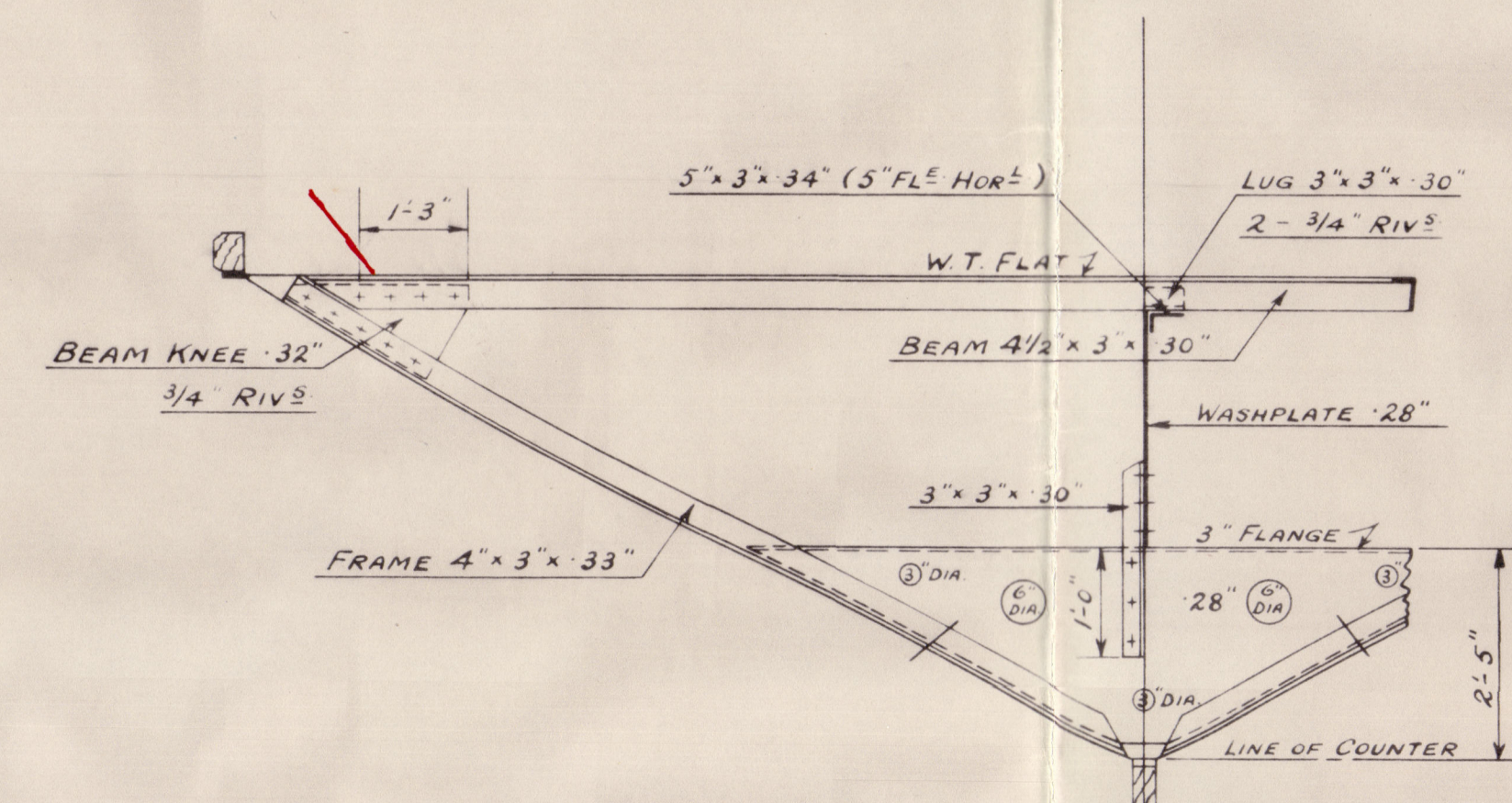
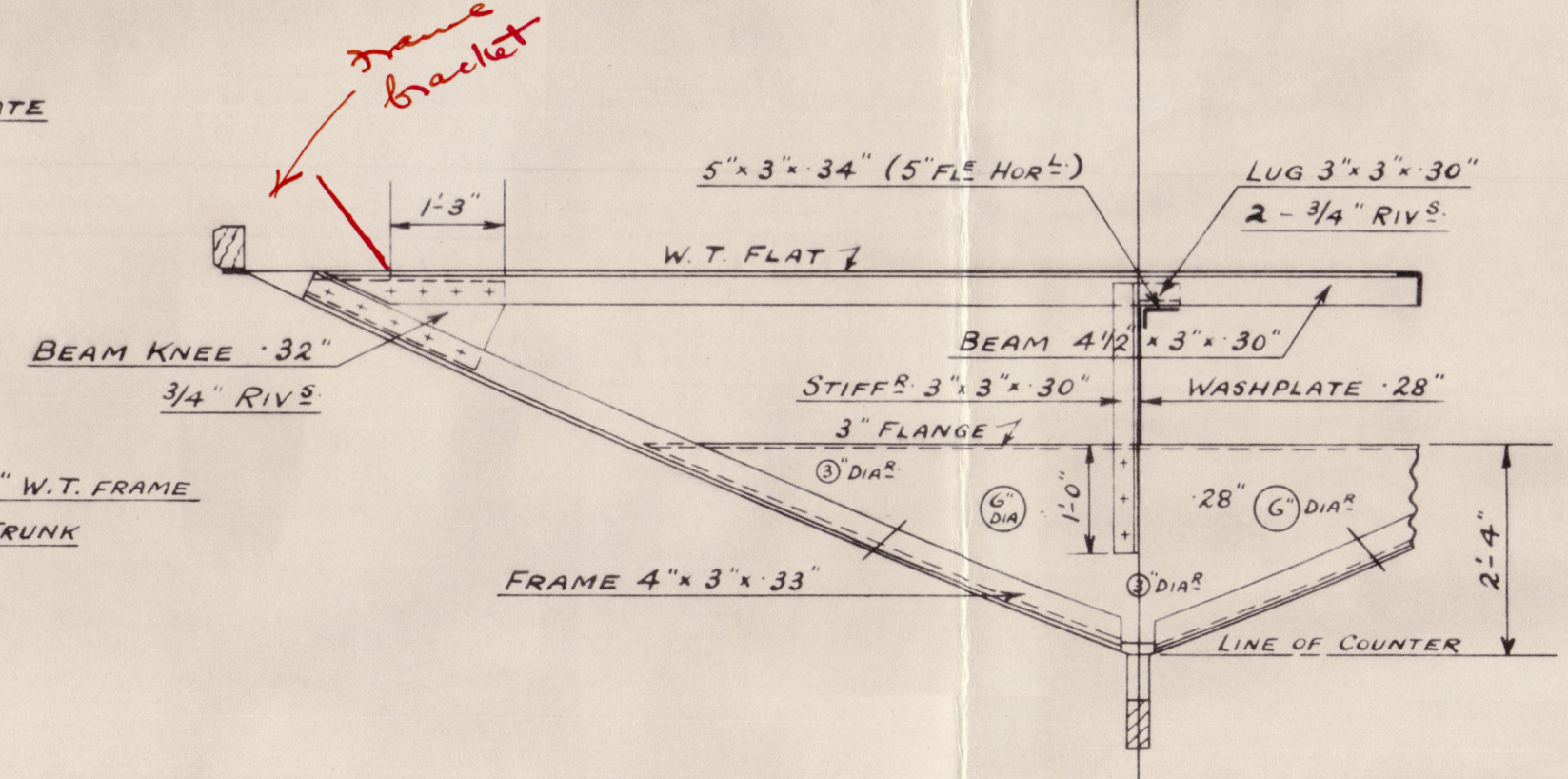
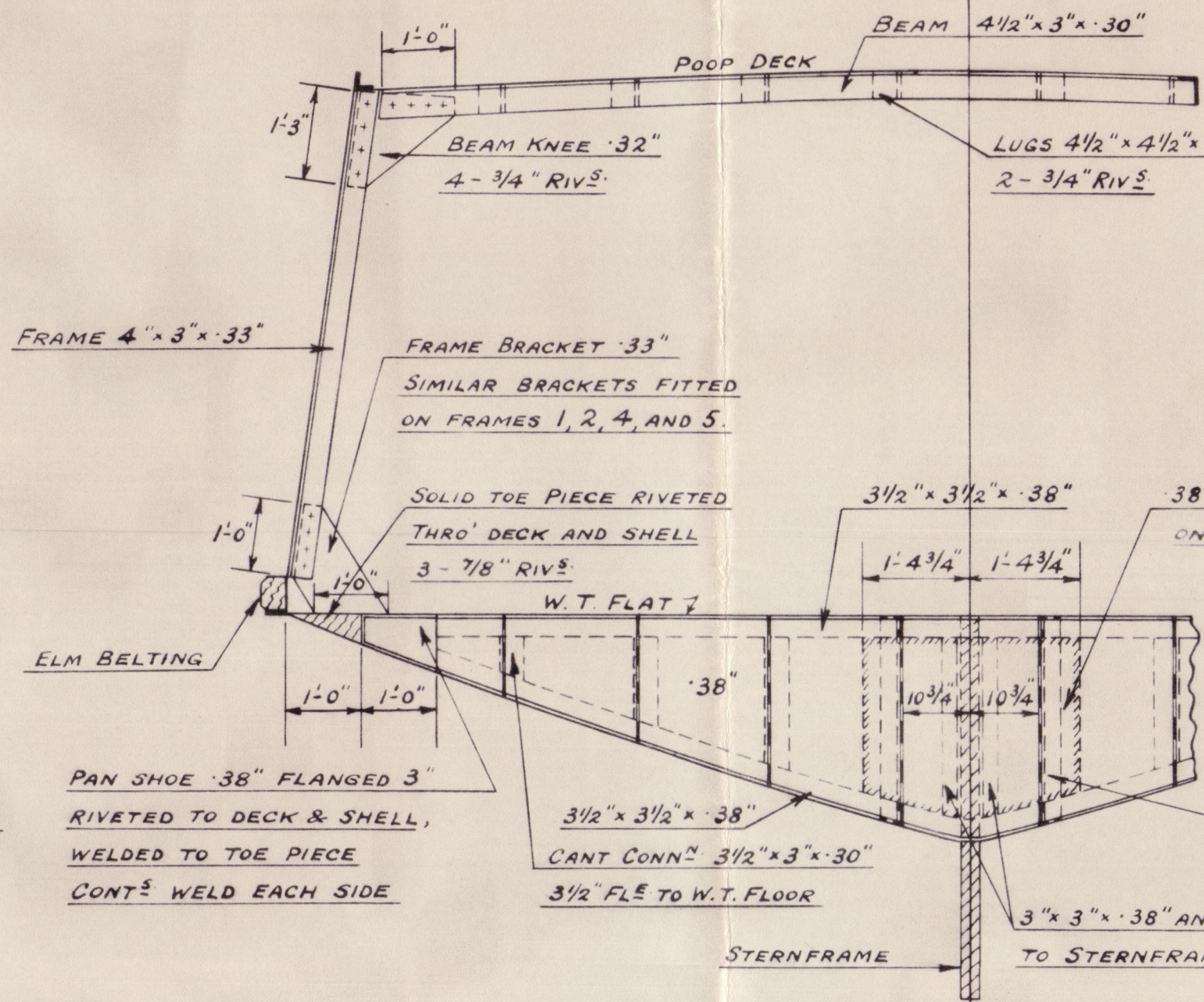
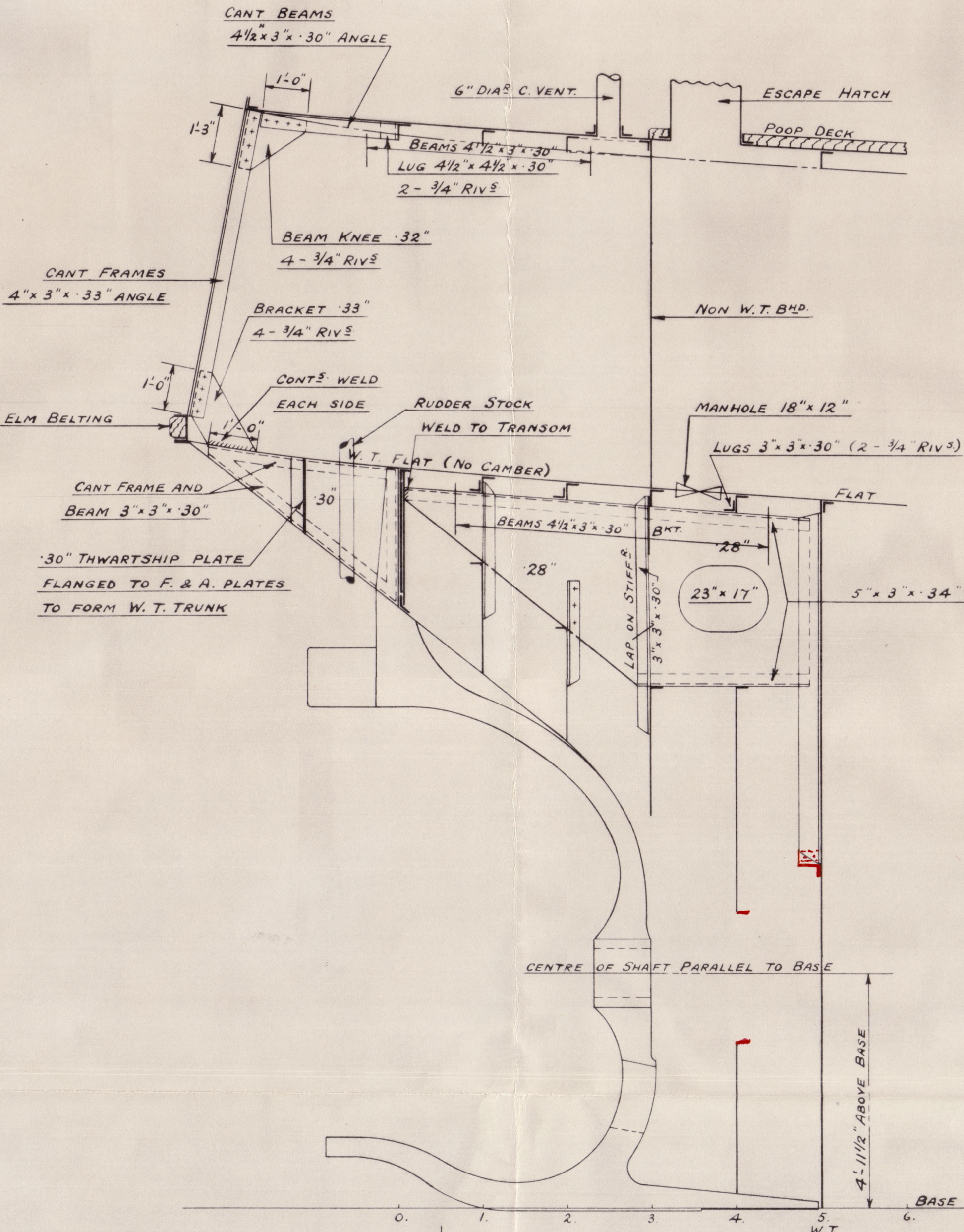
M.V. NO. 427.

STERN CONSTRUCTION PLAN.

SCALE :- 1/2" = 1 FOOT.

RIVETING TABLE		
PARTS CONNECTED	DIA. OF RIVETS	SPACING
FRAMES TO SHELL (INSIDE PEAK TANK)	3/4"	4 1/8"
FRAMES TO FLOORS	3/4"	3 3/4"
W.T. BND. FRAMES TO SHELL	3/4"	3 3/4"
W.T. BND. FRAMES TO BND.	3/4"	3 3/8"
W.T. BND. BOUNDARIES TO DECK	3/4"	3 3/4"
W.T. BND. BEAMS	3/4"	3 3/8"
W.T. BND. STIFFENERS	3/4"	4 1/2"
POOP DECK STRINGER ANGLE TO SHELL	3/4"	3 3/8"
POOP DECK STRINGER ANGLE TO DECK	3/4"	3 3/8"
CANT BEAMS TO POOP DECK	3/4"	3 3/4"
BEAM O. TO POOP DECK	3/4"	4 1/2"

RIVETING TABLE		
PARTS CONNECTED	DIA. OF RIVETS	SPACING
CANT FRAMES ABOVE FLAT TO SHELL	3/4"	3 3/4"
W.T. FLAT SHELL CONN. TO SHELL	3/4"	3 3/8"
W.T. FLAT SHELL CONN. TO FLAT	3/4"	3 3/8"
W.T. FLAT PLATING SEAM	3/4"	3 3/8"
CANT BEAMS TO FLAT	3/4"	3 3/4"
CANT FRAMES BELOW FLAT TO SHELL	3/4"	3 3/4"
WASHPLATE TOP & BOTTOM ANGLES	3/4"	3 3/4"
WASHPLATE SEAM	3/4"	3 3/4"
WASHPLATE TO BND STIFF.	3/4"	3 3/4"
W.T. TRUNK FRAME	3/4"	3 3/4"
W.T. FLAT BEAMS TO DECK	3/4"	3 3/4"

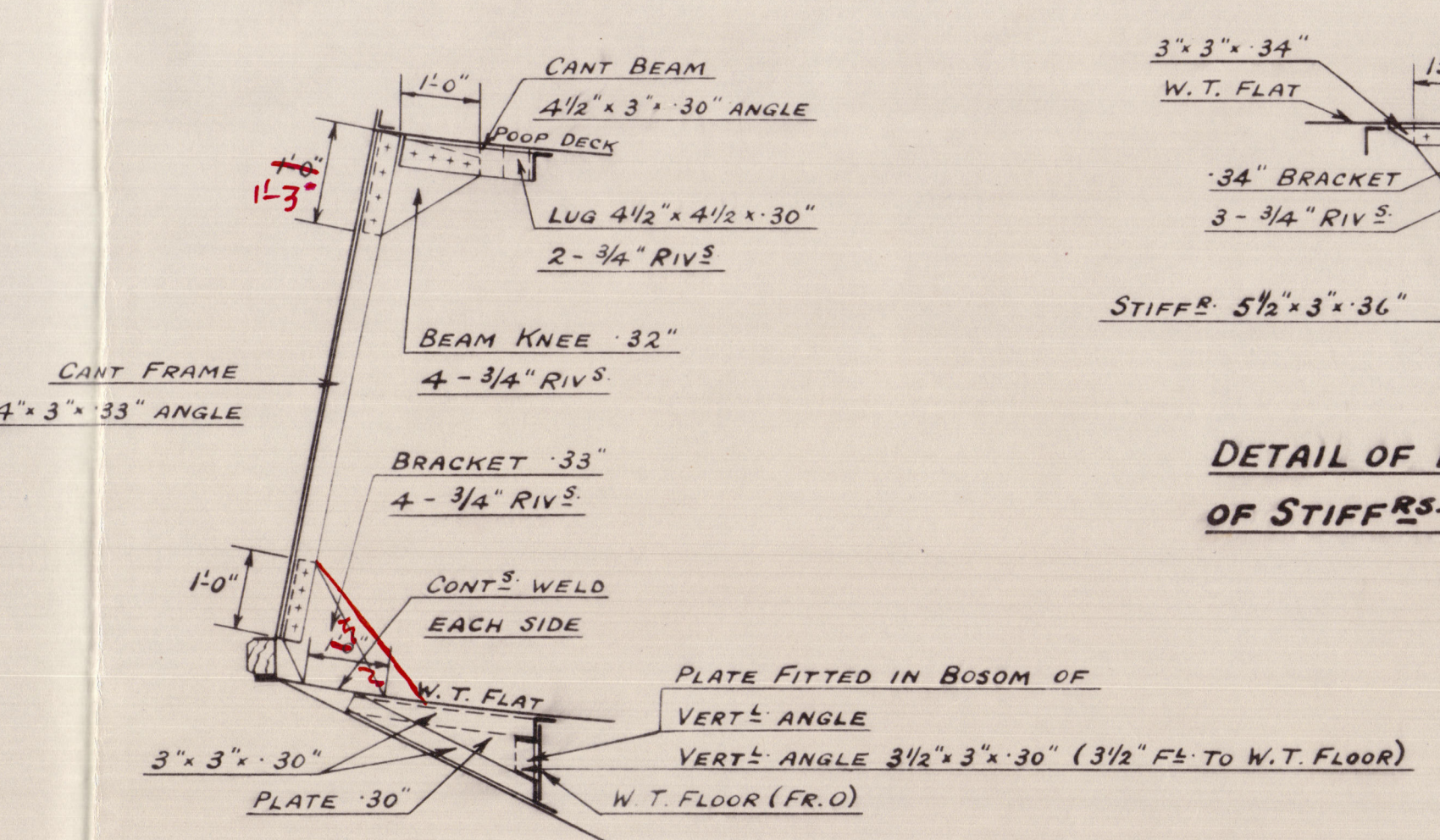
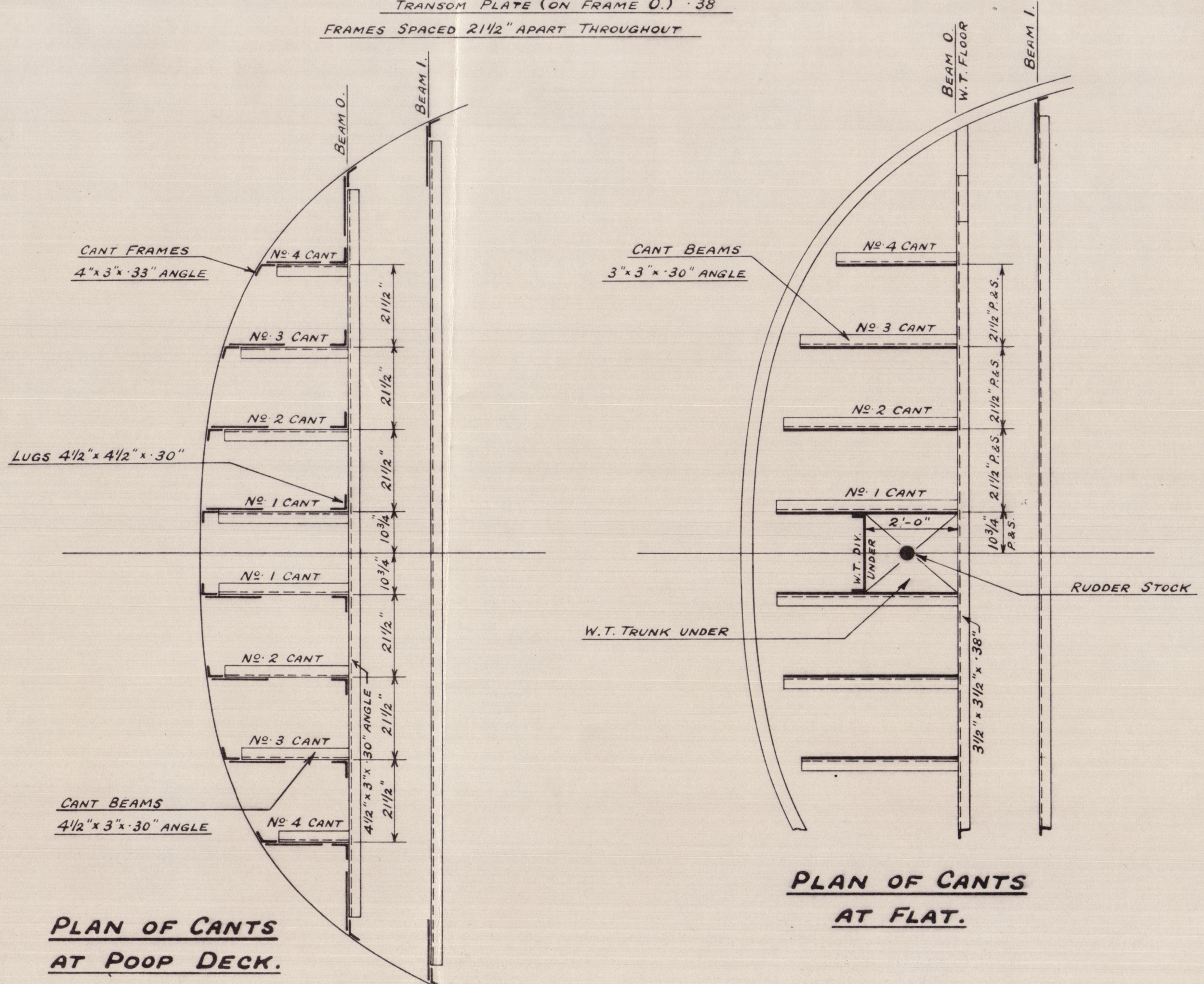


SECTION AT FR. 0.
LOOKING AFT.
FLOOR WATERTIGHT.

SECTION AT FR. 1.
LOOKING AFT.

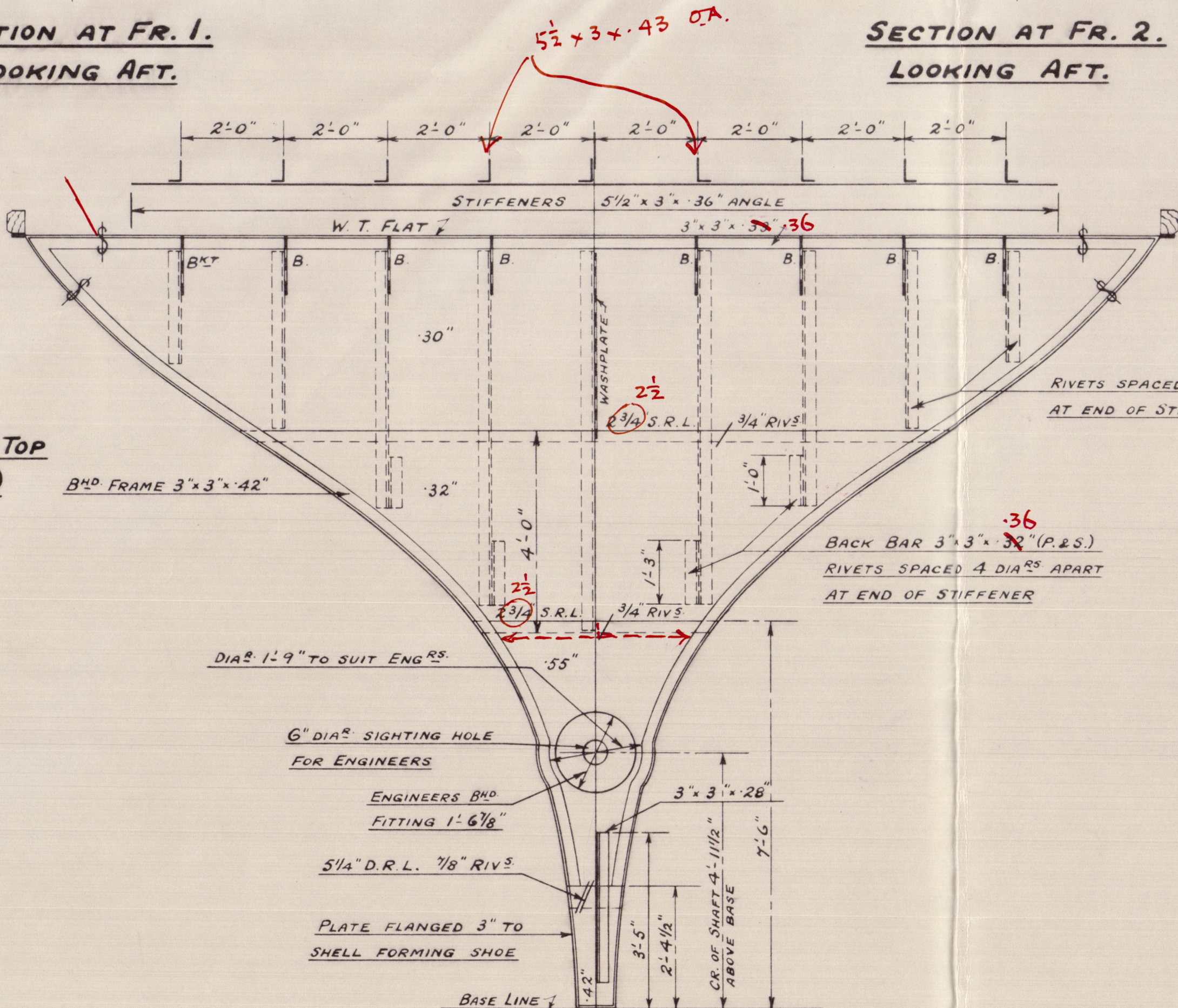
SECTION AT FR. 2.
LOOKING AFT.

SECTION AT FR. 3.
LOOKING AFT.

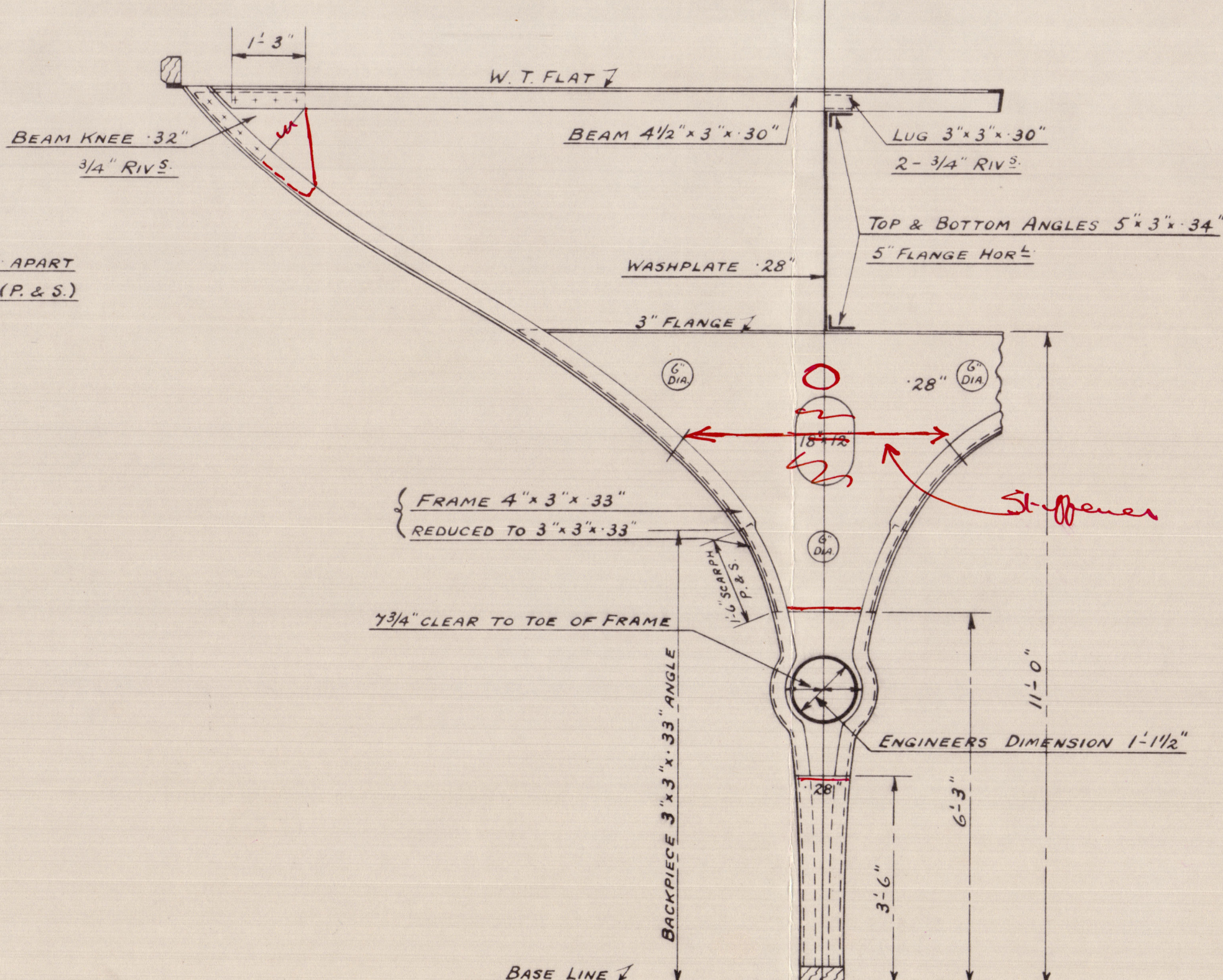


ELEVATION OF NO. 4 CANT
LOOKING FROM E TO PORT
CANTS NOS. 2 AND 3 SIMILAR

DETAIL OF BRACKET AT TOP
OF STIFFERS (W.T. BND. 5)



W.T. BND. ON FR. 5.
LOOKING AFT.



SECTION AT FR. 4.
LOOKING AFT.

Messrs. Ailsa S.B. Co Ltd

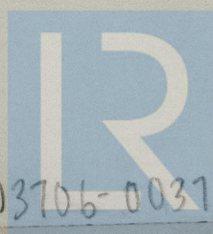
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Nº 424

Steel Construction

427 " SAINT EUNAN "

GLASGOW REPORT No. 59120



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Lloyd's Register
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