

13 FEB 1934

Lloyd's Register of Shipping.

(Report on Vessel No. 144054 Port Hull)No. SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Jessie & Jephling & Son Ltd. of Sunderland for the Vessel No. 1115, being built by Am Buchanan & Son Ltd of Selly have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

Mark on ~~Forgings~~ or Castings.

Lloyd's

No. 787448 12.5.33Lower JudgenJ Dale
Sunderland

STERN FRAME.

RUDDER FRAME.

STEM.

Material*	Cast Steel	
How made	Electric furnace	
If annealed	Yes	
Dimensions	Pattern	
Progress on Inspection	Cleaning & testing	
Date when Inspected	12.5.33	
CASTINGS.				
Tests on Standard Test Pieces.		
Tensile Test—		
Tons per square inch	35.0	
Extension per cent.	28%	
Cold Bending Test—		
Angle before fracture	120	
Drop Test—		
Height from ground		
Hammering Test—		
If made according to Rules and found satisfactory	hammered only	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.