

003679-003686-0043

PILLARS AND DECKS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
PILLARS , No. of Rows... <i>2. ROW IN FISH ROOM.</i>				
„ in 'tween Decks, Size and Spacing.....	✓			
„ „ „ „ „	✓			
„ in Holds „ „	✓			
„ „ „ „ „	✓			
Centre Line Bulkhead. <i>IN BUNKER.</i>				
Stiffeners and Spacing <i>ALTERNATE FRAMES.</i>	<i>6'-3" x 40" B.A.</i>			
Plating, thickness of	<i>3/16"</i>			
STRINGERS AND DECKS.				
Uppermost Continuous Deck.				
Stringer Plate, breadth and thickness in Wells	<i>See Letter 32.</i>			
„ „ „ „ in way of Bridge	✓			
„ Angle in Wells	<i>3' 3' 30"</i>			
Thickness of Plating abreast Deck openings) in way of Wells	✓			
Thickness of Plating abreast Deck openings) in way of Bridge	✓			
Thickness of Plating within line of openings...	✓			
If Sheathed, material and thickness <i>PITCH PINE.</i>	<i>5'-3'</i>			
Second Deck.	✓			
Stringer Plate, breadth and thickness in Wells...				
Stringer Plate, breadth and thickness in way of Bridge				
Thickness of Plating abreast Deck openings) in way of Bridge				
Thickness of Plating within line of openings...				
If Sheathed, material and thickness				
Third Deck.				
Stringer Plate, breadth and thickness				
If Plated, state thickness				
Fourth Deck.				
Stringer Plate, breadth and thickness				
If Plated, state thickness				
Poop Deck.				
Stringer Plate, breadth and thickness				
Plating, Sheathing, material and thickness ...				
Bridge Deck.				
Stringer Plate, breadth and thickness				
Plating, Sheathing, material and thickness ...				
Forecastle Deck.				
Stringer Plate, breadth and thickness				
Plating, Sheathing, material and thickness ...				

SHELL PLATING.

SCANTLINGS.						RIVETING.						
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES. State if jogged? <i>yes.</i>			BUTTS.			
	AMIDSHIPS.		FORWARD.	AFT.		SINGLE OR DOUBLE.	RIVETS.		NO. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.
	Breadth.	Thickness.	Thickness.	Thickness.			Diam.	Spacing cr. to cr.		Diam.	Spacing cr. to cr.	
	Inches.	Inches.	Inches.	Inches.			Inches.	Inches.		Inches.	Inches.	
FLAT PLATE KEEL BAR		<i>7 1/2 x 1 3/8</i>	<i>BULB PLATE.</i>	<i>7 1/2 x 1 3/8 BULB PLATE.</i>		<i>DOUBLE.</i>	<i>3/4</i>	<i>10 IN SPACS.</i>	<i>2.</i>	<i>3/4</i>	<i>2 5/8</i>	<i>OVERLAPPED.</i>
CARBOARO STRAKE. B.B.C. (if any)	<i>A.</i>	<i>.46</i>	<i>.50</i>	<i>.48</i> <i>BASS .48</i>		-	"	"	"	"	"	"
BOTTOM PLATING, No. } of Strakes <i>ONE.....</i>	<i>B.</i>	<i>.42</i>	<i>.40</i>	<i>.40</i>		-	"	"	"	"	"	"
BILGE PLATING, No. of } Strakes <i>Two.....</i>	<i>C.</i>	<i>.42</i>	<i>.38</i>	<i>.50</i>		-	"	"	"	"	"	"
	<i>D</i>	<i>.42</i>	<i>.38</i>	<i>.50</i>		-	"	"	"	"	"	"
SIDE PLATING, No. of } Strakes						-	"	"	"	"	"	"
UPPER DECK, Sheer- } strake in Wells.....	<i>.48</i>	<i>.56</i>	<i>.38</i>	<i>.38</i>		-	"	"	"	"	"	<i>STRAPPED</i>
UPPER DECK, Sheer- } strake in Bridge ...						-	"	"	"	"	"	
STRAKE BELOW Sheer- } strake in Wells.....		<i>.42</i>	<i>.38</i>	<i>.38</i>		-	"	"	"	"	"	<i>OVERLAPPED.</i>
STRAKE BELOW Sheer- } strake in Bridge ...						-	"	"	"	"	"	
POOP SIDE PLATING						-	"	"	"	"	"	
BRIDGE SIDE PLATING ...						-	"	"	"	"	"	
FOREC'TLE SIDE PLATING			<i>.32</i>			-	"	"	"	"	"	

WATERTIGHT BULKHEADS.

FORGINGS and CASTINGS.

Total No. of W.T. BULKHEADS in Vessel—		Plating Thickness.	STIFFENERS.		CASTING OR FORGING.	SCANTLINGS.	MAKER'S NAME.	Any departure from approved plans to be noted.
			VERTICAL.	HORIZONTAL.				
			SCANTLINGS.	SPACING.	SCANTLINGS.	SPACING.		
Extending to Upper Deck (Sec. 3 c)		4						
" Deck next below		✓						
As per Rule		4						
THE BULKHEAD BOUNDARY BAYS TO BULKHEADS, STAMPS & STIFFENERS TO BULKHEADS ELECTRICALLY WELDED.								
MIDSHIP BULKHEAD, Upper tween decks								
" " Second "		FLAT IRON						
FORE END BUNKER, Third "		38'-26" 6" x 34' 30'						
FORE END FISH ROOM, Holds		30'-26" 6" x 36' 30" 5' x 34'						
COLLISION " (in Hold)		30'-26" 5' x 48' 24' DECK 1/2 HT.						
AFTER PEAK " "		75'-30' 3' x 26' 36' FLAT + DECK.						

Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture) *OPEN HEARTH PROCESS.*
Plates, Consett Iron Co.
Sections, Consett Iron Co. Dorman Long & Co.
 Has the Steel been tested as required by the Rules? *Yes.*

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EQUIPMENT No. 6482.										LETTER 5.		ANCHORS.			
Number of Certificate.	Anchors.	WEIGHT, EX. STOCK			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.				WEIGHT REQUIRED BY TABLE 53.	Description of Anchor.	Makers.	Where and when tested and Superintendent.
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.	Cwts.			
34638	1st Bower ...	9	3	0				11	15	2	14	9-1-0	Byers/IMPROVED STOCKLESS	✓	SUNDERLAND DEC 22 ND 33. J.H.B.
34637	2nd „ ...	9	0	7				11	4	2	21	8-3-0	Do.	✓	Do.
	3rd „ ...														
	Collective weight.											18-0-0			
47546	KEDGE Stream	3	3	8	1	0	6	6	5	1	7	3-3-0	COMMON FORGED IRON.	✓	CRADLEY/HATH DEC 22 ND 33. LCP.

CHAIN CABLES.										HAWSERS AND WARPS.									
Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.				Length and Size per Table 53.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material	Length and Size supplied.		Breaking Test of Steel Wire.	Length and Size per Table 53.	
	Length.	Diam.	Statu- tory.	Break- ing.	Supplied.		Per Rule.	Length.	Diam.	Length.					Cir.	Length.		Cir.	
	Fathoms.	Ins.	Tons.	Tons.	Cwts.	qrs.	lbs.	Cwts.	Fathoms.	Ins.					Fathoms.	Ins.	Tons.	Fathoms.	Ins.
49179	135	1 1/2	25720	38	97.3	14	97.3	0	135	1 1/2	SWD.	✓	CRADLEY/HATH DEC 22 33. LCP.	TOWLINE... HAWSERS & WARPS	60	6"	MANILLA	60	6"
Iron Stream } Chain or Steel Wire }		Or.												"	60	6 1/2	"	60	5 1/2
														"					

Steering Gear, Steam *HAND COMBINED, DONKIN 16" L.V.* Steering Gear, *(Hand Aux.) SPARE TILLER WITH BLOCKS & TACKLE.*

Boats *18'6" x 7'6" x 3'1"* Steering Chains, Size and Test *T.C.W. 9.2.2.0 / RODS, 12-0-0-0* Windlass *HAND & STEAM COMBINED, DIRECT ACTING QUICKWARPING TYPE METAL C.O.L.T.O.*

Ceiling in Holds, thickness and material *CLEARED & INSULATED IN FISH ROOM.* Cargo Battens, thickness, material and spacing *✓*

Cargo Hatchways.—(Upper Deck) *STEEL COAMINGS, 24" x 30"* Thickness of Hatches *2 1/2" W.P.*

Size of No. 1 Hatchway (Forward) *3'0" x 3'6"* No. 2 *3'6" x 3'6"* No. 3 No. 4 No. 5 No. 6

Number of Shifting Beams and/or Fore and Afters *✓*

FOR SMITH'S DOCK CO. LTD.

Builder's Signature

Shipyard Manager,

GENERAL DECLARATION

This vessel has been built in accordance with the approved plans Secretary's letters and in general conformity with the Rules and regulations for the class contemplated.

The Fore and After peaks, side tanks in engine room, Double bottom tanks under bunkers and fish room, Bulkheads, Lumel, Decks, Waterways, Watertight Door etc have been tested to rule requirements with satisfactory results.

The hand and steam steering gear, Windlass, Trawl Winch and pumps, have been tested under working conditions and found satisfactory.

The Bulkhead boundary bars to bulkheads, seams of plating, stiffeners to bulkheads, Double bottom tanks, Bunkers, Lumel side tanks in engine room, Butts of keel bars, Electrically Welded as per approved plan.

The Materials and workmanship are good.

The amount of Entry Fee £ 3 : : : Fees applied for, *5-3-1934*

Special Survey Fee.... £ 40 : 18 : Received by me, *11/5/34*

Travelling Expenses, if any £ : : :

I am of opinion the Vessel should be Classed *100 RI. STEAM TRAWLER.*

State whether the Vessel has been built under Special Survey *yes.*

Signature

Cyril B. Loun.

Surveyor to Lloyd's Register of Shipping.

Certificate to be sent to *Widderbrough.* Date of issue *2/5/34*

Committee's Minute

FRI. 9 MAR 1934

FRI. 27 APR 1934

Character assigned

*+ 100 RI
Steam Trawler*

Lloyd's Assoc + Lmb. 2.34 C.L.

*Write H.L.
" Mott*

Tru...



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0043 212

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

Forging certificates now sent.

Stern frame, Rudder, & Liller.

Profile and deck plan sent herewith.

Additional Stepping etc.

Side stringer fitted in bunkers and fish room 7" x 3 1/2" x 44, angle electrically welded to frames and shell plating.

A plate jirder 15 1/2" x 40" with 6 1/2" flange on bottom has been fitted on sides 7'-6" out from centre line, from bunker forward bulkhead to 10 frame spaces aft under the Luller winch as an extra precaution against vibration.

The fish room has been insulated with cork.

Particulars of Drop Test of Cast Steel Anchors, viz.:— Weight, Surveyor's Initials, Number of Certificate, Date of Test.	1st Bower	6-0-0	T. M. I.	N ^o 4620	23-11-33
	2nd "	5-3-17	T. M. I.	N ^o 4618	23-11-33
	3rd "				

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop _____ ft., R.Q.D. 84'5" ft., Bridge _____ ft., Forecastle 27'0" ft.
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated

No. and Material of Decks (this information is to be given as it should appear in the Register Book)

Official No. _____; Signal Letters _____ Is bottom of Vessel coated with cement yes if not give particulars of composition _____

PARTICULARS OF WATER BALLAST.—

Where Fitted.	*Length.		Water Capacity.	Where Fitted.	*Length.		Water Capacity.
	Feet.	Tons.			Feet.	Tons.	
Double bottom, aft,	✓	✓	Fore peak tank,				
Double bottom, under Engines and Boilers,	✓	✓	After peak tank,				7
Double bottom, if under Engines only,	✓	✓	Deep tank, aft, <u>Side tanks in engine room.</u>				13
Double bottom, if under Boilers only,	✓	✓	Deep tank, forward,				
Double bottom, forward,	45'6"	44	Other tanks, if fitted,				
Total capacity of double bottom			(If necessary, furnish further information by sketch.)				

* The wells are not to be included in the lengths of the tanks.

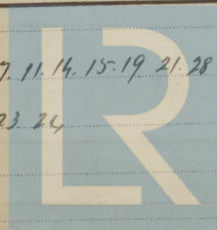
Order for Special Survey No. 483

Date

13 Nov/33

Dates of Surveys held while building

1933 Nov 22 23 24 28 29 30 Dec 5 6 7 11 14 15 19 21 28 29 1934 Jan 4 9 16 11 12 17 19 23 24 26 29 31 Feb 1 5 6 9 15 17 19 20 21 23 24



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Total No. of Visits 39