

For the information of Surveyors and the Committee only.

Received at

Office,

19

Lloyd's Register of Shipping.

No. 162633.

(Report on Machinery, No. 47390

Port

GLASGOW

No. 24332.

ENGINE FORGINGS OR CASTINGS.

I have to report that the Forgings or Castings, as herein described, manufactured by Messrs. Gutehoffnungshütte A.G. of Sterkrade

for the Engines No. 865 being constructed by Messrs. David Rowan & Co. Ltd. of Glasgow

for the Ship No. 803, being built by Messrs. Lithgows Ltd. of Port Glasgow

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Glasgow.

Forgings or Castings.

Düsseldorf 17th February 1927.

Lloyd's

No. 1921/1922.

J.Q.16.2.27.

Yul. Quack
Surveyor to Lloyd's Register

	CRANK SHAFT.		INTERMEDIATE SHAFT.		TUBE SHAFT.	
	3 journals		2 journals & 4 crank pins		SCREW SHAFT.	
	1921		1922			
	Annealed Siem. Mart. Ingot Steel					
	forged		forged			
	Yes		Yes			
ns, Forgings	400 mm Ø		400/419 mm Ø			
Castings						
on } tion }	rough turned		rough turned			
n Standard Pieces.	.798	3"	.798	3"		
Test— r square inch	31,8	30,7	28,1	29,5		
on per cent	29,3	30,6	33,3	33,3		
nding Test— efore fracture	180 degr. good		180 degr. good			
en Inspected	16.2.27.		16.2.27.			

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

If any chargeable) £

To be paid at Düsseldorf.

If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

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Lloyd's Register
Foundation