

STEEL STEAMER ~~or~~ MOTORSHIP.

Received at London Office

21 DEC 1927

State if Report has been sent on the Freeboard of the Vessel YES.State if Report is sent on the Machinery of the Vessel YES.Date of completion of report 16th December 1927.Port of GREENOCK.No. 18815.Survey held at PORT-GLASGOW.Date First Survey 19th January 1927. Last Survey 12th December 1927.

On the (State if Machinery fitted Aft and if Single, Twin or Triple Screw)

3RD SINGLE SCREW STEAMER "VOCO"

MACHINERY AFT

State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings)

FULL SCANTLING.State Type of Erecting POOP, BRIDGE & FOCKLETONNAGE under Tonnage Deck... 7957.30CLASS 100A1

"CARRYING PETROLEUM IN BULK" as condition of Class

No

Built at PORT-GLASGOW.

Do. of space or spaces between Tonnage Dk. and Upper Dk.

Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a)

FEET.

L 458.5Launched 17th OCTOBER 1927. Yard No. 803.Total 7957.30Breadth (greatest moulded) B 62.5Builders LITHGOWS LIMITED.Gross Tonnage 8626.68Depth at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) D 36.5Owners VACUUM OIL COMPANY LTDRegister Tonnage 5204.561st Longitudinal Number (L x D)..... = 16746.Managers ✓

(Where necessary to be entered in Reg. Book.)

CAXTON HOUSE WESTMINSTERResidence LONDON.

REGISTERED DIMENSIONS.

FEET.

Length 460.0Framing Depth "d," at middle of length. See Sec. 3 (1d) 12.56Breadth 62.8

Proportions—Depth to Length—Uppermost continuous deck to top of keel Do. Long Bridge to top of keel

Depth 36.4Draught Moulded 28'-0"Port of Registry LONDON.

If surveyed while building, afloat, or in dry dock

BUILDING, AFLOAT & IN DRY DOCK.

FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	LONGITUDINAL	FRAMING AS	Bracket Floors, Frame		
" " from $\frac{1}{2}$ length to Collision bulkhead.....	PER PAGE 4		" " Reversed Frame.....		
" " in peaks.....	<u>24"</u>		" " Vertical Struts.....		
" " AT DYNAMO FLAT	<u>24" AND 28"</u>		Centre Girder, depth and thickness	<u>CARGO SPACE 60"</u>	<u>44</u>
SIDE FRAMING.			" " top Angles.....	<u>ENG. SPACE 84"</u>	<u>48</u>
Frame Amidships, Angle, [or [.....	LONGITUDINAL FRAMING AS		" " bottom Angles.....	<u>BOILER SPACE 47"</u>	<u>64</u>
" " Extends up to.....	PER PAGE 4.		Side Girders, No. each side and thickness	<u>3 1/2</u>	<u>3 1/2</u>
Reversed Frame Amidships, Angle.....			ADDITIONAL SIDE GIRDERS FITTED UNDER ENGINES, AND IN FORM D.B. TANK.	<u>5</u>	<u>5</u>
" " Extends up to.....			Margin Plate depth (excl. of flange) and thickness	<u>58</u>	
Depth of Framing Girder.....			" " Vertical Angle to Tank side Bracket abaft $\frac{1}{4}$ len. from stem.....		
Frames in Uppermost Continuous 'tween Decks, Angle, [or [.....			" " Vertical Angle to Tank side Bracket forward $\frac{1}{4}$ len. from stem.....		
" " Second 'tween Decks, Angle, [or [.....			" " Gussets, spacing and scantling abaft $\frac{1}{4}$ len. from stem.....		
" " Third " " " ".....			" " Gussets, spacing and scantling forward $\frac{1}{4}$ len. from stem.....		
Framing in Peaks, Angle or [.....	<u>9 1/2</u>	<u>3 1/2</u>	Tank Side Brackets, height above base line at toe of Frame and thickness		
" AT DYNAMO FLAT	<u>10 x 3 1/2 x 40 x 55</u>		INNER BOTTOM PLATING.		
Number and Spacing of Rivets through Frame and Shell Plating amidships.....	<u>AS PER PAGE 4.</u>		Breadth and thickness of Middle Line Strake ...	<u>60</u>	<u>46</u>
if Frame Joggled <u>YES.</u>			Thickness of remainder in Holds.....		<u>44</u>
G ARRANGEMENTS (Sec. 7), state system and particulars	LONGITUDINAL FRAMING WITH 3 TRANSVERSES IN CARGO HOLD FORM AS PER APP PLAN.		Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?.....	<u>ES-54. BS-60</u>	<u>YES.</u>
THENING OF BOTTOM FOR	DOUBLE FRAMES TO FLOOR & ADDITIONAL INTER GIRDERS IN D. BOTTOM TANK IN WAY OF CARGO HOLD FORM 2.		BEAMS.		
OTTOM.			Uppermost Continuous Deck, amidships		
Depth and thickness at mid-line in Holds.....			" " in Wells, Angle, [or [.....		
Height of Brackets at side above base line at toe of frame.....			" " in way of Bridge, Angle, [or [.....		
Keelson, on Floors, Angles, [or [.....			Spacing.....		
" Through Plate or Intercostal Plate.....			Second Deck, amidships, Angle, [or [.....		
" Foundation Plate on Floors.....			Spacing.....		
" Flat Plate Keel Angles.....			DYNAMO FLAT BEAMS.		
Side Keelsons, No. each side			Third Deck, amidships, Angle, [or [.....	<u>11</u>	<u>3 1/2</u>
" thickness of Intercostal Plate...			Spacing.....		
" Angles.....			Fourth Deck, amidships, Angle, [or [.....		
DOUBLE BOTTOM. IN WAY OF ENG & BOILER SPACES, AND CARGO HOLD FORM ONLY.			Spacing.....		
Solid Floors, thickness and spacing.....	<u>44 EVERY FRAME.</u>		Poop Deck, Angle, [or [.....		
" Are Frame and Reversed Frame joggled?.....	<u>YES.</u>		Spacing.....		
Bracket Floors, breadth and thickness at middle line.....	LONGITUDINAL FRAMING IN DOUBLE BOTTOM TANK UNDER BOILER SPACE AS PER PAGE 4.		Bridge Deck, Angle, [or [.....		
" breadth and thickness at margin plate.....			Spacing.....		
			Forecastle Deck, Angle, [or [.....		
			Spacing.....		

PILLARS AND DECKS.

	INCHES IN SHIP.			Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.			Any Departure from Approved Plans to be Noted.
PILLARS, No. of Rows.....					Stringer Plate, breadth and thickness in way of Bridge	71½		46	
„ in 'tween Decks, Size and Spacing.....	PILLARING IN CARGO HOLD				Thickness of Plating abreast Deck openings in way of Wells			44	
„ „ „ „ „	& 'TWEEN DECKS AFT AS				Thickness of Plating abreast Deck openings in way of Bridge			44	
„ in Holds „ „	PER APP' PLAN.				Thickness of Plating within line of openings... ABREAST. E & B. SPACES		END SPACE 40	BOILER SPACE 60	
„ „ „ „ „					If Sheathed, material and thickness		✓		
Centre Line Bulkhead. OILTIGHT					Third Deck DYNAMO FLAT.				
Stiffeners and Spacing.....	72	3	40	BA. 12	Stringer Plate, breadth and thickness.....	40		PLATING.	
Plating, thickness of	AS APPROVED.				If Plated, state thickness.....		✓		
STRINGERS AND DECKS.					Fourth Deck.				
Uppermost Continuous Deck.					Stringer Plate, breadth and thickness.....		✓		
Stringer Plate, breadth and thickness in Wells	70			69	If Plated, state thickness				
„ „ „ „ in way of Bridge	70			83					
„ Angle in Wells	6	6		69	Poop Deck.				
Thickness of Plating abreast Deck openings in way of Wells	AT POOP ROOM 86				Stringer Plate, breadth and thickness	36		38	
Thickness of Plating abreast Deck openings in way of Bridge	AT POOP FRONT 89				Plating, Sheathing, material and thickness ...	30	WITH 3" TEAK SHEATHING IN WAY OF ACCOMMODATION.		
Thickness of Plating within line of openings...				64	Bridge Deck.				
If Sheathed, material and thickness				✓	Stringer Plate, breadth and thickness.....	63		44	42" x 44
					Plating, Sheathing, material and thickness ...	34	WITH 3" P. PINE SHEATHING INSIDE BRIDGE HOUSE.		
Second Deck.					Forecastle Deck.				
Stringer Plate, breadth and thickness in Wells...	71½			46	Stringer Plate, breadth and thickness.....	36		38	
„ ANGLE	6	6		46	Plating, Sheathing, material and thickness ...	36		STEEL DECK.	

SHELL PLATING.

SCANTLINGS.					RIVETING.								
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.			BUTTS.				
	AMIDSHIPS.		FORWARD.	AFT.		State if jogged? <i>No</i>	SINGLE OR DOUBLE.	RIVETS.		No. of ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.
	Breadth.	Thickness.	Thickness.	Thickness.				Diam.	Spacing cr. to cr.		Diam.	Spacing cr. to cr.	
	Inches.	Inches.	Inches.	Inches.			Inches.	Inches.		Inches.	Inches.		
FLAT PLATE KEEL	60"	1.02	.80	.80		DOUBLE	1½	4"	3R	1½	4½	DOUBLE STRAPS.	
" DECK (if any)													
BOTTOM PLATING, No. of Strakes66	.52	.54		"	¾	3½	4R - 3R	¾	3½	LAPPED.	
BILGE PLATING, No. of Strakes66	.52	.52		"	"	3½	" "	"	"	"	
SIDE PLATING, No. of Strakes64	.48	.51		"	"	"	" "	"	"	"	
UPPER DECK, Sheer- strake in Wells.....	59	.92	.48	.48		"	1	4"	3R	1	4"	DOUBLE STRAPS	
UPPER DECK, Sheer- strake in Bridge ...	59	.92	1.10 AT BRIDGE	ENDS & POOP FRONT		"	1½	4½	3R	1½	4½	" "	
STRAKE BELOW Sheer- strake in Wells.....	59	.80	.48	.48		"	1	4"	3R	1	4"	" "	
STRAKE BELOW Sheer- strake in Bridge ...	59	.80				"	1	4"	4R - 3R	1	4"	LAPPED.	
POOP SIDE PLATING		AT POOP FRONT	.51	.41		SINGLE	¾	3½	4R	1	4"	"	
BRIDGE SIDE PLATING54 AT BRIDGE	ENDS.			"	"	"	2R	¾	3½	"	
FORECASTLE SIDE PLATING		.44				"	"	"	3R	"	"	"	
			.44			"	"	"	3R	"	"	"	

WATERTIGHT BULKHEADS.

AND OILTIGHT.	
Total No. of W.T. BULKHEADS in Vessel—	18
Extending to Upper Deck (Sec. 3 c)	18
„ Deck next below	✓
As APP' <u>18</u>	

	Plating Thickness.	STIFFENERS.			
		VERTICAL.		HORIZONTAL.	
		Scantlings.	Spacing.	Scantlings.	Spacing.
MIDSHIP BULKHEAD, Upper tween decks	.38-.34	1 WEB.	7'-6"	B.A. 6x3x36 & 7x5x36	30"
„ „ Second „					
„ „ Third „					
„ „ Holds52-.34	3 WEBS.	7'-6"	B.A. 6x3x36 & 10x2x42	30"
COLLISION „ (in Hold)48-.29	12x3x64	30"	CHINA LOCKER FLAT.	
AFTER PEAK „ „40-.30	BA 10x3½x50	30"	DYNAMO FLAT & 2ND DECK.	

FORGINGS and CASTINGS.

	Casting or Forging.	Scantlings.	Maker's Name.	Any departure from approved plans to be noted.
KEEL, Bar	✓			
STEM	ROLLED STEEL BAR	10½ x 2½	PORTLAND FORGE.	
STEERN FRAME { Propeller Post	STEEL	11" x 9½"	NITKOWITZER BERGHAU & EISENH. GEN.	
{ Rudder „	FORGING.	9½ x 9½		
RUDDER—A x D... 774.09				
Speed of Vessel ... 11½ K.				
RUDDER mainpiece at head ...		13½"	NITKOWITZER BERGHAU & EISENH. GEN.	
„ „ heel ...		10½"		
„ how constructed		BUILT FORGING.		
„ double or single plate		SINGLE PLATE 1/16		
„ coupling, vertical or horizontal.....		VERTICAL		

STEEL.	Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture)		OPEN HEARTH PROCESS.
	O. COLVILLE & SONS L ^o ; STEWARTS & LLOYDS L ^o ; LANARKSHIRE STEEL CO L ^o ; STEEL COY OF SCOTLAND L ^o ; W. BEARDMORE & CO.; SKINNINGROVE IRON WORKS; BOLCHON VAUGHAN & CO L ^o ; J. DUNLOP & COY L ^o ; CONSETT IRON COY L ^o		
	Has the Steel been tested as required by the Rules?		YES.

EQUIPMENT No. 47131												LETTER df	ANCHORS.		
Number of Certificate.	Anchors.	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.			WEIGHT REQUIRED BY TABLE 53.	Description of Anchor.	Makers.	Where and when tested and Superintendent.	
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.				Cwts.
30231	1st Bower ...	81	2	0	Stockless.			59	10	0	0	81 1/4	BYER'S IMPROVED	NOT STATED.	SUNDERLAND 11.8.1927. B.A.S. PARSONS.
30350	2nd „ ...	81	1	0	„			59	10	0	0	81 1/4	D°	D°	SUNDERLAND 24.9.1927. J.H. BUTLER.
30343	3rd „ ...	69	2	21	„			53	12	2	0	69 1/2	D°	D°	SUNDERLAND 20.9.1927. J.H. BUTLER.
	Collective weight.	232	1	21								232			
42892	Stream	23	3	7	6	0	16	23	15	2	14	23 1/2	ORDINARY.	R. SYKES & SON L ^{td}	CRABLEY HEATH 29.6.1927 S. C. PAUL.
42786	KEDGE	11	0	26	2	3	14	13	2	2	0		D°	D°	26-6-1927.
CHAIN CABLES.												HAWSERS AND WARPS.			

CHAIN CABLES.

HAWSERS AND WARPS.

Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.		Length and Size per Table 53.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and Size supplied.		Breaking Test of Steel Wire.	Length and Size per Table 53.	
	Length.	Diam.	Statur.	Break-ing.	Supplied.	Per Rule.	Length.	Diam.					Length.	Cir.		Length.	Cir.
	Fathoms.	Ins.	Tons.	Tons.	Cwts.	qrs.	lbs.	Cwts.	Fathoms.	Ins.			Fathoms.	Ins.	Tons.	Fathoms.	Ins.
31007	300	2½	112½	157½	944-3-0	950			300	2½	STUD/INK	R. SYKES & SON L ^{td}	2100	2¾	15½	2100	2¾
													2120	8	HEMP	2100	8
													2130	7	„		
													2125	5	59		
Stream Chain & Steel Wire	120	5¼	65						120	5¼	G.S.N.						

Steering Gear, Steam BY BROWN BROS. EDINBURGH.

Steering Gear, Hand BY BROWN BROS. EDINBURGH.

Boats 4 LIFEBOATS & 1 DINGY.

Steering Chains, Size and Test ✓ TELEMOTOR GEAR.

Windlass STEAM BY EMERSON, WALKER, THOMPSON.

Ceiling in Hold, ^{FORWARD} thickness and material 2½ W. PINE.

Cargo Battens, thickness, material and spacing VERTICAL SPARRING. COPE 3" x ¾" SPACED 12".

OIL TIGHT HATCHES. STEEL COAMINGS AND ANGLES WITH PLATE COVERS AS APP^r.

Cargo Hatchway, (Upper Deck)

STEEL COAMING & ANGLES.

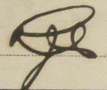
Thickness of Hatches 30 STEEL PLATE COVER. STIFFENED

Size of ^{CARGO} Hatchway (Forward) 10' 0" x 15' 0" No. 2 ✓ No. 3 ✓ No. 4 ✓ No. 5 ✓ No. 6 ✓

Number of Shifting Beams and/or Fore and Afters NONE.

Builder's Signature

For LITHGOWS LIMITED.



GENERAL DECLARATION This vessel has been built in accordance with the approved Plans and in general conformity with the Society's Rules for the class contemplated.

The workmanship is good and the materials used throughout in the vessel's construction are also good.

The Cargo Oil Tanks, Summer Tanks, Appurtenances, Double Bottom Tanks, after Peak Tank & Fore Peak Tank have been tested as required by the Rules & found satisfactory.

The Oil Fuel Tankers have been tested as required by the Rules & found satisfactory, and Section 35 of Rules fully complied with.

The Weather Decks have been loco tested & found satisfactory. Chain Locker loco tested & found satisfactory.

Freeboard verified & marks cut in on vessel's sides.

The amount of Entry Fee £ 11 : 0 : 0

Special Survey Fee.... £ 623 : 10 : 3

FREEBOARD.

Travelling Expenses, if any £ 12 : 16 : 8

Fees applied for,

13th December 1927

Received by me,

17th December 1927

I am of opinion the Vessel should be Classed **100A1**

"CARRYING PETROLEUM IN BULK."

"LONGITUDINAL FRAMING."

State whether the Vessel has been built under Special Survey **YES.**

Signature **Robert Dundas**

Surveyor to Lloyd's Register of Shipping.

Certificate sent to **GREENOCK.**

Date of issue **23/12/27**

Committee's Minute **GLASGOW 20 DEC 1927**Character assigned **100A1**

1227

Carrying Petroleum in bulk

Lloyd's A&CP

+ L.M.C 12.27 J.D.

Fitted for oil fuel 1227 F.P. above 150°

Longitudinal framing



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Lloyd's Register Foundation

0176 2/3

PARTICULARS OF LONGITUDINAL FRAMING.

FRAMING.				AMIDSHIPS.			ENDS.			AMIDSHIPS.			ENDS.			RIVETING.					
				In Ship.			F. For ^o A. AFT. In Ship.			Per Rule or as approved.			F. For ^o A. Per Rule or as approved.			Rivets in Longitudinal Frames. Diam. Speng.		Spacing of Rivets on each side of Transverses and Bulkheads. Inches.		Rivets in Brackets to Bulkheads. Number. Diameter. Inches.	
				Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	
Framing of L , L , C				6	3 1/2	40	6	3 1/2	40	6	3 1/2	40	6	3 1/2	40	7/8	5 1/4	5 1/4"			
Frames in Bridge 'tween Decks ...				8 1/2	3 1/2	40	F 7 1/2 3 1/2 38			8 1/2	3 1/2	40	F 7 1/2 3 1/2 38			7/8	5 1/4	5 1/4"		9	7/8
Frames from Uppermost Continuous Deck				8 1/2	3 1/2	40	A 8 1/2 3 1/2 40			8 1/2	3 1/2	40	A 8 1/2 3 1/2 40			"	"	"		9	7/8
" 2				8 1/2	3 1/2	40	F 7 1/2 3 1/2 38			8 1/2	3 1/2	40	F 7 1/2 3 1/2 38			"	"	"		9	7/8
" 3				8 1/2	3 1/2	40	A 8 1/2 3 1/2 40			8 1/2	3 1/2	40	A 8 1/2 3 1/2 40			"	"	"		9	7/8
" 4				9	3 1/2	46	F 7 1/2 3 1/2 49			9	3 1/2	46	F 7 1/2 3 1/2 49			"	"	"		9	7/8
" 5				10 1/2	3 1/2	50	A 10 1/2 3 1/2 50			10 1/2	3 1/2	42	A 10 1/2 3 1/2 42			"	"	"		11	7/8
" 6				11	3 1/2	44	F 9 3 1/2 50			11	3 1/2	44	F 9 3 1/2 50			"	"	3 1/8" FOR 12 RIVETS		11	7/8
" 7				11	3 1/2	48	A 11 3 1/2 48			11	3 1/2	48	A 11 3 1/2 48			"	"	"		11	7/8
" 8				12	3 1/2	45	F 9 1/2 3 1/2 54			12	3 1/2	45	F 9 1/2 3 1/2 54			"	"	"		11	7/8
" 9				12	3 1/2	45	A 12 3 1/2 45			12	3 1/2	45	A 12 3 1/2 45			"	"	"		11	7/8
" 10				12	3 1/2	45	F 10 3 1/2 56			12	3 1/2	45	F 10 3 1/2 56			"	"	3 1/8" FOR 12 RIVETS		11	7/8
" 11				12	3 1/2	54	A 12 3 1/2 54			12	3 1/2	54	A 12 3 1/2 54			"	"	"		11	7/8
" 12				12	3 1/2	60	F 12 3 1/2 60			12	3 1/2	60	F 12 3 1/2 60			"	"	"		16	7/8
" 13				17 x 4 x 48			17 x 4 x 48			17 x 4 x 48			17 x 4 x 48			"	"	"		N ^o 15. 18 R 15 x 20	7/8
" 14				GIRDER 54 x 44			GIRDER 54 x 44			GIRDER 54 x 44			GIRDER 54 x 44			"	"	"		1	
" 15				17 x 4 x 48			17 x 4 x 48			17 x 4 x 48			17 x 4 x 48			"	"	"		15 x 20	7/8
" 16				30"			30"			30"			30"			"	"	"			
Spacing of Longitudinal Frames				Amidships			At Ends			Amidships			At Ends			RIVETS IN FRAMES IN N ^o 1 TANK 4 1/2" DIAM ^o THROUGHOUT.					
Double Bottom				Tank Top Longitudinals			Tank Top Longitudinals			Tank Top Longitudinals			Tank Top Longitudinals			BOTTOM TRANSVERSES.					
Bottom				Bottom			Bottom			Bottom			Bottom			DEPTH AND THICKNESS. 54" x 48					
Spacing of Longitudinals				Amidships			Amidships			Amidships			Amidships			FACE ANGLES 6" x 3 1/2" x 62 ANG.					
At Ends				At Ends			At Ends			At Ends			At Ends			LUGS TO SHELL. 6" x 6" x 48					
				TRANSVERSE FLOORS 54" SPACED 4'-6"			TRANSVERSE FLOORS 54" SPACED 4'-6"			TRANSVERSE FLOORS 54" SPACED 4'-6"			TRANSVERSE FLOORS 54" SPACED 4'-6"			LONGITUDINAL FRAMING IN D.B. TANK UNDER BOILERS ONLY.					
Transverses.																Rivets in Lugs to Shell Diam. Speng.		ENG & BOILER SPACE		CARGO HOLD FORM ^o	
In Bridge 'tween Decks				Depth and Thickness			Depth and Thickness			Depth and Thickness			Depth and Thickness			15" x 38		15" x 38		15" x 38	
				Face Angle			Face Angle			Face Angle			Face Angle			3 1/2 3 1/2 40		3 1/2 3 1/2 40		3 1/2 3 1/2 40	
				Lugs to Shell			Lugs to Shell			Lugs to Shell			Lugs to Shell			3 1/2 3 1/2 40		3 1/2 3 1/2 40		3 1/2 3 1/2 40	
In Awning, Shelter or Upper 'tween Decks.				Depth and Thickness			Depth and Thickness			Depth and Thickness			Depth and Thickness			23 1/2" x 44		23 1/2" x 44		23 1/2" x 44	
				Face Angle			Face Angle			Face Angle			Face Angle			6" x 3 1/2 42		6" x 3 1/2 42		6" x 3 1/2 42	
				Lugs to Shell			Lugs to Shell			Lugs to Shell			Lugs to Shell			6" x 6" x 44		6" x 6" x 44		6" x 6" x 44	
In Hold.				Depth and Thickness			Depth and Thickness			Depth and Thickness			Depth and Thickness			36" x 48		36" x 48		36" x 48	
				Face Angle			Face Angle			Face Angle			Face Angle			6" x 3 1/2 65		6" x 3 1/2 65		6" x 3 1/2 65	
				Lugs to Shell			Lugs to Shell			Lugs to Shell			Lugs to Shell			6" x 6" x 48		6" x 6" x 48		6" x 6" x 48	
Brackets				12'-0"			12'-0"			12'-0"			12'-0"			2" x 48		2" x 48		2" x 48	
Spacing of Transverse Frames				N ^o 1 TANK F 12'-0"			N ^o 1 TANK F 12'-0"			N ^o 1 TANK F 12'-0"			N ^o 1 TANK F 12'-0"			9'-0"		9'-0"		10'-0"	
* State if jogged or liners.																					
Longitudinal Beams of				Poop			Poop			Poop			Poop			Spacing. 36"		Poop, BRIDGE x FOCLE		In Ships. Plate. Angles.	
				Bridge Deck			Bridge Deck			Bridge Deck			Bridge Deck			36"		As approved. Plate. Angles.		As approved. Plate. Angles.	
				Upper			Upper			Upper			Upper			30"		11 x 38 32 x 40		11 x 38 32 x 40	
				Second			Second			Second			Second			30"		13 1/2 x 40 6 x 3 1/2 40		13 1/2 x 40 6 x 3 1/2 40	
				Third			Third			Third			Third			30"		19 1/2 x 40 5" FLANGE IN EXP TRUNK		19 1/2 x 40 5" FLANGE IN EXP TRUNK	

The particulars of framing in peaks (if ordinary), Floors, Centre Girder, Side Girders and Margin Plate and their angle attachments, etc., to be entered in their respective places provided for on the Report Forms.

NOTE:—This slip to be pasted on the fourth page of the Report, and reference to same to be made under framing, etc., on the first page.

This is a Sister Vessel to the "PULPIT POINT" Bk Report L-18616

Vessel placed in Dry Dock, bottom & pudder cleaned, examined, found in good condition & recoated.

Damage, Cause not known.

Forward length of Bilge Keel Starboard Side slightly buckled & joints started in vertical flange of tee bar.

How done. Forward length of Bilge Keel cropped & plate removed, faired, & refitted. Caulking of tee bar overhauled.

List of Plans.

Midship Section; Profile & Decks; Sternframe; Rudder; Oil Fuel Bunkers; All Framing in Poop; Bracket Details; Fore End Sections; Sections in C/B Space; Midship Deckhouses; Sidehouses on Poop; Eng & Bl. Casings; Mast Plan; Poop, Bridge & Fore B/L & upper Deck Houses; Arrgt of Transverses in R/L Tank & Oil Fuel Bunker Forward; Framing & Transverses in Fore Oil Tank & Oil Fuel Bunker Fore. Large Oil Piping; Pump Room Piping; Bilge & Ballast Piping. Midship Section (as built).

Forging Reports

Sternframe; Rudder; Tiller;

Particulars of Drop Test of Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower	WEIGHT HEAD & PIN.	SURVEYOR'S INITIALS.	NO OF CERT.	DATE OF TEST.
	51 - 2 - 0	H. B.	3188	12.7.27.
2nd "	51 - 2 - 14	K. H.	4833	30.8.27.
3rd "	45 - 0 - 7.	K. H.	4862	30.8.27.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 117.8 ft., R.Q.D. ✓ ft., Bridge 42.5 ft., Forecastle 41.7 ft. (in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated ✓

No. and Material of Decks (this information is to be given as it should appear in the Register Book)

2 DKS (STL) & WEB FRAMES.

Official No. 149960

; Signal Letters

Is bottom of Vessel coated with cement ✓ if not give

particulars of composition BITUMASTIC ENAMEL IN D.B. TANKS ; PORTLAND CEMENT IN PEAKS;

PARTICULARS OF WATER BALLAST.—

Where Fitted.	Length.	Water Capacity.	Where Fitted.	Length.	Water Capacity.
	Feet.	Tons.		Feet.	Tons.
Double bottom, aft,			Fore peak tank,		
Double bottom, under Engines and Boilers,	42.75	150	After peak tank,		190
Double bottom, if under Engines only,			Deep tank, aft,		130
Double bottom, & under Boilers only,	22.5	71	Deep tank, forward,		
Double bottom, forward,	35.0	97	Other tanks, if fitted,		
Total capacity of double bottom		318	(If necessary, furnish further information by sketch.)		

* The wells are not to be included in the lengths of the tanks.

Order for Special Survey No. 3207

Date 18th January 1927

Dates of Surveys held while building

(1927) Jan 19. 26. 26 Feb 7. 9. 16. 17. 18. 21. 22. 25. Mar 1. 4. 10. 15. 21. 24. 29. 31. April 5. 7. 12. 15. 20. 26. 28. 29. May 5. 11. 13. 17. 18. 23. June 1. 3. 6. 10. 13. 20. 24. July 20. 22. 26. Aug 2. 3. 8. 16. 17. 22. 25. 31. Sept. 1. 5. 6. 7. 8. 9. 10. 12. 13. 14. 15. 16. 20. 21. 22. 23. 24. 26. 27. 28. 29. 30. Oct. 1. 3. 4. 6. 8. 10. 11. 12. 13. 14. 17. Nov. 16. 24. Dec. 6. 8. 9. 10. 12.

Lloyd's Register Foundation