

For the information of Surveyors and the Committee only.

Received at _____ Office _____ 19

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 77. SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
Castings, manufactured by Messrs. Burmeister & Wain
of Copenhagen for the Vessel No. 348, being built
by Messrs. Burmeister & Wain of Copenhagen
have been inspected by me as set forth below and found to be, so far as can
be seen, sound and free from defects.

One sternpost.

For Forgings or Castings.

Lloyd's

No. 77.

2.12.26.

Copenhagen, 1st July 1927.

A. F. J. J. J.

REGISTER OF SHIPPING

| | 1 / STERN Post FRAME. | RUDDER FRAME. | STEM. |
|-----------------------------------|----------------------------------|---------------|-------|
| Material* | S. M. J. Steel. | / | |
| Made† | Hydraulic forged. | | |
| Dimensions | Finished. | | |
| Press on Inspection | 27/10, 10/11, 2/12. 26. | | |
| When Inspected | | | |
| CASTINGS. | | | |
| Tests on Standard Test Pieces. | | | |
| Tensile Test— | 28.1 | | |
| Reduction of area per square inch | 2" 33.7. | | |
| Extension per cent. | | | |
| Bending Test— | 120° good. | | |
| Angle before fracture | | | |
| Impact Test— | 45° good. | | |
| Height from ground | | | |
| Tempering Test— | satisfactory. | | |
| When made according to Rules | | | |
| and found satisfactory | | | |

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Drilling Test - good.

Fee (if any chargeable) £ ✓

To be paid at ✓

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

22. T.

† State if annealed yes.

003625-003630-0147

Seamless, lap welded or riveted longitudinal joint Double riveted. Material S. M. J. Steel. Range of tensile strength 64,440-77,500-78,000 lbs. per sq. in.