

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 6843.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings ~~or~~ Castings, manufactured by Messrs. Burmeister & Wain of Copenhagen for the Vessel No. 348, being built by Messrs. Burmeister & Wain of Copenhagen have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

One rudder head in 2 lengths and 2 arms.
(Top part - lower part).

on Forgings or Castings.

Lloyd's

No. 8508.

11.6.27.

Copenhagen, 1st July 1927.

A. F. J. J. J.

	STERN FRAME.	/ RUDDER FRAME. ^{head & 2 arms}	STEM.
Material		S. M. I. Steel.	
How made		Hydraulic forged.	
Dimensions		Diam 12 1/4"	
Progress on Inspection		Forged - finished.	
Time when Inspected		25/2, 21/3, 11/6. 27.	
CASTINGS.			
Tests on Standard Test Pieces.			
Ball Test—			
Tons per square inch		32.0	
Extension per cent.	2-	38.8	
Bending Test—		good.	
Angle before fracture	180°		
Drop Test—			
Height from ground			
Hammering Test—			
If made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ ✓

To be paid at ✓

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

22. T.

State if annealed

yes.

Seamless, lap welded or riveted longitudinal joint

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