

# Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_)

Port \_\_\_\_\_

No. 1483

## SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by The Castings Steel Coy. Ltd. of Sheffield for the Vessel No. 348, being built by Burnham & Hall Ltd. of Copenhagen have been inspected by me as set forth below and found to be, so far as can be seen. Sound

Casting to J. Heston & Co.

Greenock H&410

L. Ripley  
Glasgow

18.3.24

Report on Forgings or Castings.

Lloyd's

No. 1483

18.3.24

1. Valve for Steering Gear

angles.

Flange

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

290

STERN FRAME.

RUDDER FRAME.

STEM.

Siemens-Martin Acid, Open Hearth Steel

Cast

yes

240 pieces

Single casting

4.3.24 & 15.3.24

### CASTINGS.

Tests on Standard Test Pieces.

Tensile Test—

Tons per square inch

30.64

Extension per cent.

26

Cold Bending Test—

Angle before fracture

120° H 7

Top Test—

Height from ground

10'

Hammering Test—

If made according to Rules and found satisfactory

yes

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Weld

24.2.14

Fee (if any chargeable) £ 1 : 1 : -

To be paid at Glasgow on 21/3/24

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

003625-003630-0143

© 2020

Lloyd's Register Foundation