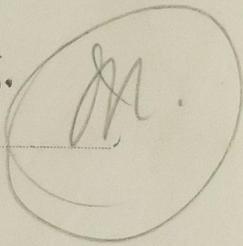


Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)



No. 1483 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by The Castings Steel Coy. L^d of Sheffield for the Vessel No. 348, being built by Burner & Hawke of Copenhagen have been inspected by me as set forth below and found to be, so far as can be seen. Sound

Casting to J. Heston, G.L.
Greenock H 410

L. Ripley
Glasgow
18.3.24

Report on Forgings or Castings.

Lloyd's
No. 1483
18.3.24

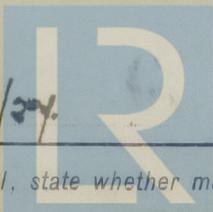
1 Ville for Steering Gear

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	Siemens-Martin Acid, Open Hearth Steel		
made	Cast		
annealed	Yes		
Dimensions	240 parallel		
Process on Inspection	Rough casting		
when Inspected	4.3.24	15.3.24	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	30.64		
Extension per cent.	26		
Cold Bending Test—			
Angle before fracture	120° H 7		
Drop Test—			
Height from ground ...	10'		
Hammering Test—			
If made according to Rules and found satisfactory ...	Yes		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Welded 24.2.14

Fee (if any chargeable) £ 1 : 1 : -
To be paid at Yls. on 21/3/24.



© 2020

Lloyd's Register Foundation

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.