

Rpt. 8

Port SINGAPORE

No. 15713

Date of writing Report 22 June 1962.

When handed in at Local Office

Received London

Survey held at SINGAPORE

No. of Visits Six

First Date 25th May 1962.

Last Date 2 June 1962.

REPORT OF SHIP SURVEYS AND REPAIRS

3 JUL 1962

(The Surveyor's attention is drawn to the relevant requirements of Chapters B & C of the Rules.)

No. in R.B.

32141

S.S.

on the Iron or Steel

"STANVAC RIAU"

Tons gross 4704

Built at HAVERTON HILL.

By Whom FURNESS S. B. CO. LTD.

Year Month When 1937 - 7

Owners LENNOX CORP.

Owners' address (If not already in R.B.)

Managers

Port of Registry MONROVIA.

Surveyed Afloat or in Drydock Both.

Name of Dock Keppel Dockyard.

Date of last examn. in Drydock 28-5-62.

N.B.—Any alterations in existing particulars in the Register Book should be reported and underlined.

Last Report: No. 14797

Port Sng

Particulars of Classification (which must be inserted precisely as in Register Book and Supplement)

Surveys must be reported in the terms of the Rules. The nature and extent of Examinations and Repairs (if any) must be stated in detail, the parts examined and their condition being clearly indicated. For Annual, Special or other Condition Surveys the Summary of Examination and Condition on the back of the Report is to be carefully completed and amplified if necessary in the body of the Report. Outstanding items to complete the Survey should be summarised at the end of the Report. The reasons for Repairs must be stated. Repairs on account of Damage (the alleged cause of which must be stated) should be separated from Repairs due to other causes, and, besides being detailed in the body of the Report, should be summarised in the form below. When, at a Special Survey, the Shell and Deck Plating is drilled the results must be reported on Report 8(Dr). Whenever Anchors or Chain Cables are replaced or retested the necessary particulars are to be given on Report 8(Eq) which is to be attached to this Report.

SHIP'S CLASS Date of Special and of Drydocking Surveys, etc.		Machinery	
+100A1 Oil Tanker.		+IMC	
			7/57
Dkg.	5/61	MBS	5/61
SS (Dr.).	11/58	TSClp&s	6/60
		sps.	10/56

Give dates and references to any letters relating to this Report

LF at btm. & dk. arcform.

damage cases where the Surveyor has not made a special damage report he should state whether he offered

his services for this purpose and to whom and why they were declined

Freeboard as marked on ship and now verified Not Verified. ins

Was a damage report made by anyone else? If so, by whom? -

EXAMINATION AND REPAIRS AS PER RULE FOR Drydocking & Pre-drilling Survey.

A Pre-drilling Survey has been carried out at this time and plans showing gauge thicknesses of shell and deck plating will be forwarded.

WEAR AND TEAR REPAIRS:-

1. Fore edge plating of port and starboard rudders holed and now cropped and part renewed.
2. Efficient welded plate doublers fitted to Keel plate Nos.4, 6 & 7 (no. from aft) where found thin and wasted.
3. Shell plate D8 (ps from aft) thin and wasted and now fitted with efficient welded doubler.
4. Approx. 20 in number corroded rivet points in way of fore part of fore peak tank built up with electric welding.
5. Approx. 10 leaky rivets on trunk side electrically welded.
6. Anchor chain stoppers (p & s) removed and substantial welded doubler plate fitted under in way of corroded parts.
7. Efficient welded plate doubler fitted on trunk deck on second strake inboard (ss) at aft end of Bridge in way of holed part.

CONTINUATION OVER/OF SHEET 2

SUMMARY OF DAMAGE REPAIRS	Shell Plates	Frames	R. Frames	Floors and Bracket Floors	Inner Bottom Plates	Deck Plates	Beams	Other Items
Renewed								
Removed and Faired or Repaired								
Faired or Repaired in place								

Has a Survey also been held on machinery of the Ship? Yes

Yes

Is Classification Certificate required? If so, to be sent to No

If so, is the Report sent now, or when will it be sent? Now

Now

Has Interim Certificate been issued? Yes, copy attached.

GENERAL OBSERVATIONS, OPINION AND RECOMMENDATION AS TO CLASS

State clearly what alteration, if any, is suggested to be made in the existing Classification or Survey or other records of the Ship in the Register Book consequent upon this survey; for example:—"to remain as Classed in the Register Book without fresh record of Docking"; "to remain as Classed and to have record of drydocking 1,55"; or "to remain as Classed and to have record of drydocking 1,55, and the notation of S.S. . . . 1,55".

This vessel, so far as now examined is in efficient condition and eligible in my opinion to remain as Classed with fresh record of Drydocking, 5/62, subject to compliance with all outstanding recommendations previously made by the Society's Surveyors.

[Signature]
Surveyor to Lloyd's Register of Shipping

Date of Committee

TUESDAY 14 AUG 1962

Minute

S.S. 5.62 Subject
MBS. 6.62

Noted for Header



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WRECK SECTION No. 766

TABLE 1

PARTS OF THE SHIP AS INDICATED BELOW HAVE BEEN EXAMINED FOR DRYDOCKING AND PRE-DRILLING SURVEY

Items	Now Examined		Tanks	Now Examined Internally	Now Tested
	YES	NO or NONE			
Shell plating, sternframe and rudder cleaned, examined and recoated in drydock	Yes		F.P. Tank	No	No
Rudder lifted	No		A.P. "	No	No
Weather Decks, Superstructures and Casings	Yes		D.B. Tanks (indicate Oil Fuel and Cofferdams)	No	No
Hatchways, Covers, closing and securing appliances	Yes				
Ventilator coamings, skylights, companionways and closing appliances	Yes		Fresh Water Tanks	No	No
Holds	Yes		Deep Tanks	No	No
'Tween Decks	None		Oil Fuel Bunkers and Settling Tanks	No	No
Fore Peak Spaces	No		Side Tanks	None	
After " "	No		Wing Tanks		
Engine Space	Yes		Other Tanks		
Boiler "	Yes		Cargo Tanks (Tankers) Pre-drilling Survey.	All - Yes	No
Under Engines and Boilers	No		Cofferdams	No	No
Tunnel and Well	Yes		Pump Rooms	No	-
Coal Bunkers	None				
Chain Locker	No				
Other Spaces	No				
Have Tanks now Examined been Cleaned as Necessary?					
Have Struts in Cargo Tanks (of Tankers) been removed?					
Have Tanks been Retested as necessary after completion of any Repairs?					

Have the spaces now surveyed been cleared and cleaned as necessary? Yes

Have the close ceiling and cargo battens, linings, pipe casings, etc., been removed and replaced as required by the Rules? No

Have the bilges been cleaned out and examined? Yes Has cement in bottom been examined? None

Has steelwork had rust removed and afterwards been recoated as necessary? No

Were inspection plugs or any insulation removed in insulated spaces for examination of steelwork? None

Has a Load Line Survey been held? No If so, state which -

Have the shell and deck plating been drilled as per Rule? No If so, Report 8(Dr) to be attached -

Have any alterations to the approved scantlings and arrangements now been effected? No If so, report details in body of Report. -

NOTE:—Indicate which compartments and/or tanks have been examined or tested by giving the identification numbers and inserting the word "Yes", e.g. Holds: Nos. 1, 2 & 3—Yes; or All—Yes.

TABLE 2

The present condition of the following parts in so far as examined is to be reported:—

Shell plating	Efficient.	Ceiling and Cargo Battens	None	Sluice Valves examined and found	Not Exd.
" " in way of side scuttles	Not Exd.	Cement or Asphalt	Not Exd.	Air and Sounding Pipes	Above Dk-Efficient
Rudder and Sternframe	Efficient.	Cargo and other Hatchways	Efficient.	Doubling Plates under Sounding Pipes	Not Exd.
Decks	"	Hatches and closing appliances	"	Masts and Rigging examined and found	Efficient.
Superstructures and their closing appliances	"	Ventilators, their coamings and closing appliances	"	Condition, how ascertained (State if wedges removed)	From Deck.
Coamings and Casings	"	Companionways and Skylights	"	Chain Locker	Not Exd.
Beams and Fastenings	"	Shell Openings	"	EQUIPMENT	
Frames	"	Ash Shoots	None	Equipment Letter	x 2 1/16 "
Reverse Frames	Not Exd.	Overboard Discharges and Scuppers	Efficient.	Anchors, No. of 3B.	Condition Good
Longitudinals	Efficient.	Freeing ports	"	Cables (State if now ranged and examined)	Pt. only.
Transverses	"	Steering Gear (Main and Auxiliary) examined and found	"	" length (on board)	mean diam. -
Floors	"	Windlass examined and found	"	" Rule Length	Size -
Keelsons	"	Pumps	Not Exd.	Hawsers and Warps	Sufficient.
Stringers	Not Exd.	W.T. Doors	Not Exd.	State if any Anchors or Chain Cable have now been supplied or retested, if so, complete Report 8(Eq) and attach.	No
Inner Bottom Plating	" "				
Bulkheads and Tunnel	" "				

Have conditions (A) or endorsements (B) of Class (if any) been dealt with? See Below

REMARKS, REPAIRS, Etc. (Contd.) WEAR AND TEAR REPAIRS (Contd.)

8. Small welded plate doubler fitted to F.P. bulkhead (ss) at wings in way of local corrosion.

9. Other minor repairs effected.

S.R. List No. 189:— All items specially examined and further repairs effected - See W/T Repairs Item No. 2 and all found to continue efficient meantime.

Survey Fee Docking \$200.
 Pre-Drilling \$400.
 Special Damage or Repair Fee (if any)
 Travelling Expenses (if chargeable) \$ 45.

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