Rpt. 8. (Received at London Office 25 JUN 1954) No. 1060

REPORT OF SURVEY FOR REPAIRS, &c.

Date of writing Report 18th June, 1954 When handed in at Local Office 18th June, 1954 Port of KIEL

No. in Reg. Book 15334 Survey held at KIEL Date, First Survey 2nd April Last Survey 14th June 1954 (No. of Visits 14)

on the ~~xxxxxxxxxx~~ Steel motor tanker "K.J. KNUDSEN" 66538. Launched 1939.

Built at Gothenburg By whom A/B Götaverken Completed Year 1945 Month 6

TONNAGE :— GROSS 11199 UNDER DK. 10368 NET 6816

Owners D/S A/S Lisbeth Owners' Address (If not already recorded in Appendix to Register Book)

Managers Knut Knutsen Port belonging to Haugesund

Surveyed Afloat or in Dry Dock? both Name of Dock Kieler Howaldtswerke A.G. Kiel, Graving Dock Destined Voyage

DBorDBa ..... feet; uE&B ..... feet; f ..... feet

Hold capacity ..... tons. FPT ..... tons; APT ..... tons; MT ..... feet ..... tons.

Only alterations in the existing records of tanks should be inserted.

N.B.—All alterations in the existing records should be underlined.

Last Report, No. 36496 Port Rot

Particulars of Classification (which must be inserted precisely as in Register Book & Supplements).

CHARACTER. ✠ for Special Survey. Date of last Survey and of Periodical Surveys.	Machinery and Boiler Surveys (Including date of N.B., if any).
✠ 100 A 1 5,53	✠ LMC 10,52 DBS 10,52
s.s.Got.-9,52	TS(CL) 5,51
Cruiser Stern	
Butts of shell & upper deck plating &c. welded	
Carrying Petroleum in Bulk	

Periodical Surveys, when held, must be reported in detail and seriatim in the terms of the Rules and items remaining to complete the Surveys should be summarised. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be summarised in the form shown below. Whenever the replacement of Anchors or Chains is reported the particulars should be clearly stated in the space provided on the back of this form. State also the dates and initials of any letters respecting this case

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose and to whom and why they were declined.

Society's Freeboard (if assigned) as painted on Ship and now verified 9 ft. 4 ins.

Was a damage report made by anyone else? if so, by whom? -

REPAIRS, OR EXAMINATION AS PER RULE FOR DOCKING, SPECIAL SURVEY AND RE-ENGINING

DONE FOR SPECIAL SURVEY: (Survey was not due, but held at the special request of the Owners).

Ship placed in dry dock. Stem, bottom and side shell, sternframe and rudder (lifted) examined and found in good condition. Anchors and cables ranged and examined. Ship undocked: 30th April, 1954.

Examined weather decks, dry cargo hold, poop, fore and aft peak spaces, engine and boiler spaces, main and aux. pump rooms, outside plating in way of skylights, hatches with their closing and securing arrangements, masts and rigging, air and sounding pipes, (striking plates fitted), ventilators and covers, fore and aft gangway, skylights, steering gear (electric, 2 independent sets), windlass and equipment and found in good condition.

Examined internally all cargo oil tanks (suction strums removed), cofferdam, deep tanks fwd., oil fuel bunkers aft, fore and aft peak tanks, stern tank and all double bottom tanks, and all tested satsifactorily

P.t.o.

SUMMARY OF DAMAGE REPAIRS :—	Shell Plates.	Frames.	R. Frames.	Floors and Bracket Floors.	Beams.	Inner Bottom Plates.	Dk. Plates.	Other Items :—
Renewed								
Removed and Faired or Repaired								
Faired or Repaired in place ...								

PRESENT CONDITION OF THE

..... good	Bulkheads good	Engine Room Skylights good	Copper, or Y.M. (State if Felt.)
Sheeting of Decks "	Ceiling in dry cargo space-good	~~Coal Bunkers, Openings, Covers, &c.~~	When fitted, Month Year
Fittings "	Cement or Asphalt good	Oil Bunkers good	Boats good
Rivets & Fastenings "	Rudder "	Scuppers "	Masts, Yards, &c. "
Outside Plating "	Steering gear and its connections "	Cargo Hatchways "	Condition, how ascertained by exam. (State if wedges removed.)
" in way of sidelights "	Windlass "	Hatches "	Equipment letter g †
" "	Have pumps been examined and found efficient? yes	Planking	Anchors, No. of 3 B 1 S
~~xxxxxx~~	~~Have Sidelights been examined and found efficient?~~	Caulking	Cables (State if now ranged) yes
Longitudinals (re-stiffening) good	~~Have Watertight Doors been examined and found efficient?~~	Treenails	" length 330 f. (on board.) mean diamr. 2 9/16"
Transverses "	Have Ventilators and their Coamings been examined and found efficient? yes	Breasthooks & Stemson	" Rule length 330 f. size 2 11/16"
" "	Air and Sounding Pipes good	Transoms, Pointers & Crutches	Chain Locker good
Decks "	Doubling Plates under Sounding Pipes yes	Timbers of Frame at openings	Hawsers & Warps efficient
Bottom Plating u.E. "		" " at other places	Standing and Running Rigging efficient
Tanks been examined internally? yes		Stringers, Clamps & Shelves	~~xxx~~
Tanks been tested? yes		Salting (State if Examined)	

General Observations, Opinion as to Class, Recommendation, &c.:

State clearly whether any and, if so, what alteration is suggested to be made in the existing classification and notification of the vessel in the Register Book consequent upon this survey, thus, for example :—"..... to remain as classed in the Register Book *without fresh record of Survey*," "to remain as classed and to have record of survey, 1,38," or "to remain as classed and to have record of survey, 1,38, and the notations of *ss No.* 1-38."

This ship, as now seen, is in good condition, and is eligible, in my opinion, to remain as classed and to have fresh record of docking 4,54 and the notation of s.s.Kel.-6,54

Survey Fee (per Section 23) Spec. Survey	£ 93 : 10 : 0	Fees applied for, Lloyds Reg 30/6/54 19
Special Damage or Repair Fee (if any) (per Sec. 23) Re-engining	£ 40 : 0 : 0	Received by me, 19
Travelling Expenses (if chargeable)	£ 5 : 12 : 0	
Second Surveyor's Fee (if any) Fbd. Renewal survey	£ 17 : 10 : 0	

TUESDAY 24 AUG 1954

Committee's Minute

Character Assigned 4,54 Kel (with endorsement) Mak Kel

S.S. Kel 6,54 + LMC 6,54 (with trusmal endorsement)

SH 4,54 + NE 6,54 DBS 6,54 BPS 6,54

NORWEGIAN

Ernest Reece

Surveyor to Lloyd's Register of Shipping.

CERTIFICATE WRITTEN

Is Certificate required? If so, to be sent to

003525-003532-0321

Lloyd's Register Foundation

(MADE AND PRINTED IN ... Transfer Ink. 20m.5.52 (The Surveyors are requested not to write on or below the space for ...)

and found in good condition.

Freeboard Renewal Survey carried out at the special request of the Owners and freeboard markings verified.

REPAIRS NOW DONE:

Appr. 325 defective rivets in flat keel, A. and B. strake (p+s) in way of deep tank fwd. cut out and renewed.

Cargo oil tank hatch covers re-packed as required and securing screw bolts repaired where necessary.

NOW DONE FOR RE-ENGINING:

The original main engine seatings incl. inner bottom plating in way of lub. oil tanks and cofferdams have been removed and new seatings built, in accordance with the attached plans No. K.J.K. 4, approved on 9thJuly, 1953, and No. SKR 1, approved 2nd April, 1954. Material and workmanship are good. Double bottom tanks and cofferdams under engine tested satisfactorily on completion.

Ernst Reese

N.B.—If this Report is copied by Copying Press, especial care must be taken that the copying paper is not so much damped as to spread the ink, or to cause it to show through to the other side.

When Anchors or Cables are supplied, the particulars are to be reported in the following form:—

ANCHORS.

Number of Certificate.	Anchors.*	Weight Ex. Stock. Cwts.	qrs.	lbs.	Weight of Stock. Cwts.	qrs.	lbs.	Test per Certificate. Tons	Cwts.	qrs.	lbs.	Weight Required by Rule. Cwts.	qrs.	lbs.	Description of Anchor. If Patent, state name of Patentee.	Makers.	Where and when tested and Superintendent. If Stockless, state Mechanical Test.
	1st Bower																
	2nd																
	3rd "																
	Collective Weight																
	Stream																
	Kedge																

* When a bower anchor is supplied it must be clearly stated whether it is a 1st, 2nd, or 3rd bower.

CHAIN CABLES.

Number of Certificate.	Length and size supplied. Length. Fathoms.	Diam. Ins.	Test per Certificate. Statutory. Tons.	Breaking. Tons.	Weight of Chain Cable. Supplied. Cwts. qrs. lbs.	Per Rule. Cwts. qrs. lbs.	Length and size per rule. Length. Fathoms.	Diam. Ins.	Description.	Makers of Cables.	Where and when tested and Superintendent.
Iron Stream Chain or Steel Wire											

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