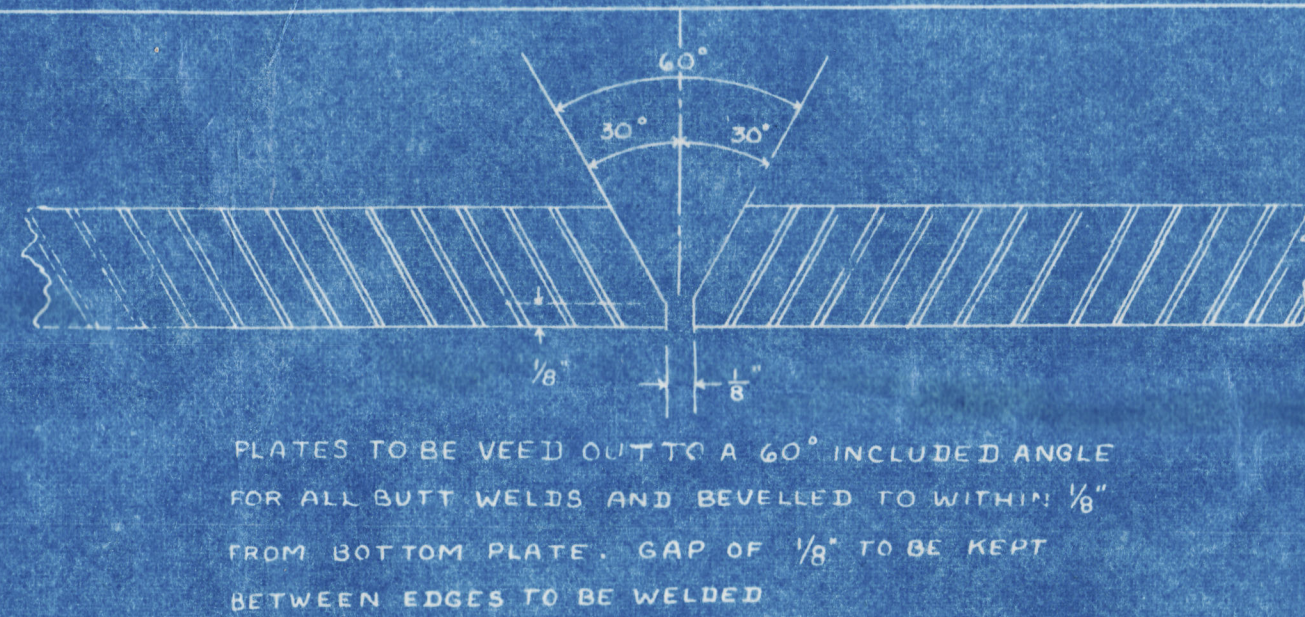


PRINCIPAL DIMENSIONS	
LENGTH B.P.	416'-0"
BREADTH EXTR.	57'-1"
BREADTH MLD.	56'-10 1/2"
DEPTH MLD. UPPER DK.	37'-4"
DEPTH MLD. SECOND DK.	28'-7"
DEPTH TO LENGTH-UPPER DK.	11.14

NOTE: DO NOT USE LARGER ROD THAN 3/8" DIAMETER. NO RIVETING TO BE DONE UNTIL WELDING IS COMPLETED. BUTT WELDS IN ALL CASES TO HAVE A FINISHING BEAD. FIRST TWO BEADS IN BUTT WELDS TO BE WELL PEENED.

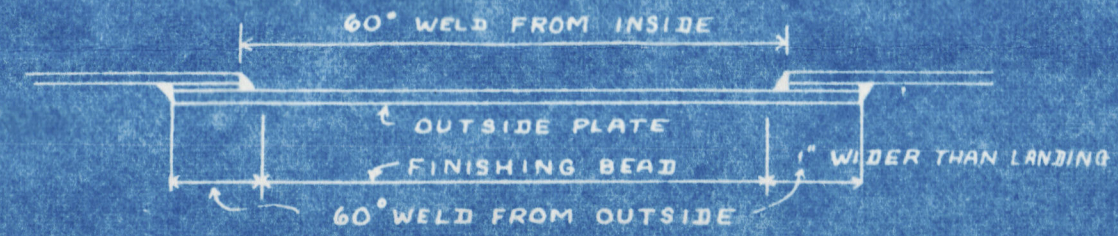


PLATES TO BE VEE'D OUT TO A 60° INCLUDED ANGLE FOR ALL BUTT WELDS AND BEVELED TO WITHIN 1/8" FROM BOTTOM PLATE. GAP OF 1/8" TO BE KEPT BETWEEN EDGES TO BE WELDED.

WELDING NOTES

FLAT KEEL WELD BUTTS FROM INSIDE (WELD IN WAY OF C.V.M. BARS AND SEAMS ONLY). DO NOT COMPLETE WELD UNTIL C.V.M. AND GARBOARD STRAKES ARE BOLTED UP.

C.V. KEEL WILL COME RIVETED COMPLETE EXCEPT IN WAY OF BUTTS OF PLATING. SHORT BARS APPROX. 15" x 30" LONG TO BE INTRODUCED HERE AND FITTED AFTER C.V.M. IS IN PLACE AND BUTTS WELDED.



BOTTOM SHELL PLATING

WELD 3" EACH SIDE OF BUTT ON SEAMS (BOTH INSIDE AND OUTSIDE)

ALL BUTTS OF BOTTOM SHELL TO BE VEE'D OUT AND WELDED FROM THE INSIDE. THIS IS DONE TO OBTAIN DOWN HAND WELDING TO THE FULLEST EXTENT.

BUTTS OF INSIDE STRAKES WILL BE VEE'D OUT FULL WIDTH. THE BUTTS OF OUTSIDE STRAKES TO BE VEE'D INSIDE AND WELDED BETWEEN THE LANDING EDGES OF INSIDE STRAKES ONLY. THIS WELD WILL BE COMPLETED BY VEE'ING OUTSIDE ON THE SHIP AND WELDING BOTH SEAMS. THESE TO BE VEE'D OUT 1" WIDER THAN LANDINGS.

INSIDE STRAKES TO BE VEE'D OUT AND WELDED FROM THE INSIDE. OUTSIDE STRAKES TO BE VEE'D OUT AND WELDED FROM THE OUTSIDE.

SIDE SHELL AND ENDUS CLEAR OF BUTT SHELL

THIS IS A CLINKER STRAKE. THE BUTTS TO BE VEE'D AND WELDED FROM OUTSIDE. AND LOWER EDGE WHICH IS INSIDE TO BE FINISHED IN THE SAME MANNER AS OUTSIDE PLATES, THAT IS, VEE'D 1" WIDER THAN LANDING AND WELDED FROM INSIDE. NOTE: ALL SHELL LANDINGS TOP AND BOTTOM FOR 3" EACH SIDE OF SHELL BUTTS TO BE WELDED.

ALL TANK TOP PLATING SEAMS AND FLOOR ANGLES TO BE RIVETED. ALL BUTTS TO BE WELDED FROM TOP SIDE. TANK TOP SEAMS TO BE WELDED FOR 3" EACH SIDE OF BUTT. SHAFT TUNNEL PLATING TO BE FILLET WELDED TO TANK TOP SIMILAR TO BHDS. NO FOUNDATION BARS TO BE FITTED. PLATING TO HAVE SAME PROCEDURE AS TANK TOP.

MAIN AND UPPER DECK

TOP AND BOTTOM ANGLES TO BE LINED. ENDS OF BOTH BARS NEXT CENTRE KEEL TO BE CUT 1/2" SHORT OF TOP OF CENTRE KEEL TOP AND BOTTOM FOR AND AFT. ANGLES. OUTER ENDS TO BE CUT 1/2" SHORT OF MARGIN PLATE. THESE BARS TO BE ELECTRIC WELDED TO FLOOR PLATE WITH WELLS PROTECTING 1/2" OVER EDGE OF FLOOR PLATE FOR THAT PURPOSE. NO COLLARS TO BE FITTED ON EITHER ENDS OF FLOOR PLATE. THE ENDS OF FLOOR PLATES ARE TO BE FITTED NEATLY TO BUTT AGAINST CENTRE KEEL AND TANK MARGIN FOR FILLET WELDING. PLUG WELDS ABOUT 18" APART. BE MADE THROUGH FLOOR PLATE FLANGE OF TOP AND BOTTOM BARS TOP AND BOTTOM FLOOR ANGLES TO BE RIVETED TO TANK TOP AND SHELL RESPECTIVELY.

TANK MARGIN PLATE

FLANGED ON TOP AND LAP RIVETED TO TANK TOP PLATING. BOTTOM EDGE TO BE BUTTED ON SHELL PLATE AND FILLET WELDED INSIDE AND OUTSIDE. THE ORDINARY FLOORS AS WELL AS W.T. FLOORS WILL BE WELDED TO THIS PLATE INSIDE AND BILGE BRACKETS WELDED ON OUTSIDE. NO ANGLE CONNECTIONS WILL BE FITTED ON EITHER SIDE OF TANK MARGIN PLATE. ALL BUTTS OF TANK MARGIN PLATES WELDED FROM OUTSIDE, WITH FINISHING BEAD INSIDE TO BE ALL RIVETED EXCEPT IN WAY OF TANK TOP AND TANK MARGIN. NO FOUNDATION ANGLE TO BE FITTED TO TANK TOP OR MARGIN BHD. PLATING AND STIFFENER BRACKETS BUTTED HARD ON TANK TOP AND TANK MARGIN AND FILLET WELDED. BULKHEAD SHELL BARS TO BE CARRIED DOWN BILGE AND STOPPED 1/2" SHOW OF MARGIN PLATE.

BILGE BRKTS AND GUSSET PLATE

RIVETED TO FRAME AND BILGE ANGLE AND WELDED TO TANK MARGIN. GUSSET PLATE WELDED TO FLANGE OF BILGE BRACKET AND WELDED TO TANK TOP.

PILLARS

TO BE WELDED TO TANK TOP

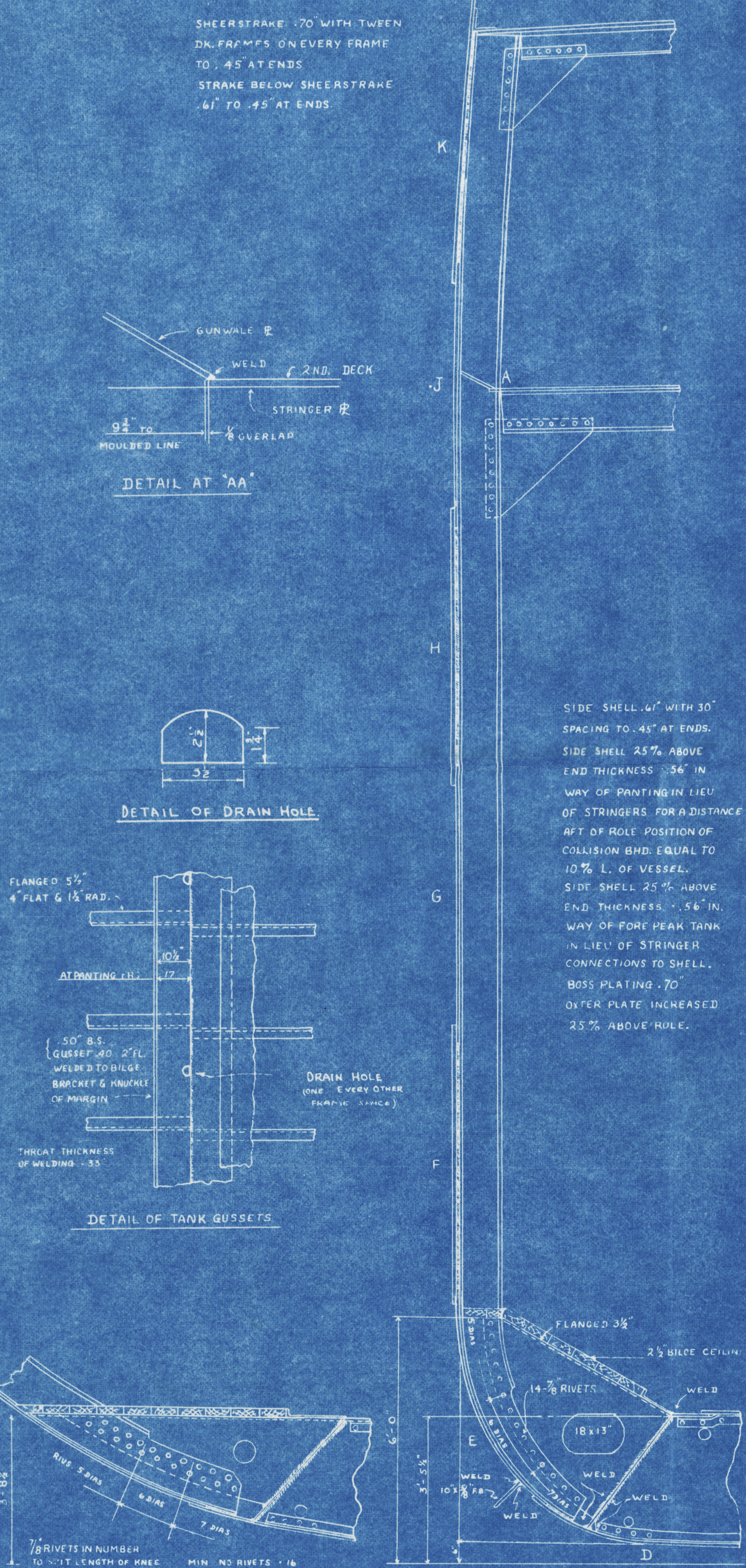
STERN FRAME AS PER DETAIL PLAN
STEM BAR 10"x28" TO L.W.L.
PLATE STEM ABOVE L.W.L.
RUDDER AS PER DETAIL PLAN

EQUIPMENT

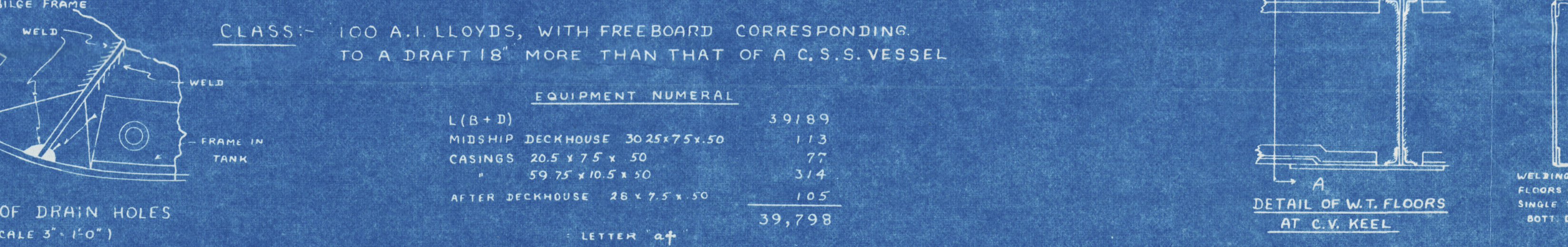
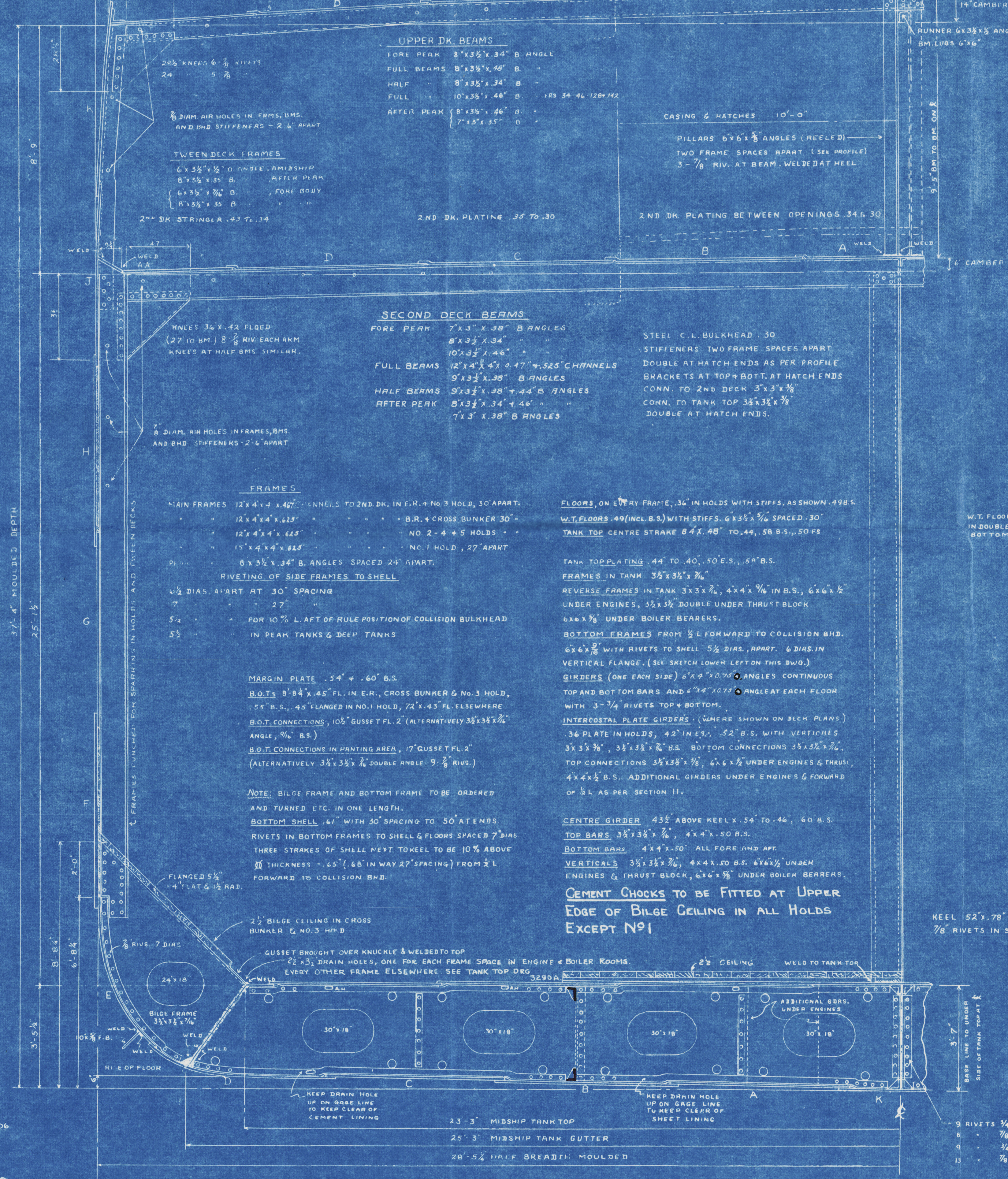
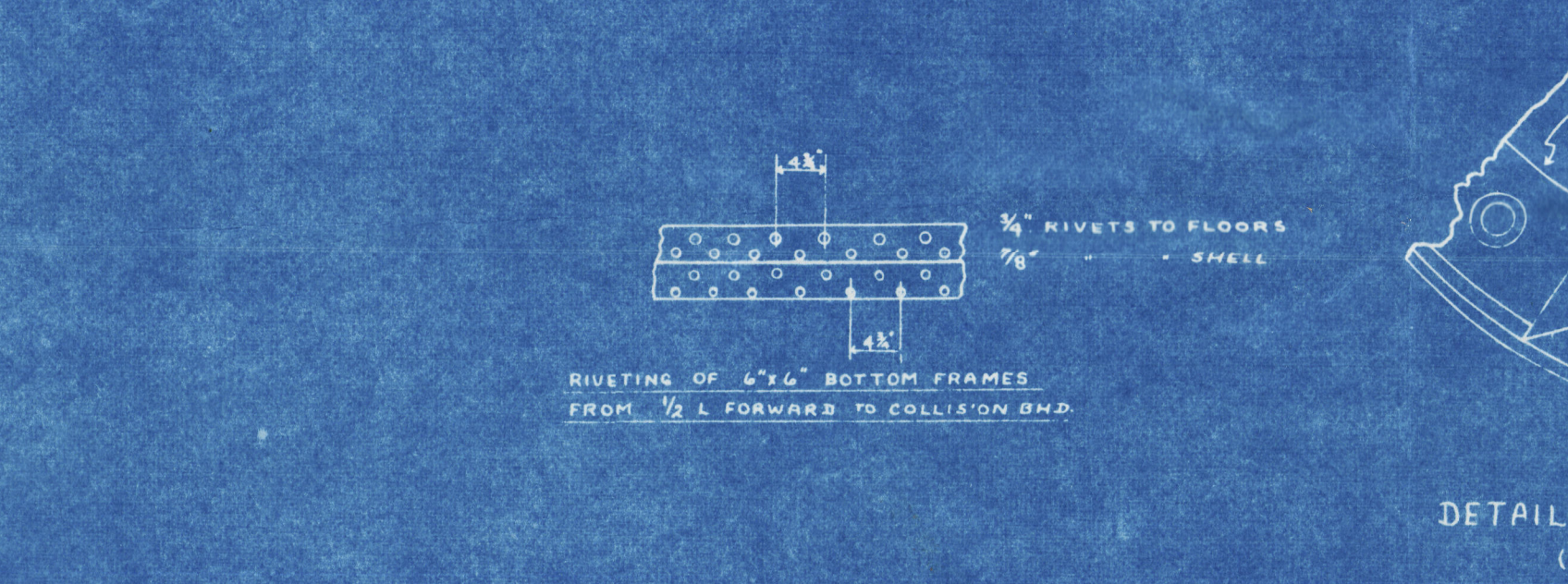
2 - BOWER ANCHORS	- 68 CWTs.
1 - STUD CABLE CHAIN	- 225 FATHOMS 2 3/4
1 - STREAM ANCHOR (STOCKLESS)	- 23 3/4 CWTs.
1 - STREAM WIRE	90 FATHOMS 5" 6x12 F.S.W.
1 - TOWLINE	120 " 4 3/4" - 6x24 SPECIAL F.S.W.
2 - HAWSERS	90 " 2 3/4" - 6x12 F.S.W.
2 - WARPS	90 " 2 1/2" - 6x12

VANCOUVER 17th ENTRY
REPORT 11/27/18

WEST COAST
SHIPBUILDERS LTD.
MIDSHIP SECTION
HULL 102
S.S. FORT CONFIDENCE



ARRGT. OF BILGE BRACKETS IN NO.1 HOLD

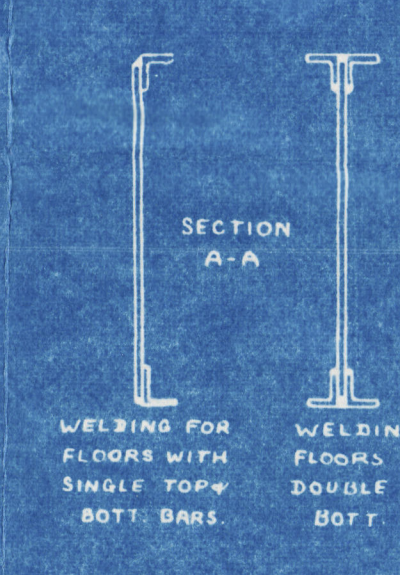
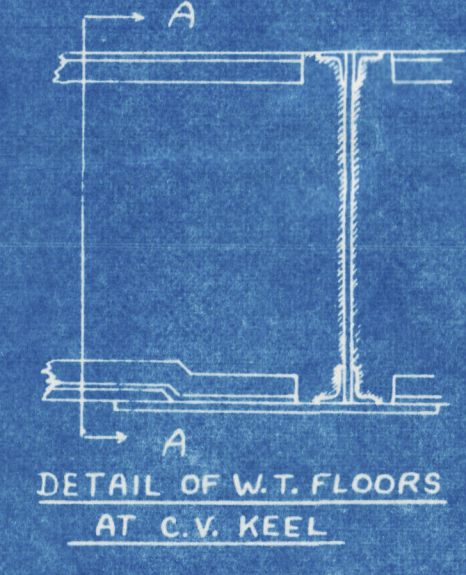


CLASS: 100 A.I. LLOYDS, WITH FREEBOARD CORRESPONDING TO A DRAFT 18' MORE THAN THAT OF A C.S.S. VESSEL

EQUIPMENT NUMERAL

L(B+D)	39,189
MIDSHIP DECKHOUSE	3025x75x50
CASINGS	20.5 x 7.5 x 50
"	59.75 x 10.5 x 50
AFTER DECKHOUSE	28 x 7.5 x 50
	39,798

LETTER "A"



"FORT CHIPEWYAN"

Midship Section

RETAIN



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Lloyd's Register
Foundation

003503-003512-0175