

No. 154.

STERNFRAME & RUDDER

SCALE: 1 IN. = 1 FOOT.

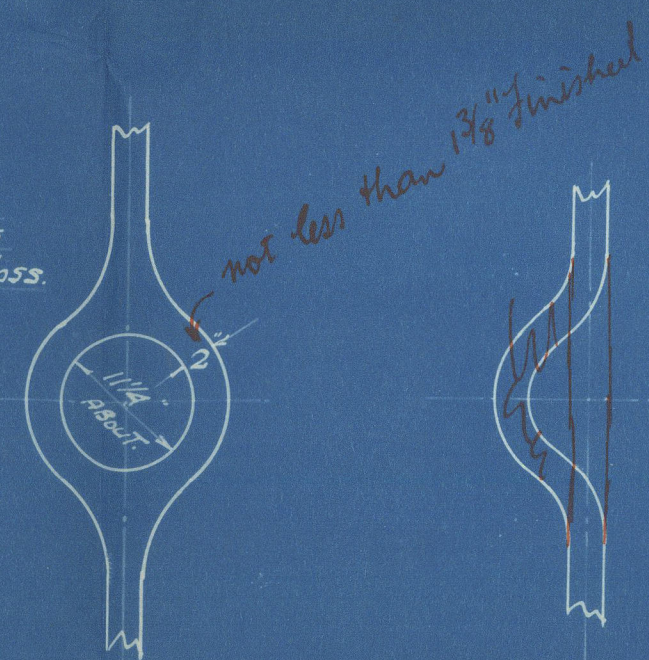
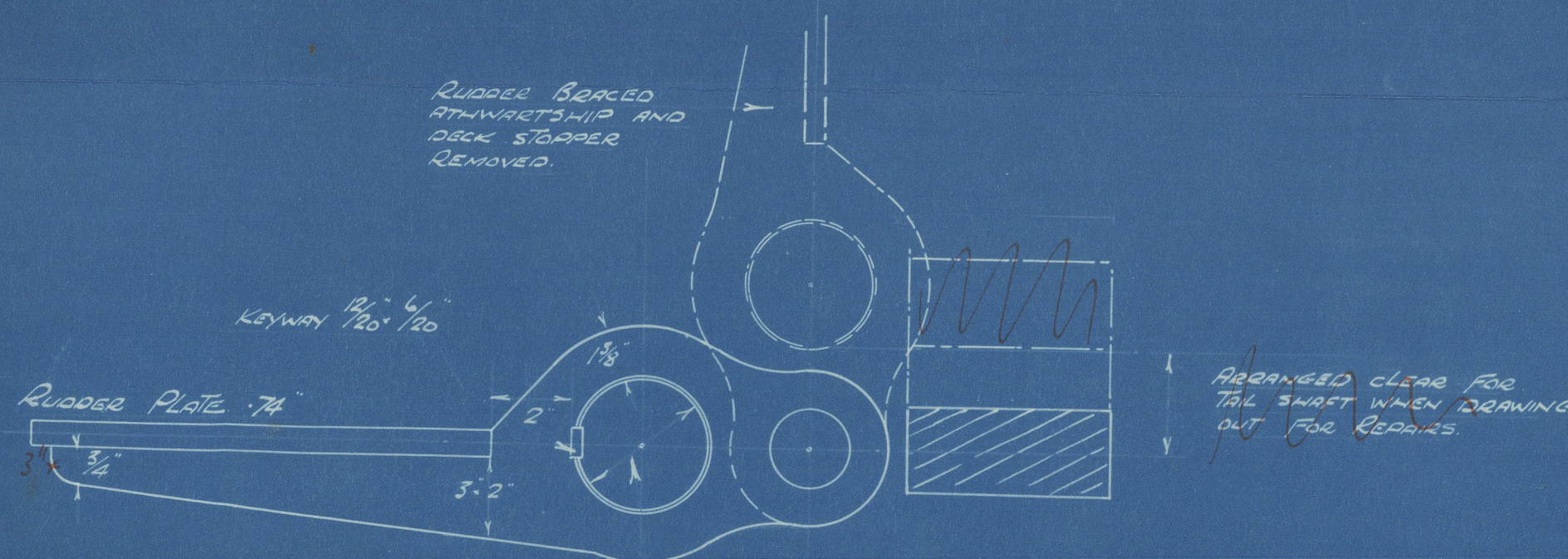
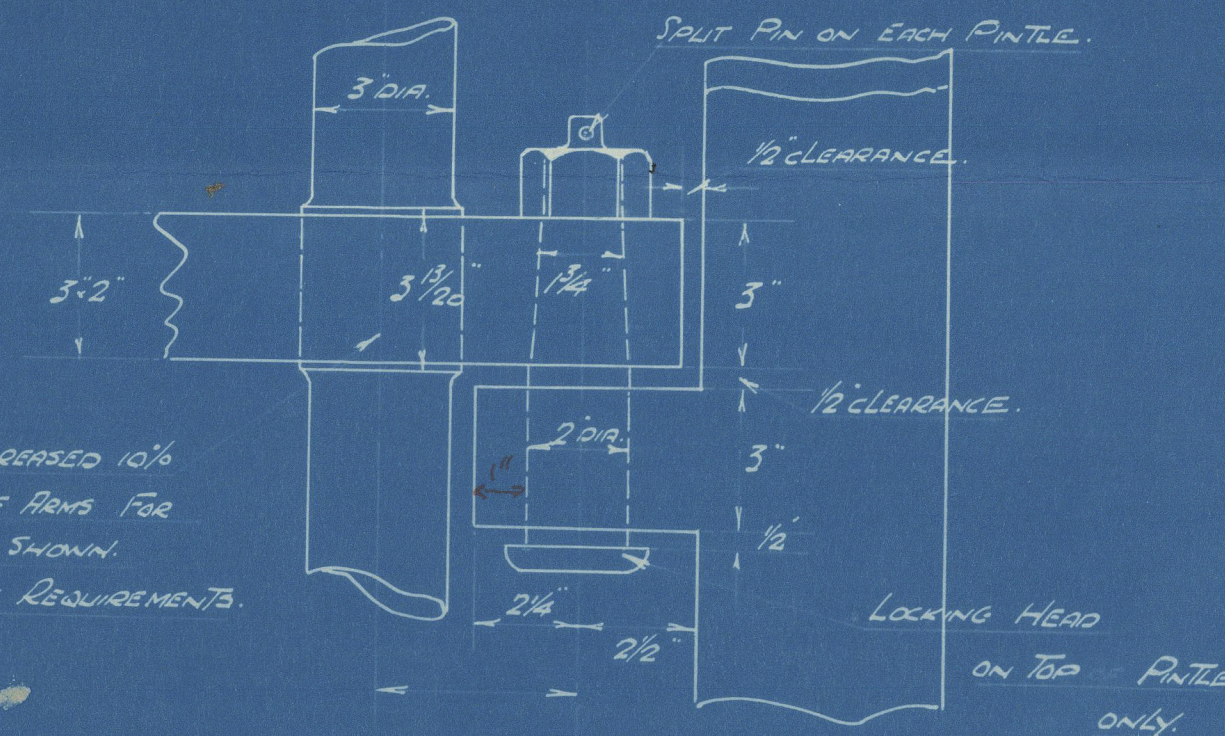
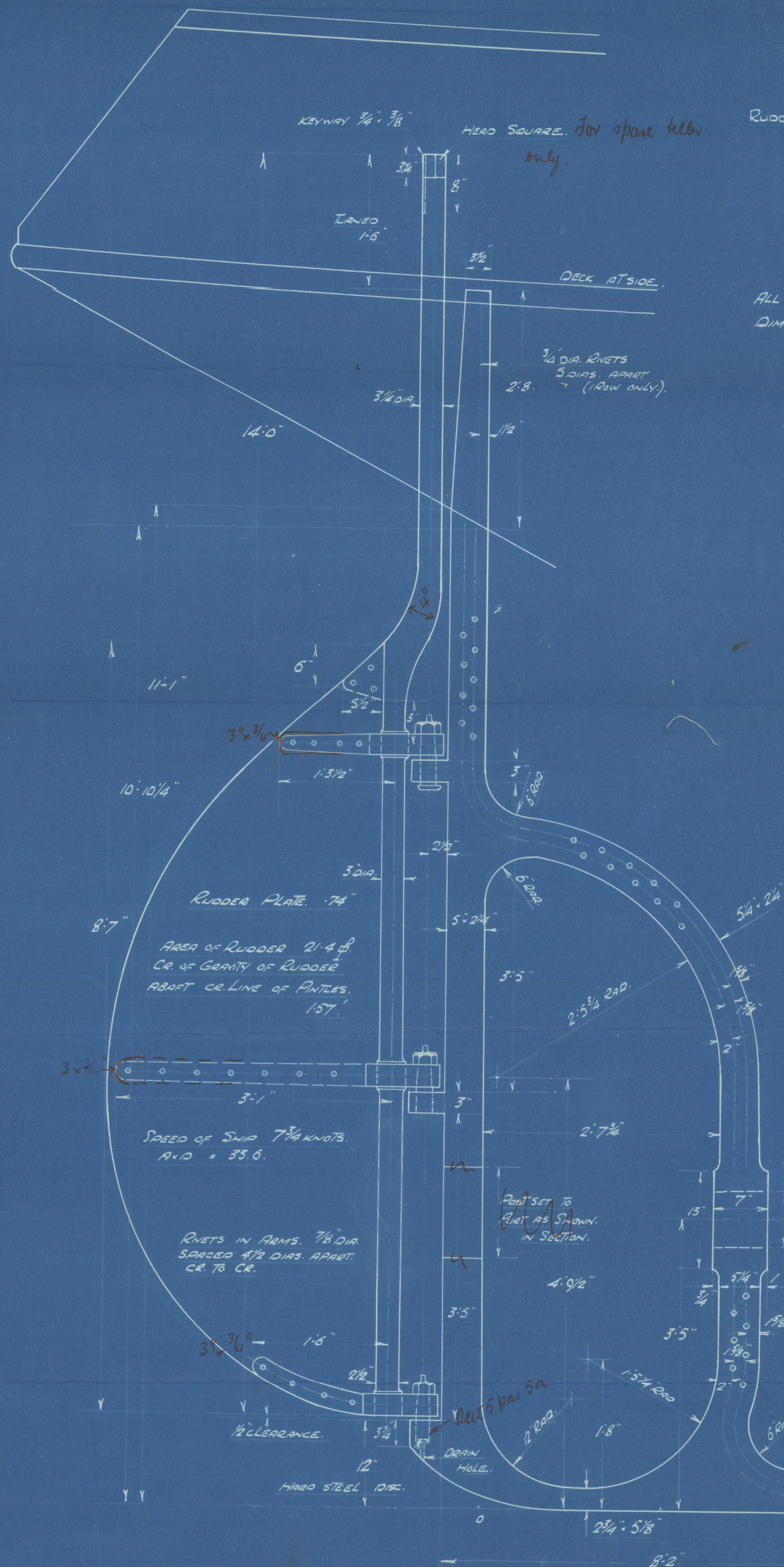
STERNFRAME:

Forged scrap iron gudgeons to be forged solid to rudder post all carefully bored out in line and faced for pintles, hard steel washer to be fitted on bottom pintle. Boss for stemtube to be rough bored and faced to size given. Rudder post to be recessed as shown to clear keel shaft when drawn aft. Rivet holes to be bored as shown.

RUDDERFRAME:

Forged scrap iron with portable arms, keyed to stock. Pintles to be portable and tapered having no shoulder, with nut and locking pin on top. Pintle eye to be surfaced square to the cr. line of pintle. Rivet holes to be bored for plate and countersunk on outside of each arm. Keyways to be cut. Stock to be kept well clear of rudderpost to allow keel shaft being drawn when rudder is braced athwartships.

ALL TO PASS LLOYD'S AND OWNERS' SURVEYORS.
DIMENSIONS GIVEN ARE NOT TO BE EXCEEDED.



DETAIL OF GUDGEON AND PINTLE.

SCALE: 3 IN. = 1 FOOT.

POST INCREASED 10%
AS SHOWN ABOVE.

APPROVED
LLOYD'S REGISTER OF SHIPPING

Montgomery
DATE 13 4 1893

Geo Brown & Co.

M. V. "PROWESS"

N. 154.

Sternframe & Rudder.

Greek Rep. N. 18598.



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Lloyd's Register
Foundation

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