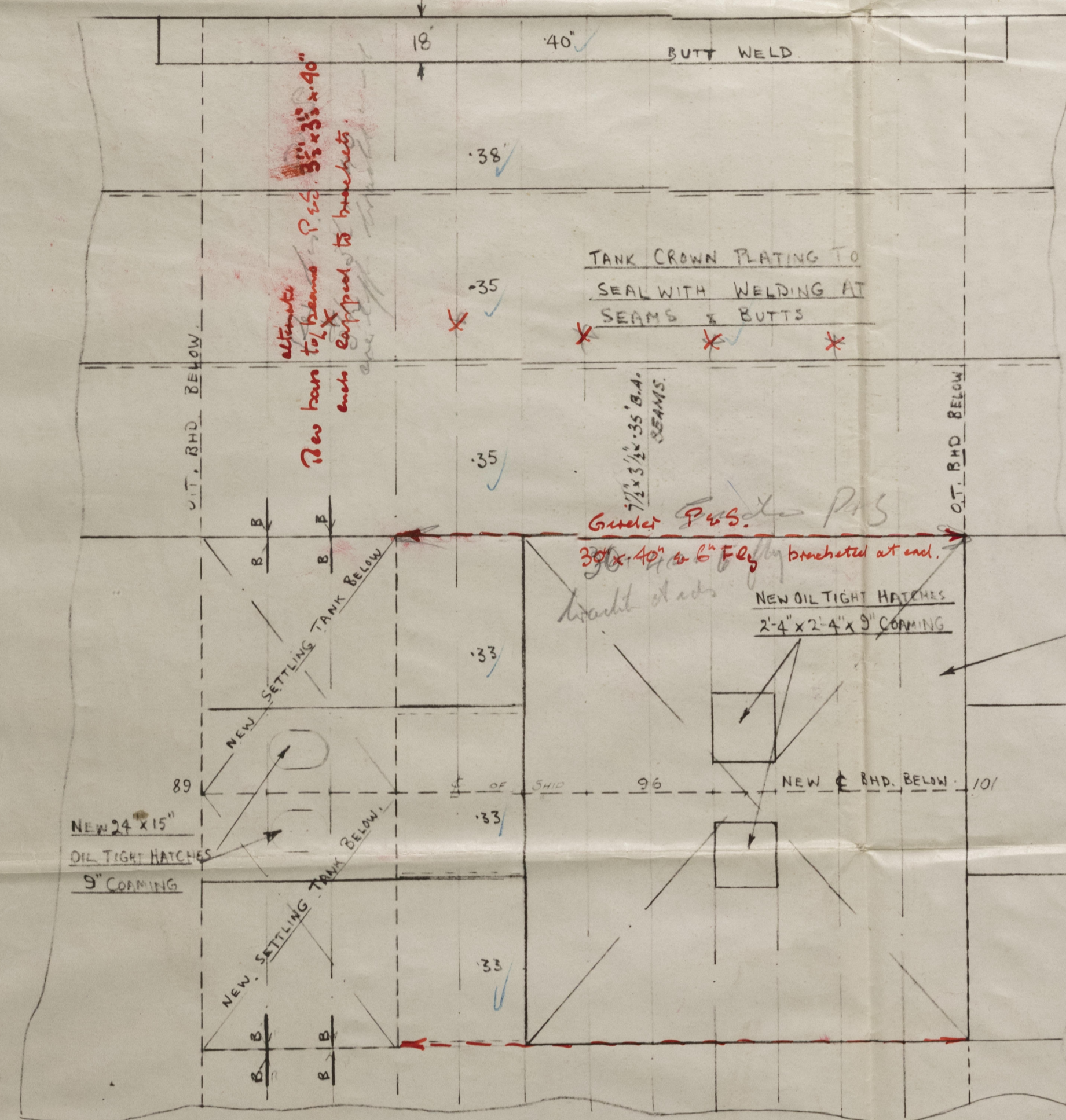
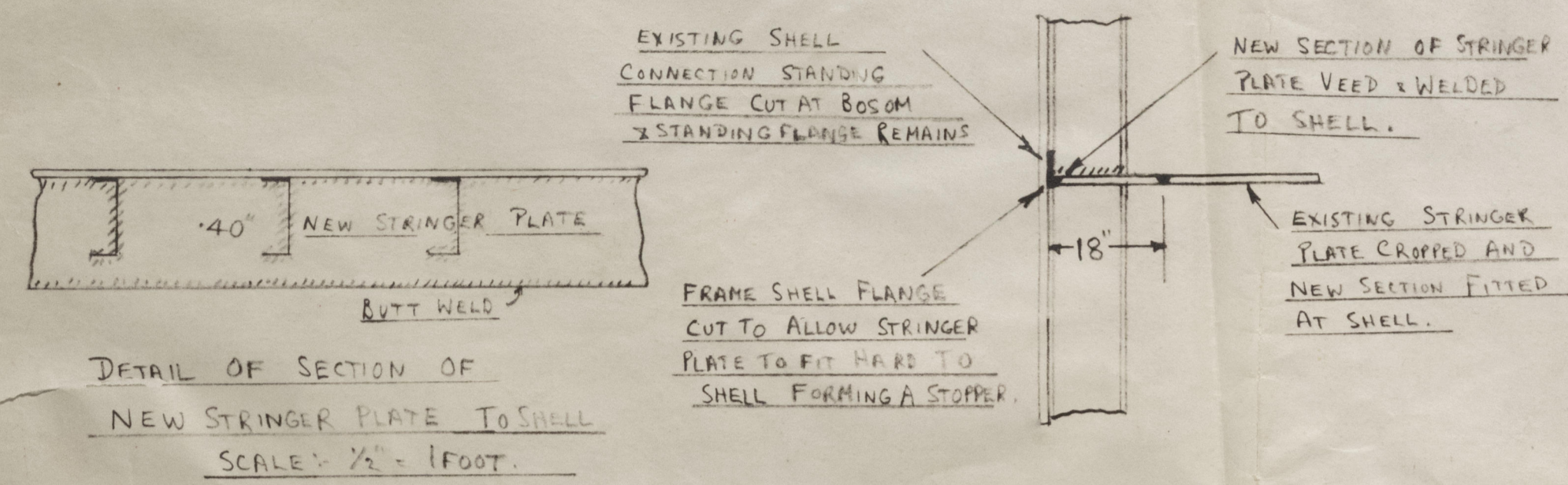


S.S. "SAN ANTONIO" (EX HARTBRIDGE)

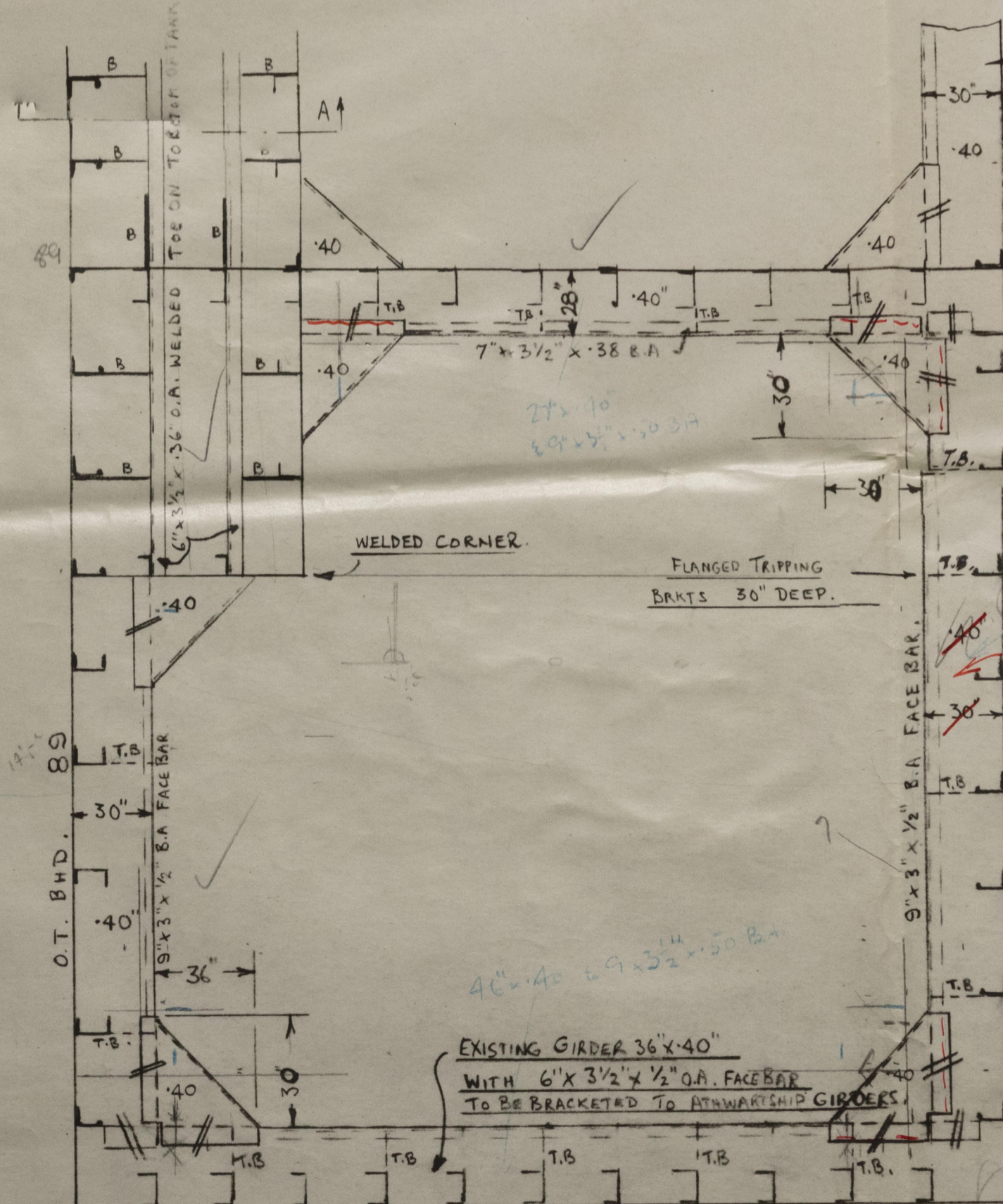
CONVERSION OF CROSS BUNKER TO OIL FUEL BUNKER

SCALE: 1/4" = 1 FOOT.

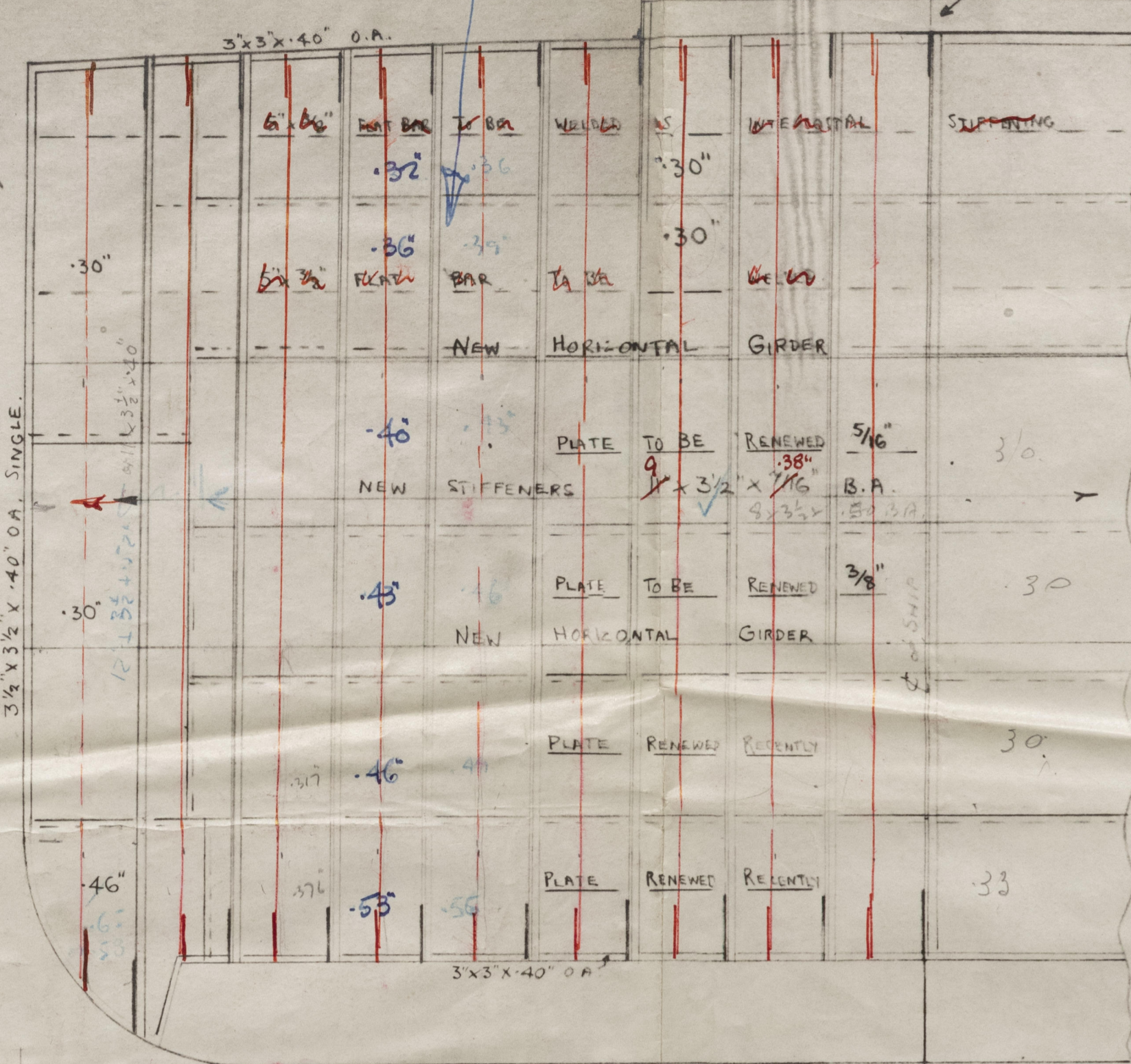
ALL WORK TO BE CARRIED OUT TO LLOYD'S REQUIREMENTS



PLAN OF UPPER DECK.



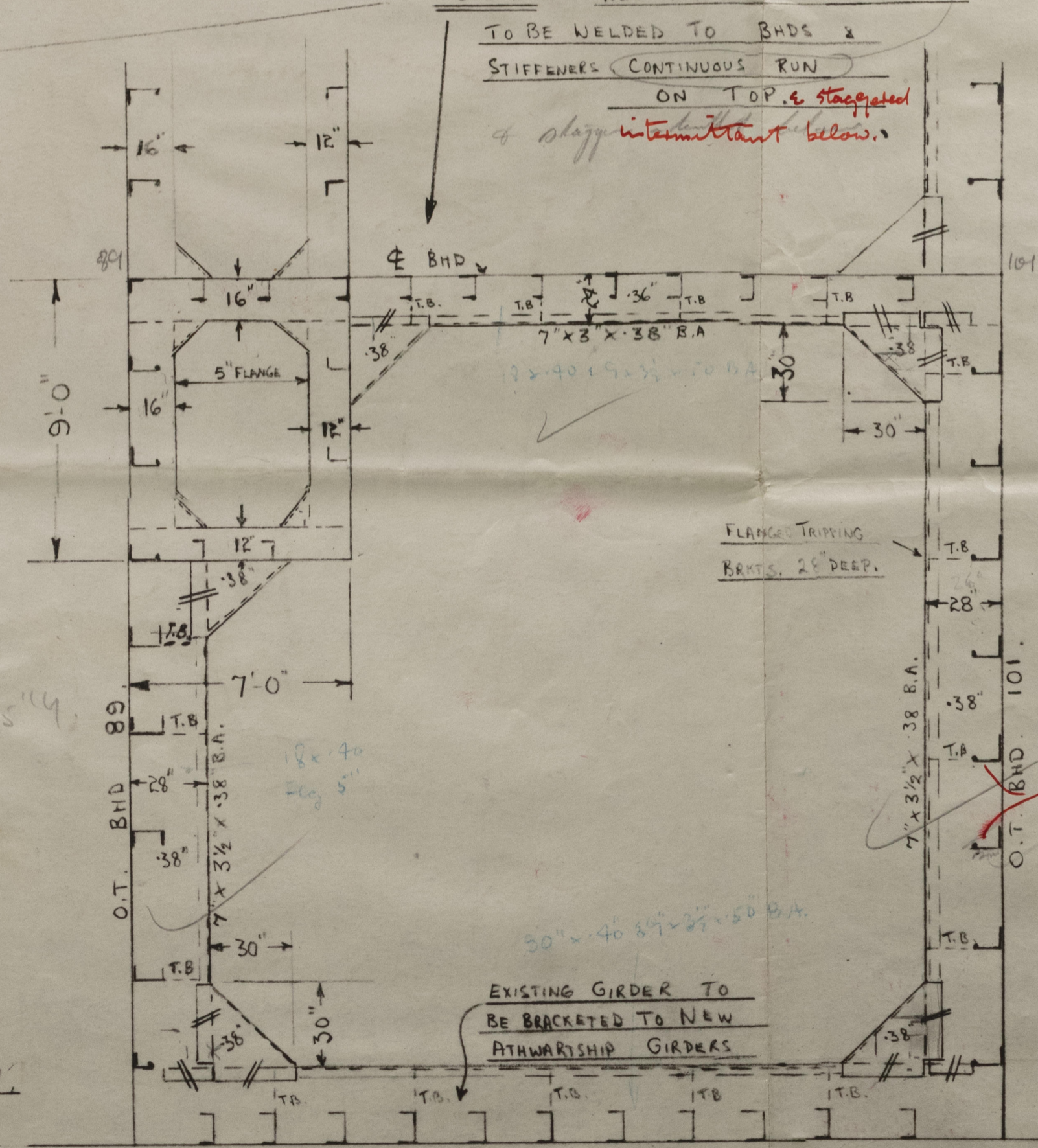
PLAN OF LOWER HORIZONTAL GIRDER



PLAN OF UPPER HORIZONTAL GIRDER

NOTE: EXISTING STIFFENERS ARE ON FORWARD SIDE OF BHD 101. THREE ARE TO BE REMOVED AND NEW STIFFENERS FITTED ON AFTER SIDE.

NOTE: DB. TANK TOP IN WAY OF BUNKER TO MAKE OIL TIGHT BY WELDING AT PLATE SEAMS AND BUTTS. BHD 101 TO BE COMPLETELY SHEATHED IN WAY OF NO. 2 HOLD.

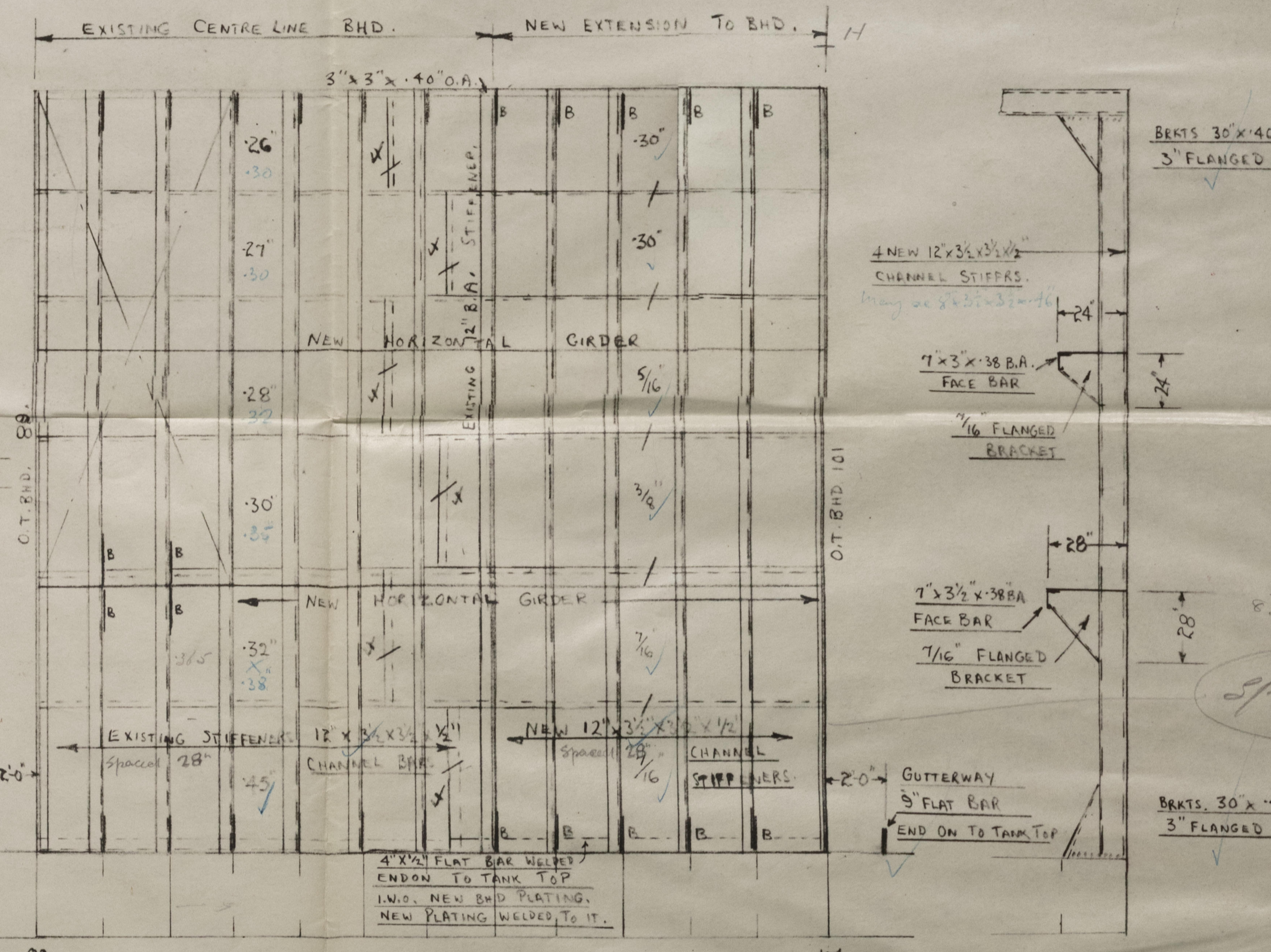


PLAN OF UPPER HORIZONTAL GIRDER

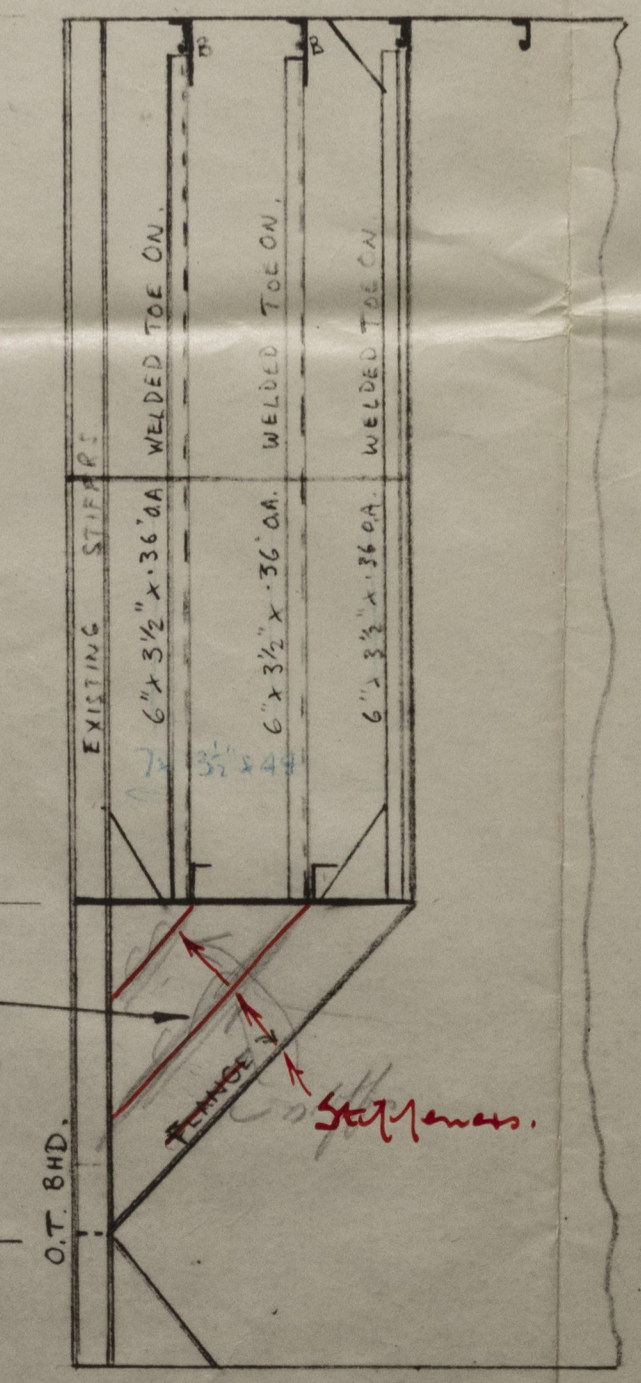


PLAN OF UPPER HORIZONTAL GIRDER

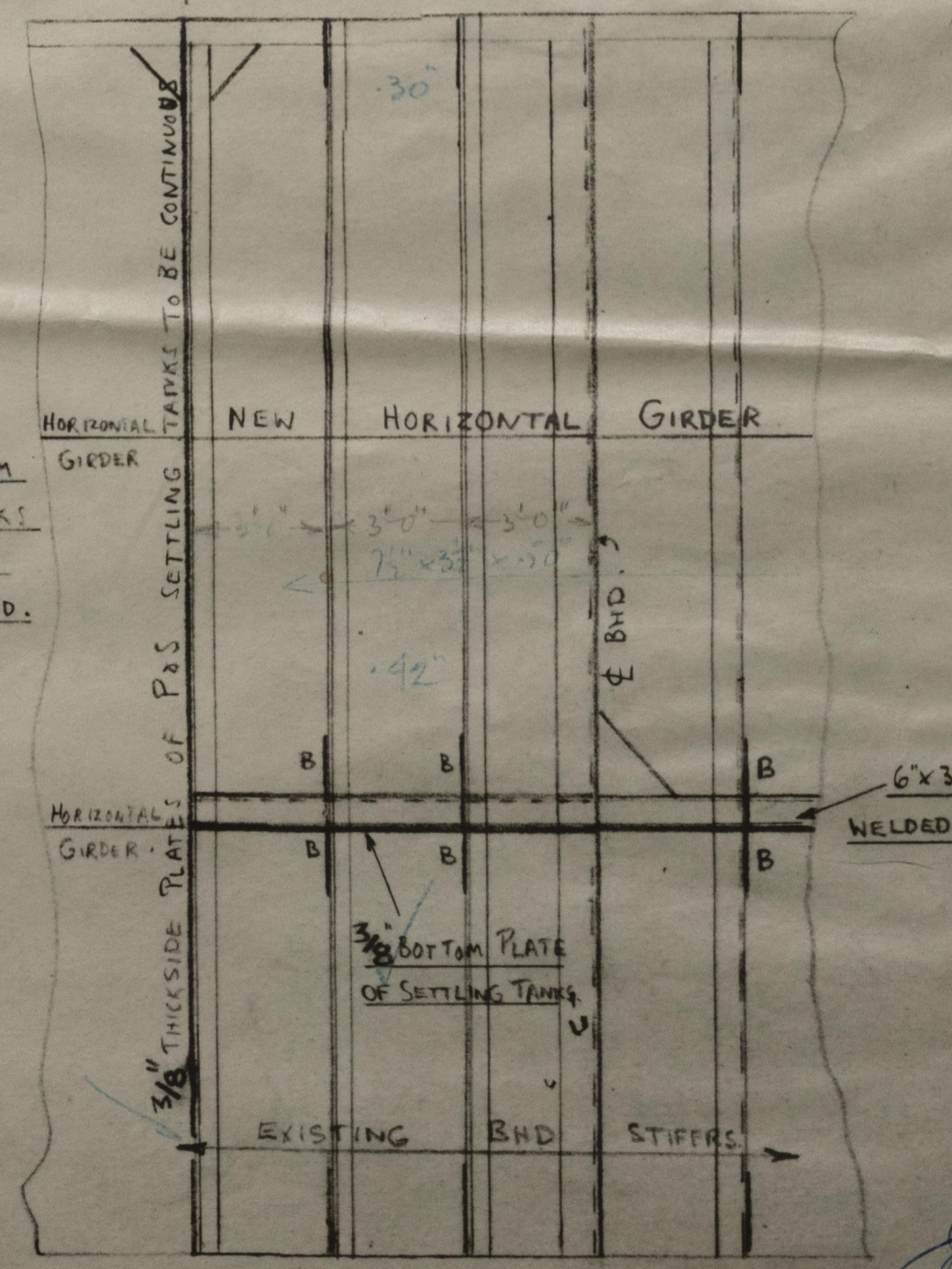
LOOKING AFT



PLAN OF UPPER HORIZONTAL GIRDER



SECTION A-A THRO SETTLING TANK LOOKING TO PORT.



SECTION THRO SETTLING TANK LOOKING AFT.

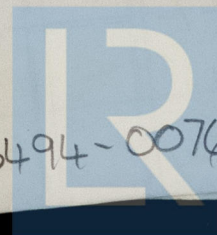
NOTE: EXISTING STIFFENERS & DECK BEAMS TRACING THRO BOTTOM & SIDE PLATES OF SETTLING TANK TO BE CUT TO ALLOW PLATES TO BE LIFTED UP AGAINST BHD. & DECK. STIFFENERS AND BEAMS TO BE BRACKETED WHERE CUT.

NOTE: SETTLING TANK TO BE OF ALL WELDED CONSTRUCTION.

All horizontal to be double riveted all since riveted reinforced by welding.

Comp. of ~~cross~~ bunkers to oil fuel bunkers.
" San Antonio "

Rpt no. CFP 58851



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