

SCALES AS SHOWN.

PLAN VIEW AT RUDDER ARM.

1/4" RIVETS SPACED 5 5/8" APART.  
RIVETS NOT TO BE DIRECTLY OPPOSITE  
EACH OTHER EXCEPT AT OUTER ENDS.  
RIVET HOLES TO BE C<sup>50K</sup> AND RIVETS TO  
HAVE FULL HEADS AND POINTS.

DETAIL OF  
MID PINTLES.  
SCALE 3" = 1 FOOT.

HARD STEEL CAP FOR BEARING.  
TAPER 1 IN 4. TURNED FIT.

SCALES AS SHOWN.

PLAN OF GUDGEON  
SCALE:  $\frac{1}{3}'' = 1'00''$

2 3/4"

2 1/2"

1 1/2 INCHES

8"

4 1/2"

PLATING

PLATING

SECTION AT STERNFRAME

HALF SIZE

4 rows of rivets  
in way of scarf.

FACES OF SCARF TO BE MACHINED  
PERFECTLY FAIR AND 2-1/8" FITTED BOLTS  
SUPPLIED FOR POSITIONS MARKED @.

FOOT OF STERNPOST TO BE  
MADE IN ACCORDANCE WITH  
FULL SIZE SECTIONS.



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Harlan's Knot  
No. 90879

Shin frame Knader

9086. "Cliona."

GLASGOW REPORT No. 51840

9096. "Conch."

GLASGOW REPORT No. 51965



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