

N'S WANTED FOR ORDER NUMBER		LIST OF MATERIAL			
		DESCRIPTION	REF NO.	MATERIAL	REMARKS
1		RUDDER STOCK	1	MED. S.	ABOUT LONG
1		" MAIN PIECE	2	"	" 29'-2"
1		STEERN POST	3	C. S.	TOP SECTION
1		"	4	"	LOWER "
1		RUDDER ARM	5	"	"
1		"	6	"	HAS RUBBER STOP
1		"	7	"	"
1		"	8	"	"
1		"	9	"	"
1		"	10	MED. S.	3/4" DIA. LONG 5" L. C. S.
1		"	11	"	HEX. STD. THREAD
1		"	12	"	"
1		"	13	"	"
1		"	14	"	"
1		"	15	"	"
1		"	16	"	"
1		"	17	CONR	8" DIA. LONG 5" L. C. S.
1		"	18	"	8" DIA. LONG 5" L. C. S.
1		"	19	STEEL	100 THICK
1		"	20	LG. VIT.	3/4" DIA. LONG 5" L. C. S.
1		"	21	"	"
1		"	22	"	"
1		"	23	"	"
1		"	24	"	"

8 JUL 1940

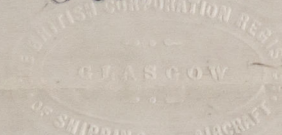


Plate has been lightened and rudder streamlined.

STERN POST RUDDER AND DETAILS.
SCALE 1/2" = 1 FOOT

DETAIL OF RUDDER COUPLING
UPPER GUDGEON & PINTLE.
SCALE 1/2" = 1 FT.

DETAIL OF LOWER GUDGEON & PINTLE
SCALE 3/4" = 1 FT.

SPEED UNDER 11 KNOTS	
A - TOTAL RUDDER AREA ABOARD	149.5'
D - DISTANCE OF ITS C.G. ABOARD	3.14'
$A \times D = 469.43$	

DIMENSIONS OF FRAMES DEPENDING ON LINES GIVEN ON THIS PLAN ARE APPROXIMATELY EXACT. FIGURES FOR PATTERN TO BE LIFTED FROM LOFT.

CASTINGS AND FORGINGS TO BE THOROUGHLY ANNEALED AND TESTED IN ACCORDANCE WITH REQUIREMENTS OF THE

AMERICAN BUREAU OF SHIPPING.

211-1	2233 TO 2238	495	10/5/40
NUMBER	NAME OF VESSEL	DATE	
MOORE SHIPBUILDING CO			
SAN FRANCISCO CALIFORNIA			
HULL DEPT.			
STERN FRAME AND RUDDER			
DRAWER NUMBER	SCALE 1/2" = 1 FT.	DRAWING NUMBER	
135	DATE AVAILABLE	145-211-A	
	MADE BY FARMHAM		
	CHECKED BY		
	APPROVED		

003369-003376-0150

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Rudder & Sternframe

1/2 KAINALU.

ASB. 7/40.

Now
PACHESHAM.

now Koraes

003369-003376-0159



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Foundation