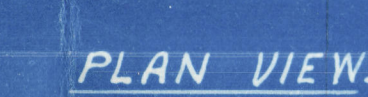
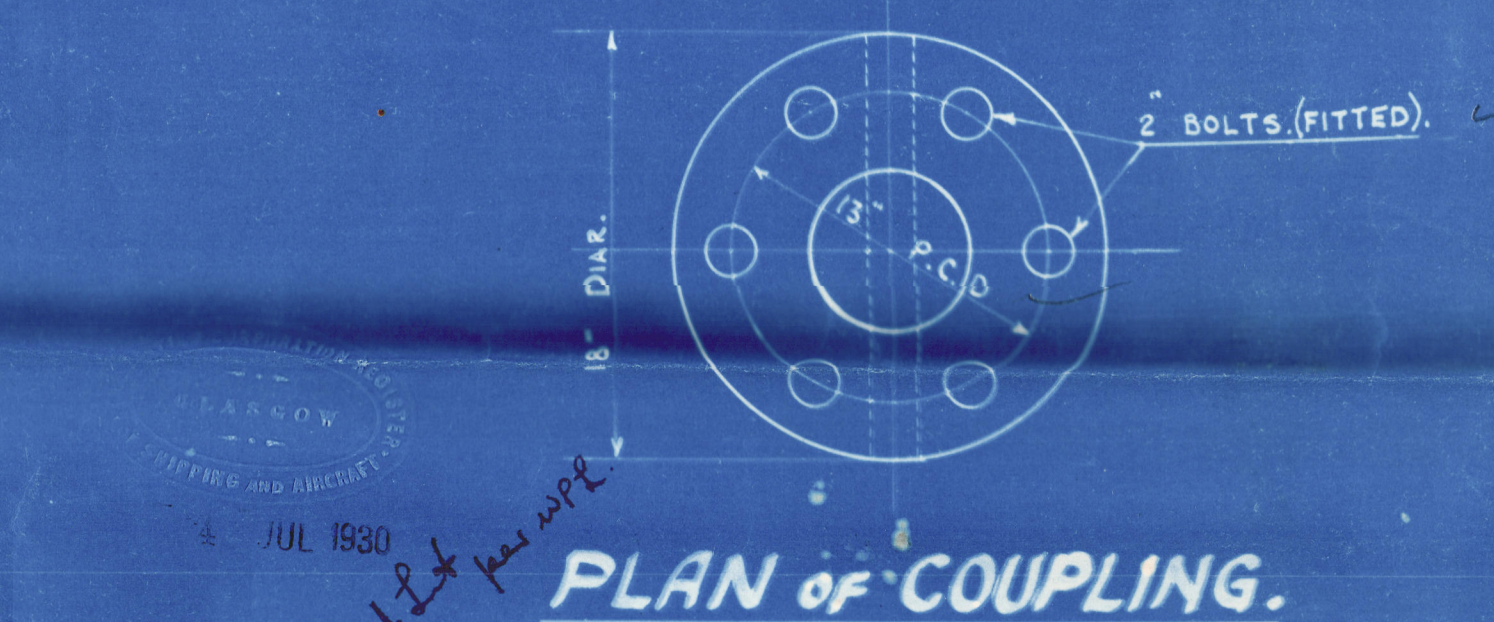


DRAWN BY	J.I.
CHECKED BY	<i>[Signature]</i>
DATE	7-6-30.

STERNPOST OF FORGED IRON.  
RUDDER STOCK OF FORGED IRON.  
RUDDER ARMS OF FORGED IRON,  
SHRUNK ON AND KEYED TO MAINPIECE.  
SPEED OF VESSEL 13 KNOTS.

RIVETS TWO'S STERN FRAME 1 DIA. SPACED 4 1/2 DIAS. APART CR. TO CR.  
TWO TWO ARMS 1 DIA. RIVET HOLES INNER ENDS OF ARMS  
TO BE REELED AND SPACED 3 DIAS. EACH ROW. THE PITCH IS TO BE  
GRADUALLY REDUCED UNTIL THE HOLES AT THE OUTER ENDS OF ARMS  
ARE SPACED 4 DIAS APART IN EACH ROW.  
NO HOLES TO BE BORED ROUND BOSS.  
HOLES FOR TRUCK RIVETS & RIVETS AT THIN EDGE OF SCARPH TO BE PLANNED & CAULKED.  
TWIST DRILLS TO BE USED FOR BORING FORGINGS.



PLAN AT ARMS.





9/10

Sternframe + Rudder

Bag



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15 7 30



15

And. Sternframe & Snider.

W. W. Henderson & Co.

N<sup>o</sup>. 910<sup>m</sup>

7-7-30.

$\frac{2}{3}$  "ROCKABILL"



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