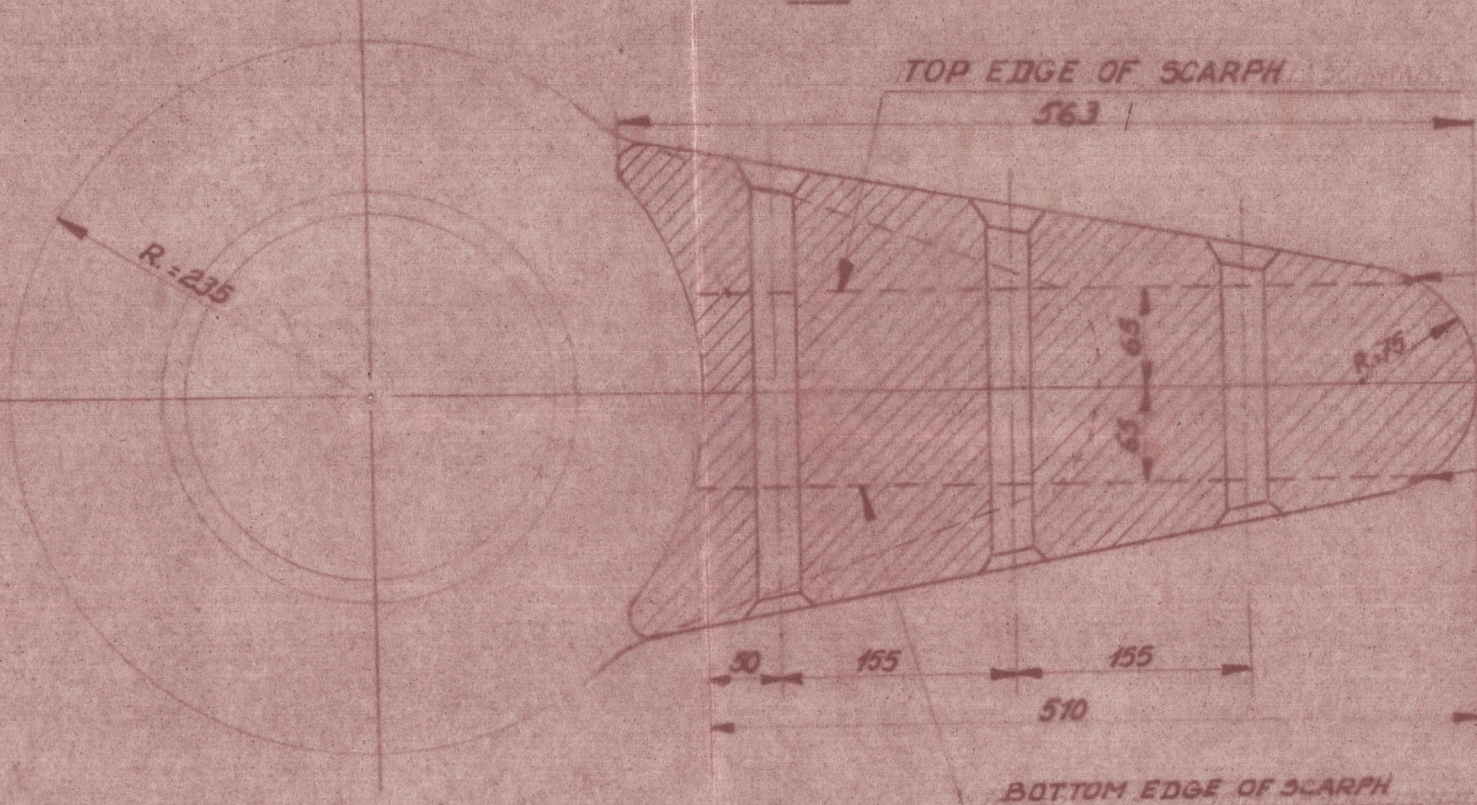
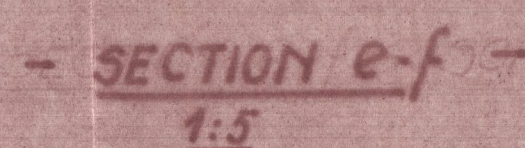


RIVETING : Rivets 28mm. Holes 29mm.
Spacing 140mm. Zig-Zag
Rivets in sep. flange 25mm

REMARKS : The two stern frame sections are joined with 2 scarphs . The scarphs are to be properly bedded and joined and the rivet holes drilled through . All other rivet holes to be drilled in the shipyard .

The stern tube aperture to be rough bored 620 mm surfaces marked in red to be finish machined

" " " yellow to be hand finished



M/V. "EMPIRE CONFIDENCE,"

STERN-FRAME Lon. 109728

SCALE $\frac{1}{20} - \frac{1}{4}$