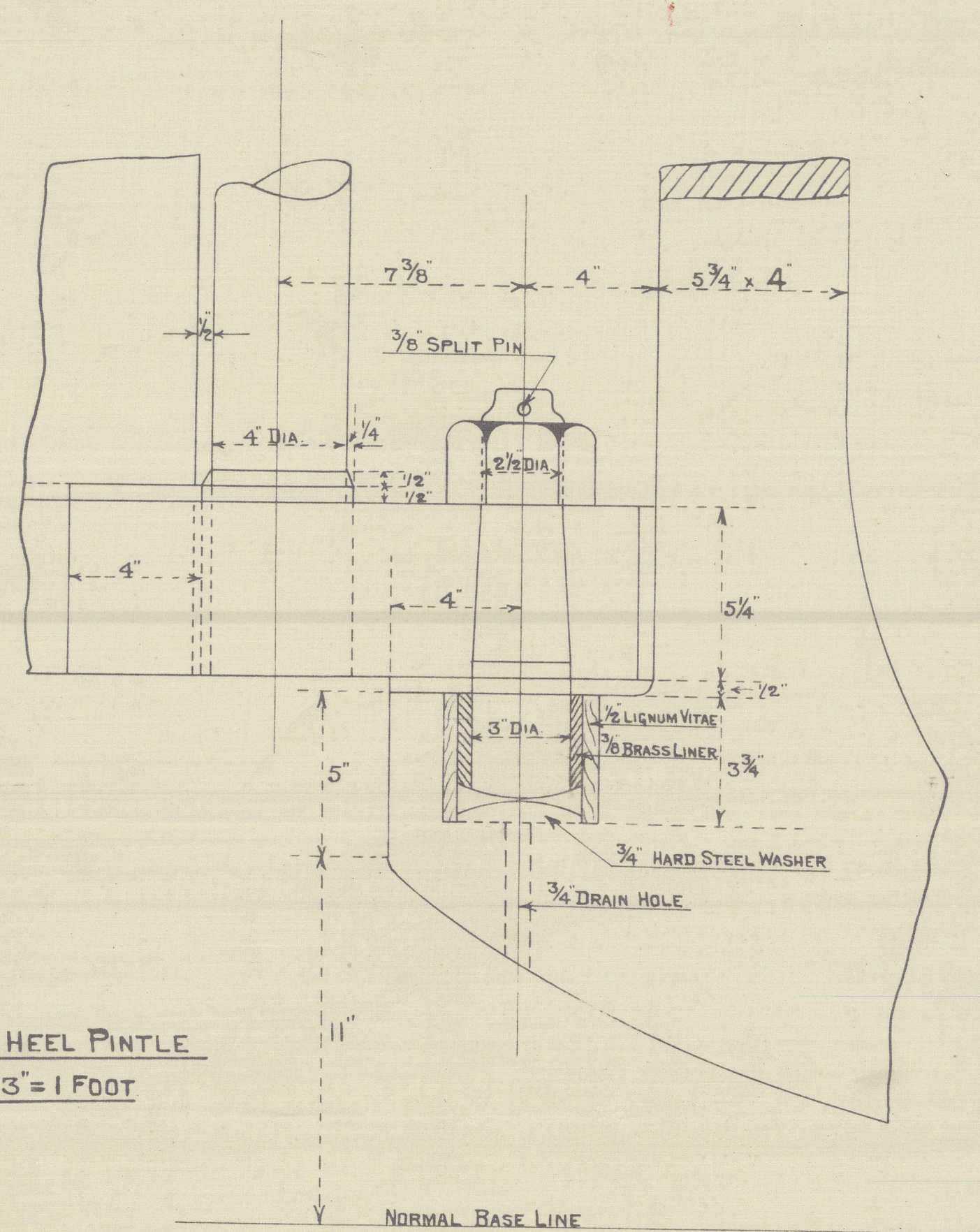


DETAIL OF COUPLING
SCALE 3"=1 FT.

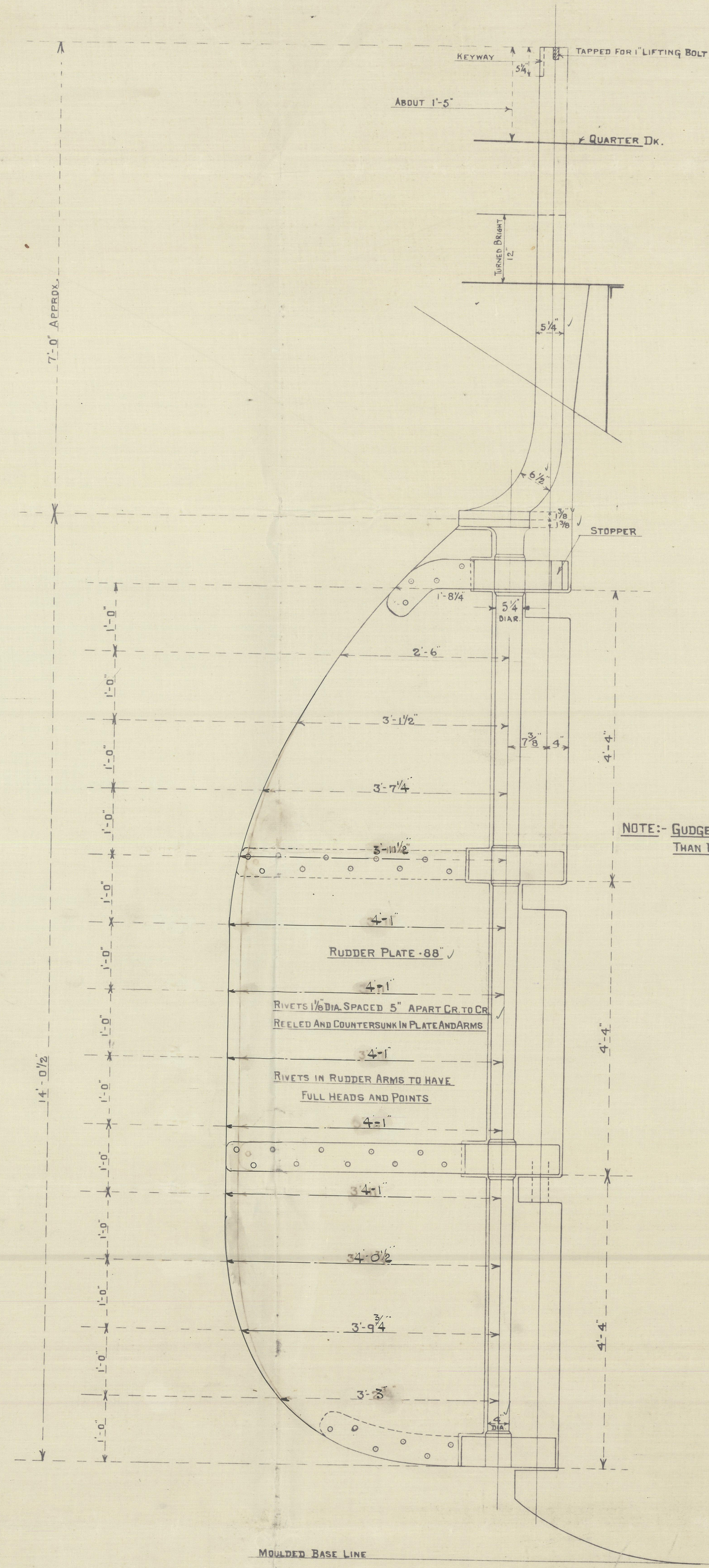
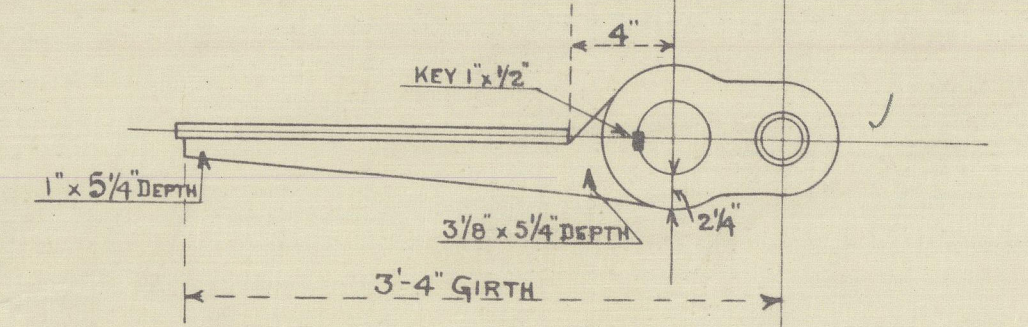
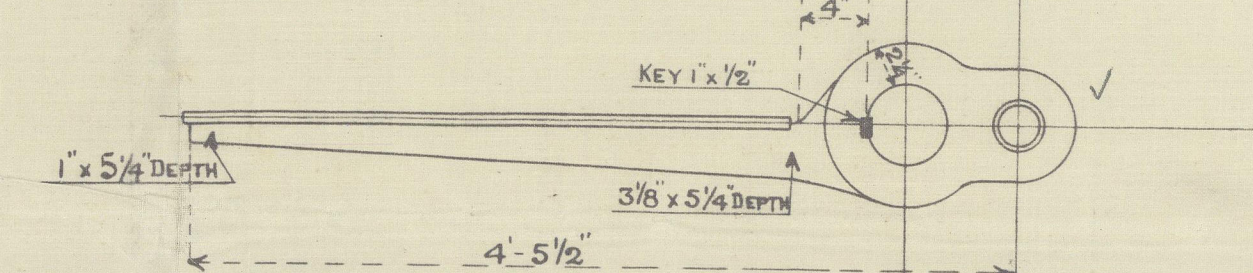
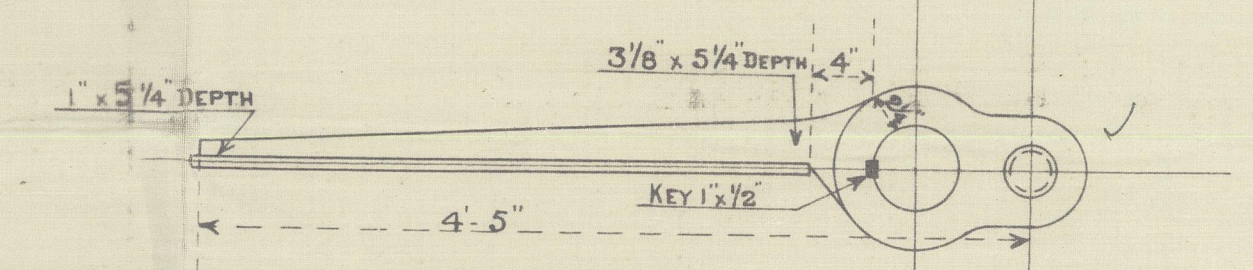
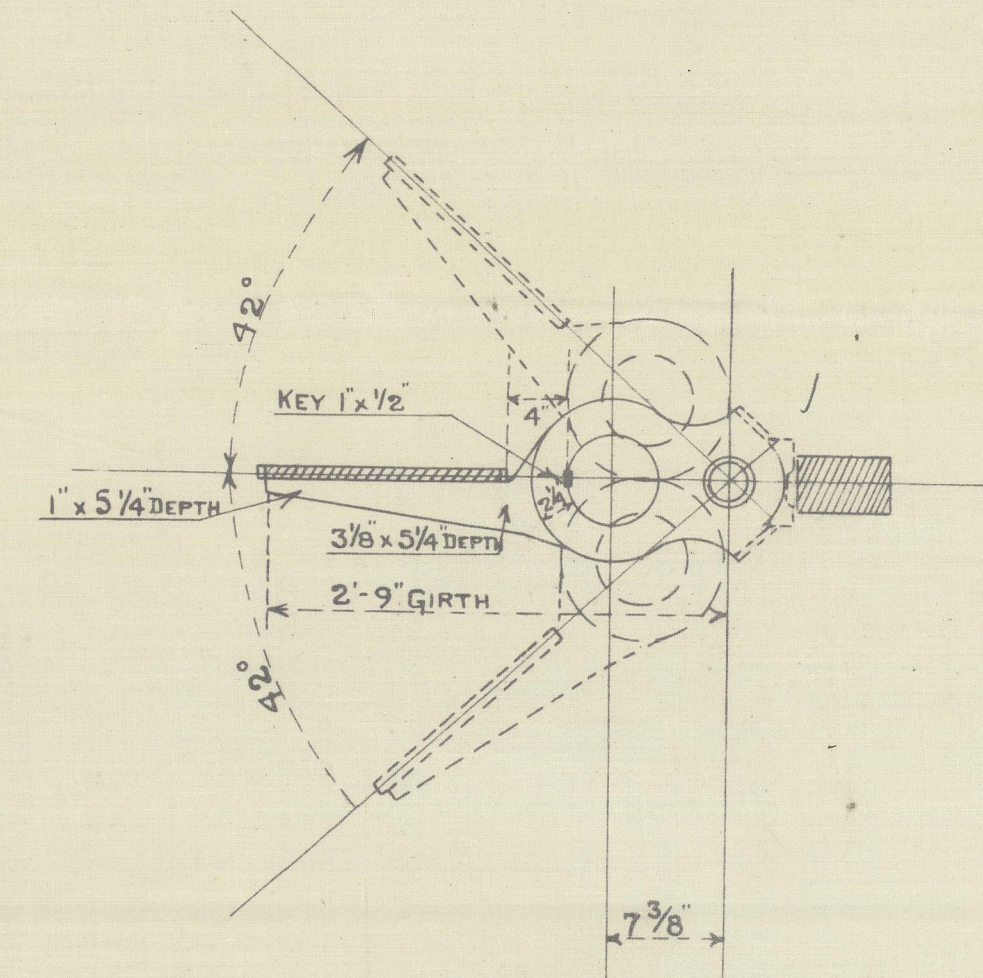
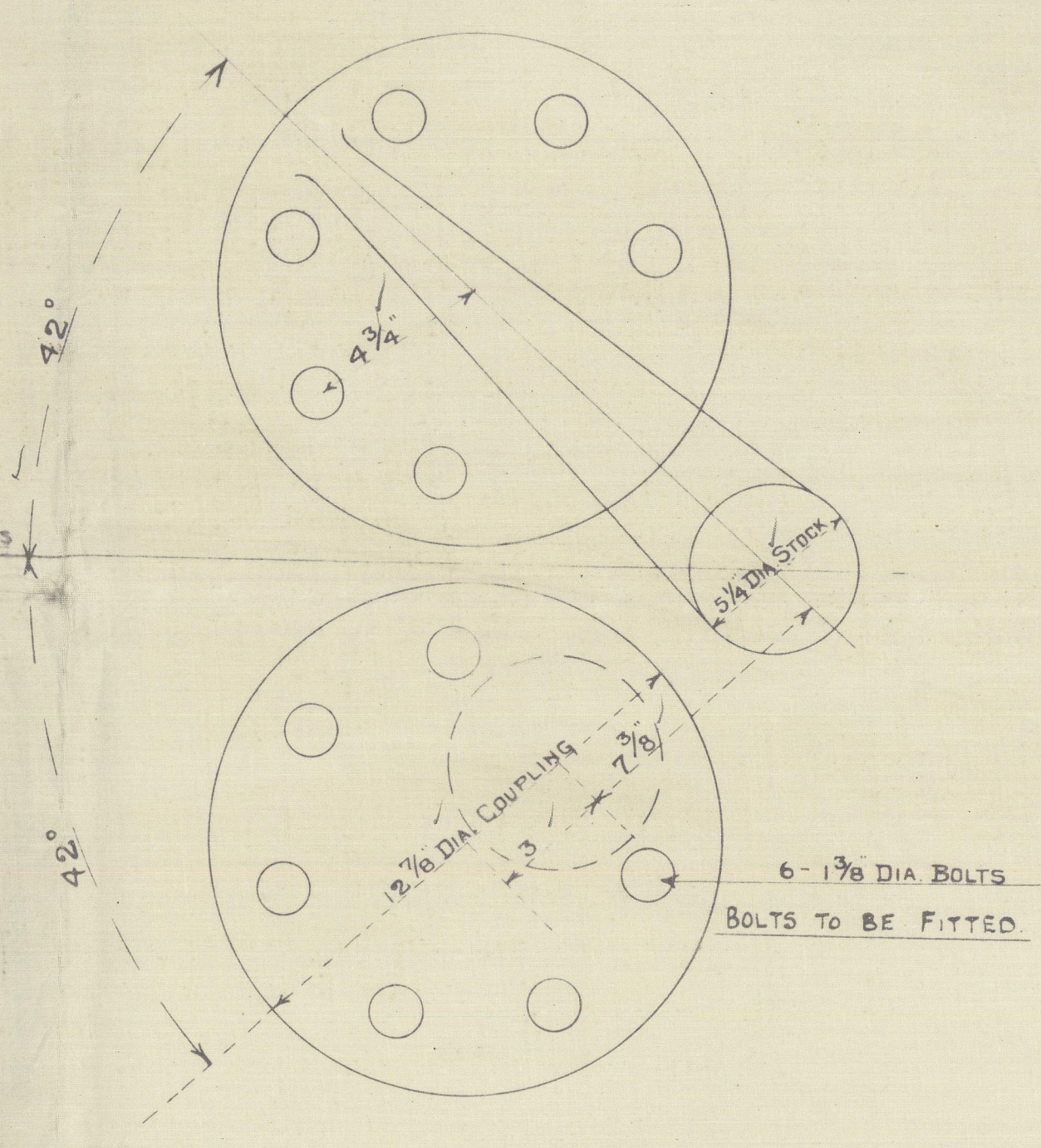
6 FITTED BOLTS 1 3/8 DIA. NUTS
TO BE IN PROPORTION TO DIA OF
BOLTS AND FITTED WITH SPLIT PINS
TO PREVENT TURNING.

1" OVER RULE SIZE
PER OWNERS REQUIREMENTS.

DETAIL OF PINTLES
SCALE 3"=1 FT.



DETAIL OF HEEL PINTLE
SCALE 3"=1 FOOT



NOTE:- GUDGEONS ARE 1" DEEPER
THAN REQUIRED BY RULE

S.S. No. 406-7 4103-1 H.H.-418
STERNPOST AND RUDDER

SCALE 1 IN. = 1 FT. 13-4-28.

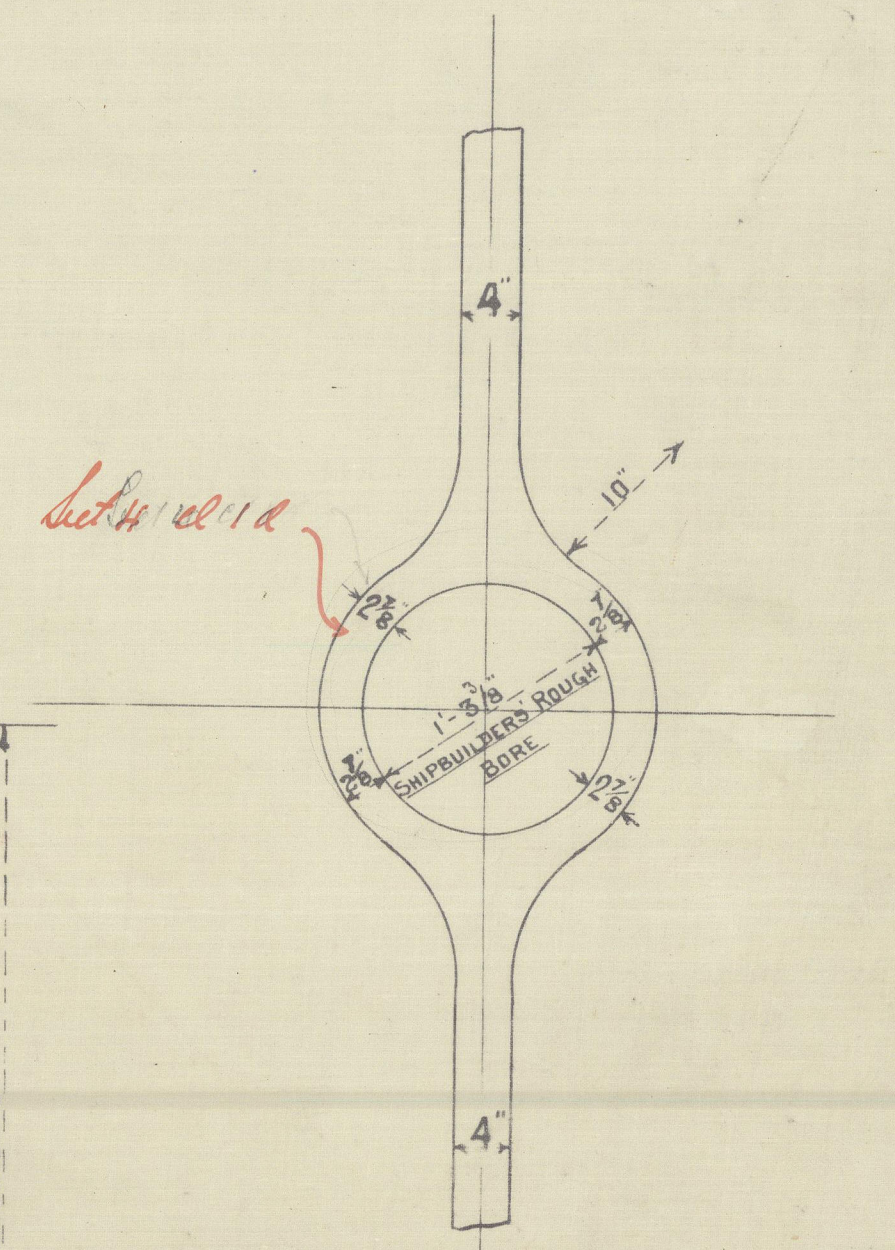
TO BE OF BEST FORGED SCRAP IRON TO LLOYD'S TEST.
NOTE:- GREAT CARE TO BE TAKEN WHEN BORING PINTLES TO
HAVE THEIR CENTRES PERFECTLY FAIR WITH CENTRE OF STOCK
BOTH FORE AND AFT AND ATHWARTSHIP
RIVETS IN STERNFRAME 7/8 DIA. SPACED 4 3/8\"/>

APPROVED for 418.
LLOYD'S REGISTER OF SHIPPING

LONGITUDINAL NUMBER	2763
TOTAL AREA OF RUDDER A	= 50 SQ FT.
C.G. ABAFT CR. LINE OF PINTLES D	= 2.34 FT.
A x D	117
SPEED OF SHIP NOT EXCEEDING 10 KNOTS.	

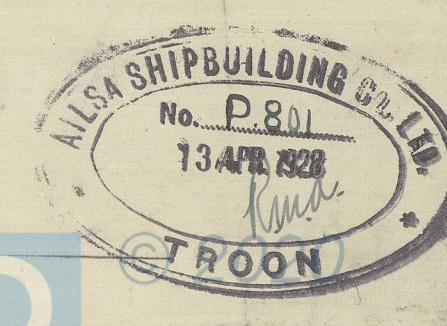
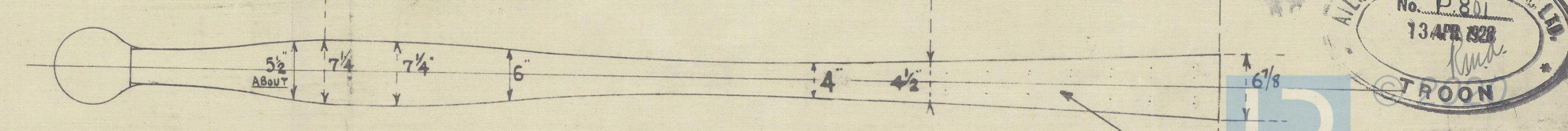
APPROVED for 1111.
LLOYD'S REGISTER OF SHIPPING
H. Ward
DATE 22.8.29

APPROVED
LLOYD'S REGISTER OF SHIPPING
H. Ward
DATE 1.2.29



SECTION OF BOSS
SHIPBUILDERS ROUGH BORE 1'-3 3/8"
ENGINEERS FINISHED BORE 1'-4 1/8"

APPROVED
LLOYD'S REGISTER OF SHIPPING
S. P. M.
DATE 23.11.28



AILSA S. B. CO LTD

Nos 406-7 *V 412.4414.448*

STERNFRAME + RUDDER.

See appo Khan
- 418 -

406 The Countess
GLASGOW REPORT No. 48510

407 "THE VICEROY."

"The Viceroy"
GLASGOW REPORT No. 49048

412 "THE MONARCH."
GLASGOW REPORT No. 50004

414 "THE EMPEROR."

GLASGOW REPORT No. 50179

418 "The Sultan."
GLASGOW REPORT No. 52030

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