

# Lloyd's Register of Shipping.

(Report on Vessel No. 9346 Port lps)

## No. 258 SHIP FORGINGS OR CASTINGS.

Works No. 66122

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs J. Schichau S. m. b. H. of Elbing for the Vessel No. S. 50, being built by Messrs Odense Staalskibsvaerft of Odense have been inspected by me as set forth below and found to be, so far as can be seen, in finished condition, free from defects.

- One rudder head. -

be struck out as may be required.

Work on Forgings or Castings.

Lloyd's  
No. 698 SD  
J.C.D. SD 23.9.33

**DANZIG**, 30th September 1933

*James C. Dykes*

	STERN FRAME.	RUDDER HEAD FRAME.	STEM.	
Material*	/	S.M. Ingot Steel.	/	
How made		Forged.		
annealed		Annealed		
Dimensions		235 mm dia.		
Progress on Inspection		Finished		
Date when Inspected		23.9.33		
<b>CASTINGS.</b>		M 59		
Tests on Standard Test Pieces.		20 x 45 mm		
Tensile Test—		49.66		
Yield per square mm		34.60		
Extension per cent.	Good at 180°			
Cold Bending Test—	✓			
Angle before fracture	✓			
Drop Test—				
Height from ground				
Hammering Test—				
If made according to Rules and found satisfactory				

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ 6 : 3 : 0 (including expenses)

To be paid by J. Schichau S. m. b. H., Elbing, J.C.A.

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

