

Lloyd's Register of Shipping.

Order: 79/VII/
44462.(Report on Vessel No. 9346 Port *epu*)

No. 3961.

SHIP FORGINGS OR CASTINGS

*Odeur
p. 50*

I have to report that the undermentioned ~~Immun~~ Steel ~~Engineering~~
Castings, manufactured by Messrs. F.W.Höfinghoff
of Hagen - Delstern for the Vessel No. _____, being built
by Messrs. Otto Gruson & Co. of Magdeburg-Buckau
have been inspected by me as set forth below and found to be, so far as can
be seen, 4 coupling bolts for a rudder quadrant sound and free
from surface defects.

Mark on Forgings or Castings.

Lloyd's

No. --

Düsseldorf 28th September 1933.

Paul Stark

4 coupling bolts

~~undermentioned~~
for a rudder quadrant

Annealed Siem. Mart. Ingot Steel

RUDDER FRAME.

STEM.

Material* ...

How made ...

If annealed ...

Dimensions ...

Progress on Inspection ...

Date when Inspected ...

CASTINGS.

Tests on Standard Test
Pieces.

Tensile Test—

Tons per square inch ...

Extension per cent. ...

Cold Bending Test—

Angle before fracture ...

Drop Test—

Height from ground ...

Hammering Test—

If made according to Rules
and found satisfactory ...

forged

Yes

unmachined

26.9.33.

.798

3"

44,1

21,0%

No

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

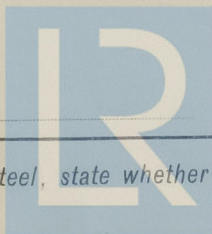
The material has been ordered to special requirements.

Fee (if any chargeable) £

To be paid at Düsseldorf.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

5m.3.29. T.



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Lloyd's Register
Foundation

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