

Lloyd's Register of Shipping.

(Report on Vessel No. 9346 Port *bpw*)

No. 855 SHIP ~~XXXXXXXXXXXX~~ CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~XXXXXXXXXX~~ Castings, manufactured by Messrs. Nordische Stahlwerke Bach & Co. of Neumünster for the Vessel No. 50, being built by Messrs. Odense Staalskibs Vaerft Odense have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from surface defects.

Mark on ~~XXXXXX~~ Castings.

Lloyd's
No. 1 to 4
P.K.21.7.33.

Hamburg, 22nd July, 1933.

Parts as per Specification below

	XXXXXXXXXX	XXXXXXXXXX	XXXXXX
Material*	O.H. Steel		
How made	cast		
If annealed	yes		
XXXXXX Weight.	2899 kgs		
Progress on Inspection	unmachined		
Date when Inspected	21. 7. 33.		
CASTINGS.			
Tests on Standard Test Pieces.	3" .798"		
Tensile Test—	48.7 kgs/mm ²		
XXXXXXXXXX			
Extension per cent.	26,6 %		
Cold Bending Test—	120 degrees		
Angle before fracture			
Drop Test—	ten feet		
Height from ground			
Hammering Test—			
If made according to Rules and found satisfactory	yes		

No. 1	1 upper bearing	1760 kgs
No. 2	1 lower bearing	934 kgs
No. 3 & 4	2 covers	205 kgs

These parts are intended for the construction of Simplex Balance Rudder.

Fee (if any chargeable) £ : :

To be paid at Hamburg

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.