

NOTE: - RUDDER STOCK OF FORGED STEEL TESTED TO LLOYD'S REQUIREMENTS.  
FRAME OF FORGED STEEL DO. DO. DO.  
ARMS SHRUNK ON KEYS TO MAINPIECE, CAST STEEL PINTLES OF FORGED STEEL WITH 3/8" BRASS LINER SUPPLIED & FITTED BY SHIPBUILDERS.  
GUDGEONS TO BE IN TRUE ALIGNMENT WITH EACH OTHER & WITH 1/2" OF STOCK.  
FORGINGS TO BE CLEAN, SOUND & FREE FROM TWIST & OTHER DEFECTS.  
FORGINGS TO BE DRILLED, MACHINED & OTHERWISE FINISHED. ALL AS DETAILED ON PLAN.  
RUDDER PLATE SUPPLIED & FITTED BY SHIPBUILDERS. ALL RIVETS TO HAVE FULL HEAD & POINTS.  
FORGINGS TO BE TURNED THRO'OUT & FINISHED TURNED IN WAY OF ARMS, QUADRANT ETC.  
KEYSEAT FOR QUADRANT CUT BY SHIPBUILDERS.

ONE OFF AS DRAWN.  
SPEED OF VESSEL NOT EXCEEDING 12 KNOTS PER HOUR.  
AREA OF RUDDER FROM AXIS = 150 SQ. FT.  
WEIGHT OF RUDDER PLATE 4910 LBS. APPROX.  
STOCK & FRAME = 16400 LBS = 7.3 LONG TONS.



WALLACE SHIPYARDS, LTD.	
NORTH VANCOUVER, B. C.	
HULL NOS. 1034	DATE Nov. 15th 1920
FORGED STEEL RUDDER.	
DRAWN BY E. M. R.	SCALES 1/2", 1/4", & 3/8" = 1 FT.
APPROVED	DRAWING NUMBER 25

SURVEYOR'S COPY



Customs Canada  
CHIEF OF CUSTOMS  
FEB 25 1970  
VANCOUVER B.C.

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# Forged Steel Rudder

  
St. Lindsay 103. "Canadian Highlander" Ver. 844  
104. "Canadian Skirmisher" Ver. 863.

M/M KEIKO MARU X

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