

RUCKER ARCHES SURROUND AND TENDED TO MAINPINE. MAINPINE
SQUEELED. ALL BOUNDED AND KEPT PARALLEL FOR DEPTH OF
ARM. IN WAY OF SAME. GREAT CARE TO BE TAKEN - TO ENSURE
THAT CENTRES OF PANELS ARE IN A STRAIGHT LINE. BOTH
ATWATER'S AND MAINPINE'S WERE TO BE KEPT IN A STRAIGHT
LINE. A BATTERY WILL BE SET UP BY SUPERVISORS SAVING
EXACT POSITIONS OF BUDGONS ON STEELFRAME, ALSO HEIGHT OF
DECK - AND OVERALL LENGTH OF RUCKER STOCK. ALL RIVET
HOLES TO BE BORER BY MARKS AT THEIR INTERSECTIONS.
DELIVERING TO BE USED TO MARK SQUANTITIES AS MARKED
ON PLAN. ARE ADHERED TO AS PROMPT WILL ONLY BE MADE
ON WEIGHT CALCULATED TO THESE SQUANTITIES. RUCKER STOCK
TO BE MACHINED AS NECESSARY IN WAY OF STEERING GEAR
QUARTER. QUARTER TO BE USED TO MARK SQUANTITIES AS MARKED
ON PLAN. TO BE PRATTED ON BEFORE LEAVING MAKERS WORK. ALL
APPROXIMATE DIMENSIONS TO BE VERIFIED BEFORE WORK
AFFECTED BY THEM. IT COMMENCED

14-18 TITLE: BOLTS.
[SUPPLIED BY: STERNFELME, MANGERT]

Scale 1' = 1 Foot

Scale 1½" = One Foot.

PLAN · AT · ARM · A

Scale. $1\frac{1}{2}'' = \text{One Mile}$

Scale: $1\frac{1}{2}'' = \text{One Foot}$

NOTE: COUPLING IS ARRANGED
THAT LOWER PART OF RUGGEE
CAN BE UNSHIPPED WITHOUT
REMOVING THE UPPER STOCK.

✓
Shay

Messrs. Barclay, Curle & Co. Ltd.
N^o 615.
STERNFRAME & RUDDER.

'GOLDEN ALPHA' X

City of Hereford
GLASGOW REPORT No. 46630

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