

# Lloyd's Register of Shipping.

(Report on Vessel No. 390 Port Cleveland, O.)

## 1051 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ <sup>Castings</sup>, manufactured by Amer. S.B. Co. & Nail. Fdy. Co. of Lorain & Erie for the Vessel No. 797, being built by Amer. S.B. Company, of Lorain, Ohio, have been inspected by me as set forth below and found to be, so far as can be seen, sound.

Forgings <sup>&</sup> Castings.

*G. Drummond*

Lloyd's

No. 1051

15-27

31-3-27, 1-12-27.

G.P.D.

Cleveland Ohio.

Stake Rudder & Quadrants

STERN FRAME.

RUDDER FRAME.

STEM.

O.H. Steel Annealed

Forged

Forged

To approved drawings

Rough & finished

When Inspected

Feb 15 etc.

Mar 31 etc

Jan 4 etc

CASTINGS.

on Standard Test Pieces.

Test—

per square inch

Extension per cent. ...

Bending Test—

Time before fracture

Test—

Eight from ground ...

Welding Test—

Made according to Rules

and found satisfactory ...

53200 #

68000 #

73600 #

67200 #

40.5

34.0

25.0 & 31.2

180°

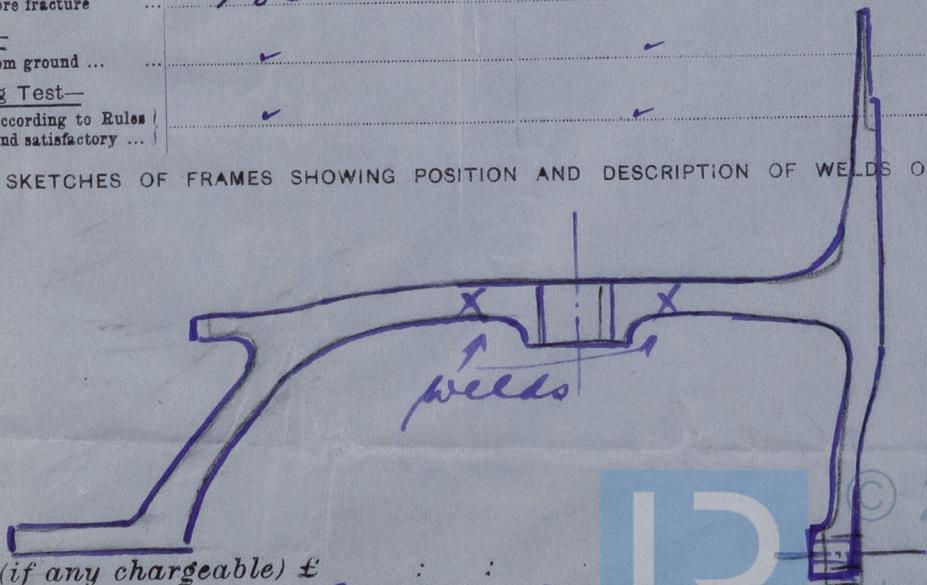
180°

180°

45°

Yes

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at

Charged.

If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.