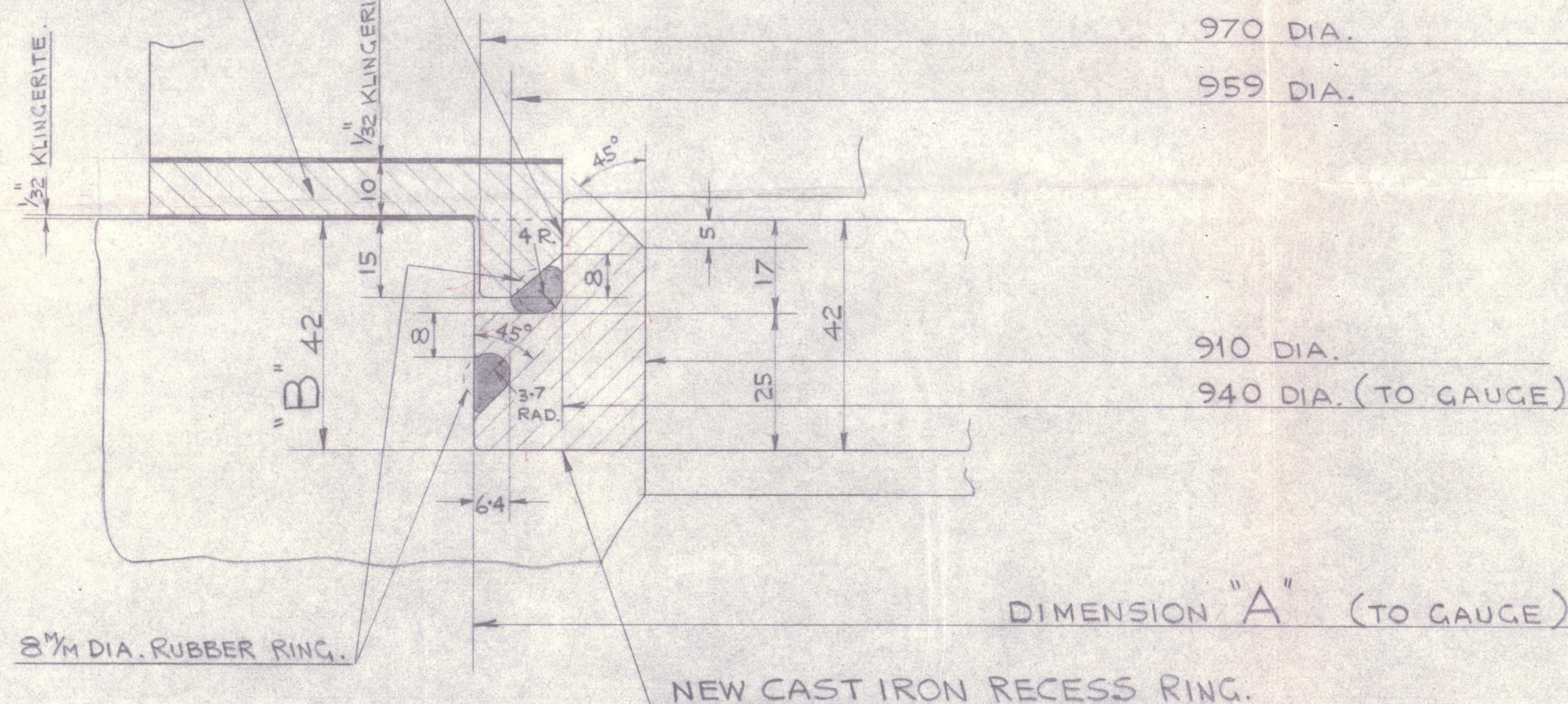


FOR GUIDANCE ONLY :-
 ORIGINAL INSIDE DIA. OF SPIGOT
 ON CYLINDER HEAD = 940 MM.
 ORIGINAL INSIDE DIA. OF SPIGOT
 RECESS IN CYLINDER BLOCK = 940^{+0.075}_{-0.015} MM.

ARRANGEMENT SHOWING NEW RECESS RING & SPIGOT PLATE.

SCALE :- 1:2.5

NEW STEEL SPIGOT PLATES TO BE
 FITTED WHERE REQUIRED.



DETAIL OF NEW RECESS RING & SPIGOT PLATE.

SCALE :- FULL SIZE.

RECESS RINGS -- 4-OFF CAST IRON.

NOTES :-

DIMENSIONS 'A' & 'B' OF NEW RECESS
FOR FITTING NEW CAST IRON RINGS:-

THESE DIMENSIONS TO BE THE SAME FOR
 ALL CYLINDERS THAT REQUIRE THE FITTING
 OF NEW RINGS.

DIMENSION 'A' TO BE BORED TO SUIT WORST
 CYLINDER. THIS WILL ALLOW RINGS TO BE
 INTERCHANGEABLE.

(ORIGINAL OUTSIDE DIA. OF SPIGOT RECESS -
 DIMENSION 'A' WAS 972 MM = 38.268")

COPY FOR
 MR. *Maigen*
 SHIPB. SUB.
 COPIES SENT TO
 MR. *Dimag* 6-11-59
 MR. *BARNES (C)*

M.V. "DRUPA"			REF.	9245/C
			ITEM	M24
DRAWN	Thyfluen	6-11-59	RECESS RINGS & SPIGOT PLATES FOR CYLR. HEAD & BLOCK.	
TRACED				
CHECKED				
EXAMINED	Thyfluen	6-11-59		
SINGAPORE HARBOR BOARD SINGAPORE SHIPBUILDERS, ENGINEERS & BOILERMAKERS.			© 2020 DRG. No. E/475 Lloyds Regd	
Date, 6-11-59				

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