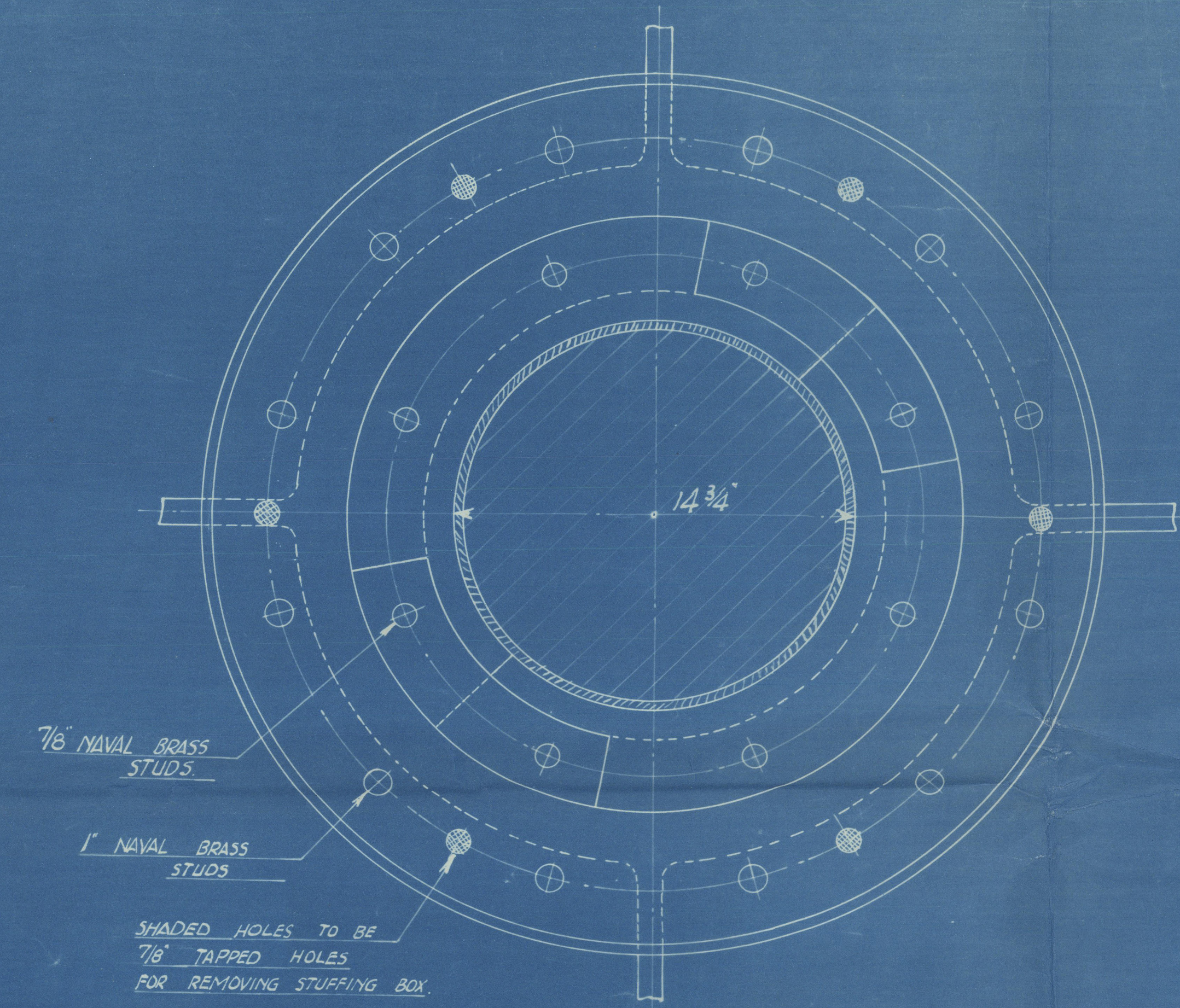


No 953 M STERNFRAME

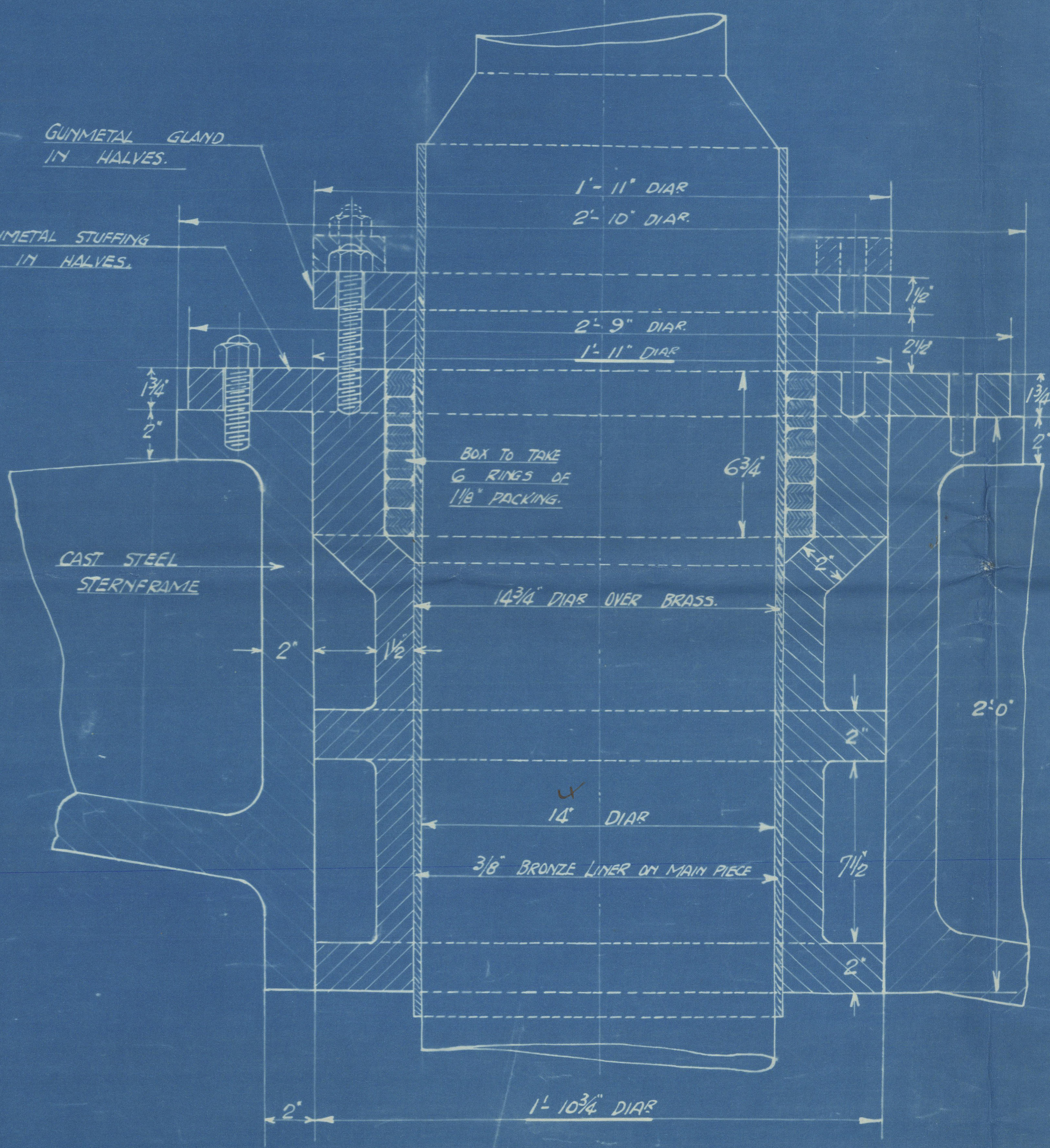
SCALE $\frac{3}{4}" = 1 \text{ FOOT}$
DETAILS $3" = 1 \text{ FOOT}$

UPPER PORTION OF STERNFRAME TO BE OF CAST STEEL.
LOWER PORTION OF STERNFRAME TO BE OF FORGED STEEL.

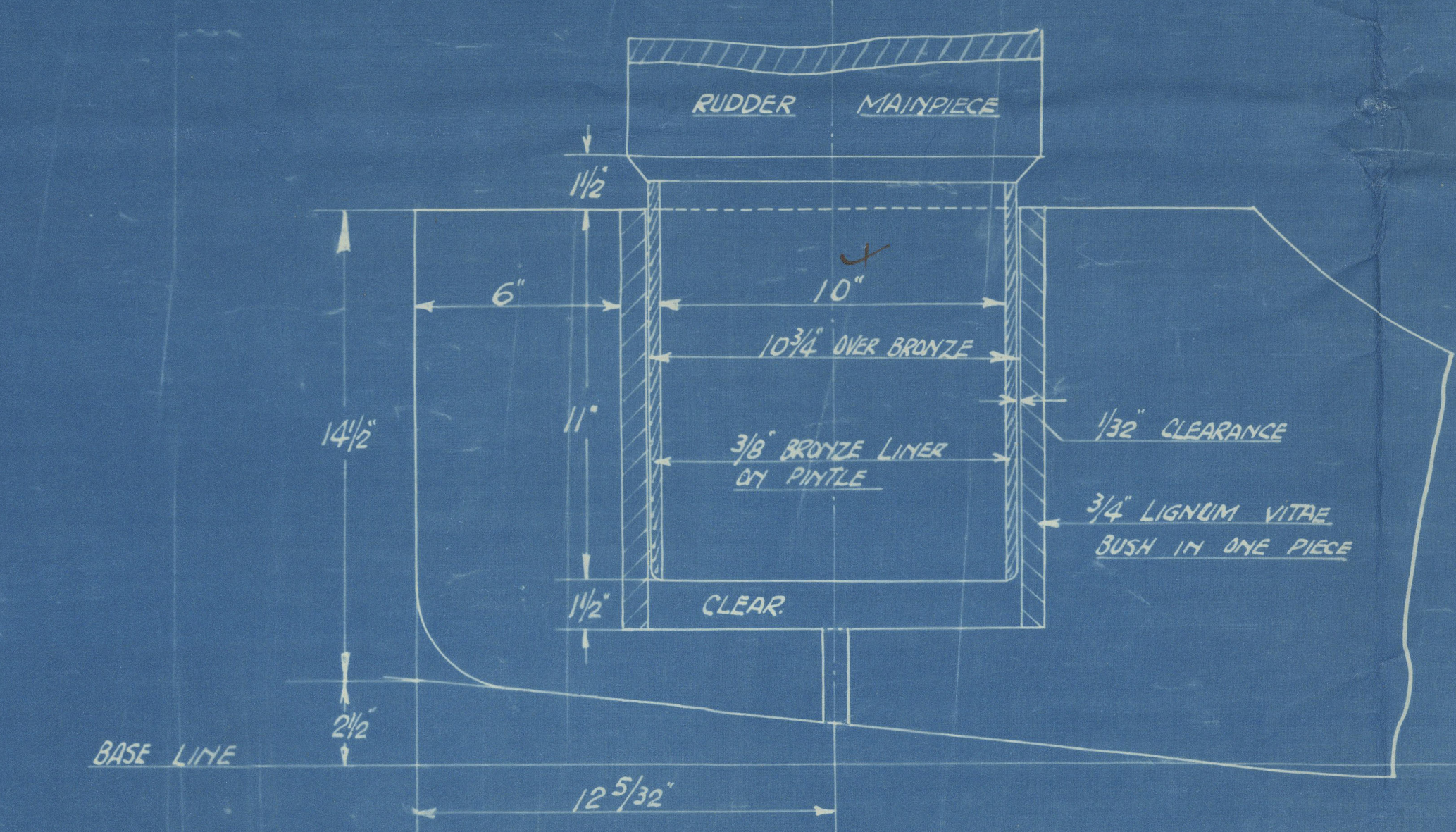
TO PASS LLOYD'S TESTS & 100 A1.
RIVET HOLES TO BE BORED $\frac{1}{16}"$ LARGER THAN SIZE OF RIVET.
HOLES IN HOLLOW PART OF CASTING TO BE BORED SQUARE TO METAL.



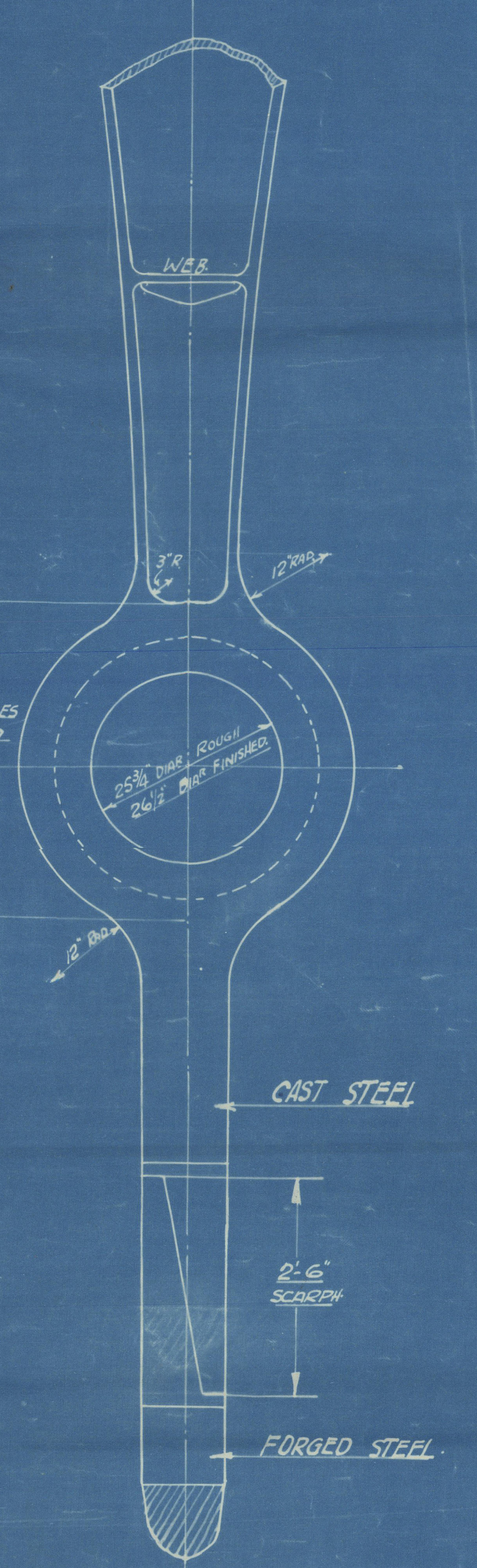
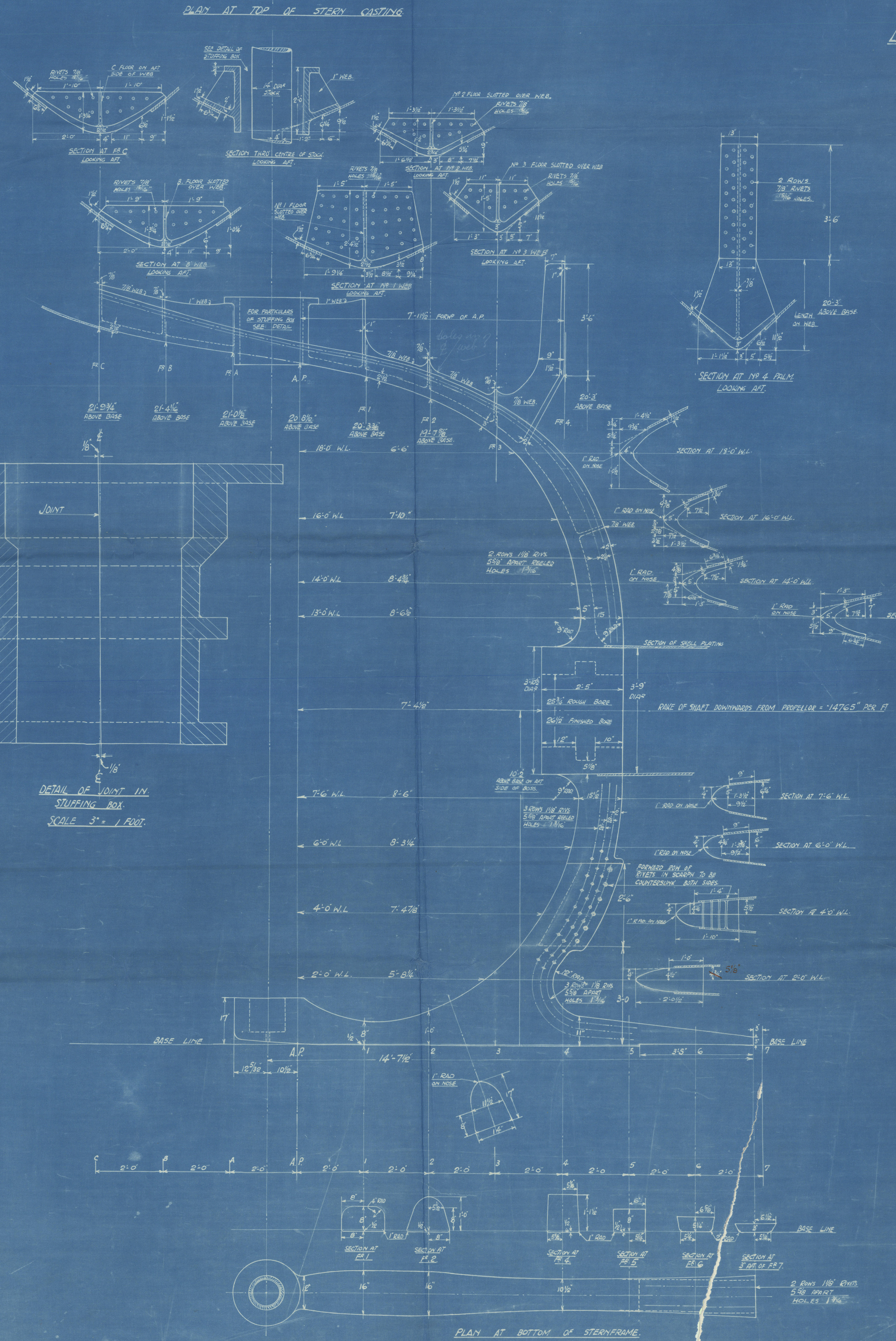
PLAN VIEW OF STUFFING BOX
SCALE $3" = 1 \text{ FOOT}$



DETAIL OF GUNMETAL STUFFING BOX & GLAND
TO BE SUPPLIED BY MAKERS OF STERNFRAME
SCALE $3" = 1 \text{ FOOT}$



DETAIL OF BOTTOM BEARING
SCALE $3" = 1 \text{ FOOT}$



SECTION AT FORE SIDE OF APERTURE
LOOKING AFT.

APPROVED
LLOYD'S REGISTER OF SHIPPING
H. McClelland 12.11.34

Glasgow

Messrs. D. & W. Henderson & Co. Ltd.

Yard No. 953 M.

Plan of Sternframe

Inventor

GLASGOW REPORT No. 56140



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Foundation

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