

SPARE GEAR FOR TURBINES.

- ✓ 1 Escape Valve Spring of each size.
- ✓ 2 Bolts and Nuts for each size of rotor bearing.
- ✓ 2 " " " " main gear wheel bearing.
- ✓ 2 " " " " pinion bearing.
- ✓ 5% of Blading material (including brass shrouding strips, blading stops, etc).
- ✓ 5% of total number of bolts and nuts for gear case joint.
- ✓ 5% " " " " studs and nuts for each turbine casing joint.
- ✓ 2 Thermometers for oil circulating system.
- ✓ 1 set of bearing bushes for gear wheel shaft, i.e. 1 forward and 1 aft bearing bush complete.
- ✓ 1 Set of bearing bushes for H.P. Rotor, i.e. 1 forward and 1 aft bearing bush complete.
- ✓ 1 Set of bearing bushes for I.P. Rotor, i.e. 1 forward and 1 aft bearing bush complete, (Note.- Not required if duplicates of H.P. Rotor Bushes).
- ✓ 1 Set of bearing bushes for L.P. Rotor, i.e. 1 forward and 1 aft bearing bush complete.
- ✓ 1 Set of bearing bushes for H.P. 1st reduction pinion shaft i.e. 1 forward and 1 aft bearing bush complete.
- ✓ 1 Set of bearing bushes for L.P. 1st reduction pinion shaft, i.e. 1 forward and 1 aft bearing bush complete.
- ✓ 1 Set of bearing bushes for H.P. 2nd reduction pinion shaft, i.e. 1 forward and 1 aft bearing bush complete.
- ✓ 1 Set of bearing bushes for L.P. reduction pinion shaft, i.e. 1 forward and 1 aft bearing bush complete, (Note.- Not required if duplicates of H.P. 2nd reduction pinion shaft bushes).
- ✓ 1/2 Set of packing rings or segments for each gland of rotor shafts so fitted, and half the number of springs fitted.
- ✓ Sufficient pads for one face of thrust block.
- ✓ 1 Set of pads for adjusting block for one turbine of each size fitted.
- ✓ 1 Set of liners of different thicknesses for adjusting block.



© 2021

Lloyd's Register
Foundation

003006-003012-0205