

No. 2174

THE BRITISH CORPORATION FOR THE SURVEY
AND
REGISTRY OF SHIPPING.

Report No. 2024 No. in Register Book 3364

" " "
S.S. JOHN. H. PRICE

Makers of Engines Cumtuo Dock Co. Ltd.

Works No. 299.

Makers of Main Boilers Centra Marine Engine Works.

Works No. R 322.

Makers of Donkey Boiler ✓

Works No. ✓

MACHINERY.



© 2020



Lloyd's Register
Foundation

002997-003005-0099

No.

THE BRITISH CORPORATION FOR THE SURVEY
AND
REGISTRY OF SHIPPING.

Report No. No. in Register Book

Received at Head Office

17th August 1927

Surveyor's Report on the New Engines, Boilers, and Auxiliary
Machinery of the ^{Single Triple} ~~Twin Quadruple~~ Screw Steamers

"John H. Price"

Official No. 147788

Port of Registry

Montreal

Registered Owners

Hull Corporation of Canada

Engines Built by

Switzer Dock Co Ltd.

at

South Bank-on-Sea.

Main Boilers Built by

Central Marine Engine Works.

at

Hartlepool.

Donkey

at

Date of Completion

4-27

First Visit

16-12-26

Last Visit

21-4-27

Total Visits 40

Lloyd's Register
Foundation

RECIPROCATING ENGINES.

Works No. **299** No. of Sets **1** Description **Triple expansion
S.P. Berks.**

No. of Cylinders each Engine **3** No. of Cranks **3**

Diams. of Cylinders **15" - 25" - 40"** Stroke **33"**

Cubic feet in each L.P. Cylinder **23.65**

Are Spring-loaded Relief Valves fitted to Top and Bottom of each Cylr.? **Yes.**

" " " each Receiver? **Yes.**

Type of H.P. Valves, **Piston
Slide.**

" 1st I.P. "

" 2nd I.P. "

" L.P. "

" Valve Gear **Slide
Stephenson Link.**

" Condenser **Surface.** Cooling Surface **850** sq. ft. "

Diameter of Piston Rods (plain part) **4 1/4"** Screwed part (bottom of thread) **2.743"**

Material " **M. Club.**

Diam. of Connecting Rods (smallest part), " **4"** Material **Im. steel.**

" Crosshead Gudgeons **3 7/8"** Length of Bearing **4 1/16"** Material "

No. of Crosshead Bolts (each) **4** Diam. over Thrd. **1 3/4"** Thds. per inch **5** Material **M.S.**

" Crank Pin " **2** " **2 1/4"** **6** " "

" Main Bearings **6** Lengths **8 3/8"**

" Bolts in each **2** Diam. over Thread **2"** Threads per inch **7** Material **M.S.**

" Holding Down Bolts, each Engine **52** Diam. **1 1/4"** No. of Metal Chocks **52**

Are the Engines bolted to the Tank Top or to a Built Seat? **Tank top.**

Are the Bolts tapped through the Tank Top and fitted with Nuts Inside? **Yes.**

If not, how are they fitted?

Connecting Rods, Forged by **Brown Bros.
Dunston Yaxley Works Co.**Piston " " **Brown Bros.**Crossheads, " " **Cuntho Dkld.**

Connecting Rods, Finished by

Piston " " "

Crossheads, " " "

Date of Harbour Trial **13-4-27**" Trial Trip **25-4-27**Trials run at **In Les Bay.**Were the Engines tested to full power under Sea-going conditions? **Yes.**If so, what was the I.H.P.? **741.5**Revs. per min. **100**Pressure in 1st I.P. Receiver, **50.2** lbs., 2nd I.P.,lbs., L.P., **6.5** lbs., Vacuum, **2.5** ins.Speed on Trial **no speed taken.**

If the Conditions on Trial were such that full power records were not obtained give the following estimated

data:—

Builders' estimated I.H.P.

Revs. per min.

Estimated Speed



© 2020

Lloyd's Register
Foundation

TURBINE ENGINES.

Works No. Type of Turbines

No. of H.P. Turbines No. of I.P. No. of L.P. No. of Stern

Are the Propeller Shafts driven direct by the Turbines or through Gearing?

Is Single or Double Reduction Gear employed?

Diar. of 1st Reduction Pinion

1st Wheel

Width

Pitch of Teeth

Estimated Pressure per lineal inch

Diar. of 2nd Reduction Pinion

2nd Wheel

Width

Pitch of Teeth

Estimated Pressure per lineal inch

Revs. per min. of H.P. Turbines at Full Power

S.H.P.

I.P.

L.P.

1st Reduction Shaft

2nd

Propeller Shaft

Total Shaft Horse Power

Date of Harbour Trial

Trial Trip

Trials run at

Speed on Trial

Knots. Propeller Revs. per min.

S.H.P.

Turbine Spindles forged by

Wheels forged or cast by

Reduction Gear Shafts forged by

Wheels forged or cast by

TURBO-ELECTRIC INSTALLATION MACHINERY

No. of Turbo-Generating Sets
Type of Turbines employed
Description of Generators

No. of Motors driving Propeller Shafts
Are the Propeller Shafts driven direct by the Motors or through Gearing?
Is Single or Double Reduction Gear employed?

Description of Motors

Diar. of 1st Reduction Pinion
Pitch of Teeth

Diar. of 2nd Reduction Pinion
Pitch of Teeth

Estimated Pressure per lineal inch
Revs. per min. of Generators at Full Power

Propeller Shaft
Revs. per min. of Propeller Shaft



SHAFTING.

Are the Crank Shafts Built or Solid? **Built.**

No. of Lengths in each **4** Angle of Cranks **120°**

Diar. by Rule **8.249** Actual **8 3/8"** In Way of Webs **8 3/8"**

" of Crank Pins **8 3/8"** Length between Webs **8 1/2"**

Greatest Width of Crank Webs **15 5/8"** Thickness **5 3/16"**

Least " " **12 1/2"** " **5 3/16"**

Diar. of Keys in Crank Webs **1 1/2"** Length **4**

" Dowels in Crank Pins **1"** Length **3 1/2"** Screwed or Plain **Plain**

No. of Bolts each Coupling **6** Diar. at Mid Length **2 1/8"** Diar. of Pitch Circle **12 1/2"**

Greatest Distance from Edge of Main Bearing to Crank Web

Type of Thrust Blocks **Horseshoe type.**

No. " Rings **4.**

Diar. of Thrust Shafts at bottom of Collars **8 3/8"** No. of Collars **4**

" " Forward Coupling **7 7/8"** At Aft Coupling **7 7/8"**

Diar. of Intermediate Shafting by Rule Actual No. of Lengths

No. of Bolts, each Coupling Diar. at Mid Length Diar. of Pitch Circle

Diar. of Propeller Shafts by Rule **8.87"** Actual **9"** At Couplings **8 3/8"**

Are Propeller Shafts fitted with Continuous Brass Liners? **yes.**

Diar. over Liners **10 3/16"** Length of After Bearings **3'-4"**

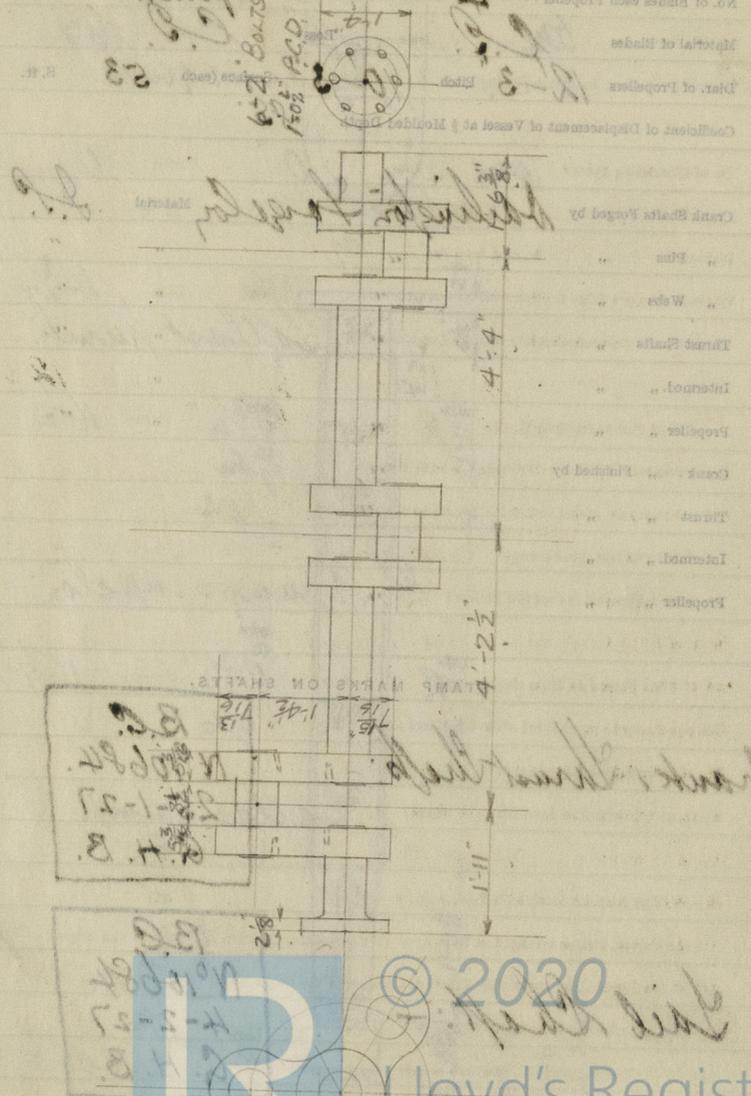
Of what Material are the After Bearings composed? **Gunmetal Linn.**

Are Means provided for lubricating the After Bearings with Oil? **no.**

" " to prevent Sea Water entering the Stern Tubes? **no.**

If so, what Type is adopted?

SKETCH OF CRANK SHAFT.



Are the Water Gauges fitted direct to the Boiler Shells or mounted on Pillars?

direct pillars.

Are the Water Gauge Pillars fitted direct to the Boiler Shells or connected by Pipes?

by pipes.

Are these Pipes connected to Boilers by Cocks or Valves?

cocks.

Are Blow-off Cocks or Valves fitted on Boiler Shells?

valves.

No. of Strakes of Shell Plating in each Boiler

one.

Plates in each Strake

two. one.

Thickness of Shell Plates Approved

13/16"

in Boilers

13/16"

Are the Rivets Iron or Steel?

steel.

Are the Longitudinal Seams Butt or Lap Joints?

butt.

Are the Butt Straps Single or Double?

double.

Are the Double Butt Straps of equal width?

yes.

Thickness of outside Butt Straps

5/8"

inside

3/4"

Are Longitudinal Seams Hand or Machine Riveted?

machine.

Are they Single, Double, or Treble Riveted?

treble.

No. of Rivets in a Pitch

5

Diar. of Rivet Holes

7/8"

Pitch

6/8"

No. of Rows of Rivets in Centre Circumferential Seams

-

Are these Seams Hand or Machine Riveted?

-

Diar. of Rivet Holes

-

Pitch

-

No. of Rows of Rivets in Front End Circumferential Seams

2

Are these Seams Hand or Machine riveted?

Back machine, Front hand.

Diar. of Rivet Holes

1"

Pitch

3 1/2"

No. of Rows of Rivets in Back End Circumferential Seams

2

Are these Seams Hand or Machine Riveted?

machine.

Diar. of Rivet Holes

1"

Pitch

3 1/2"

Size of Manholes in Shell

16" x 12"

Dimensions of Compensating Rings

3'-1" x 2'-9 1/2" x 13/16"



© 2020

Lloyd's Register
Foundation

Thickness of End Plates In Steam Space Approved

$\frac{1}{32}$ "

" " " " in Boilers

$\frac{1}{32}$ "

Pitch of Steam Space Stays

14" x 18"

Diar. " " " Approved

2 $\frac{3}{4}$ "

Threads per Inch

6

" " " " in Boilers

2 $\frac{3}{4}$ "

6

Material of " " "

steel.
double-nuts.

How are Stays Secured?

Diar. and Thickness of Loose Washers on End Plates

✓

" " Riveted " " "

✓

Width " " Doubling Strips

✓

Thickness of Middle Back End Plates Approved

$\frac{1}{32}$ "

" " " " in Boilers

$\frac{1}{32}$ "

Thickness of Doublings in Wide Spaces between Fireboxes

13 $\frac{1}{2}$ x 9"

Pitch of Stays at

17 $\frac{1}{8}$ "

Diar. of Stays Approved

Threads per Inch

9

" " in Boilers

17 $\frac{1}{8}$ "

Material "

steel.

Are Stays fitted with Nuts outside?

yfs.

Thickness of Back End Plates at Bottom Approved

$\frac{1}{32}$ "

" " " " in Boilers

$\frac{1}{32}$ "

Pitch of Stays at Wide Spaces between Fireboxes

13 $\frac{1}{2}$ x 9"

Thickness of Doublings in " "

✓

Thickness of Front End Plates at Bottom Approved

$\frac{1}{32}$ "

" " " " in Boilers

$\frac{1}{32}$ "

No. of Longitudinal Stays in Spaces between Furnaces

one.



© 2020
Lloyd's Register
Foundation

Diar. of Stays Approved $2\frac{1}{2}$ " Threads per Inch 6
 " " in Boilers $2\frac{1}{2}$ " 6
 Material " *steel.*

Thickness of Front Tube Plates Approved $1\frac{1}{32}$ "
 " " " " in Boilers $1\frac{1}{32}$ "
 Pitch of Stay Tubes at Spaces between Stacks of Tubes $13\frac{1}{2} \times 2\frac{1}{2}$ "
 Thickness of Doublings in " " "
 " Stay Tubes at " " " $\frac{1}{4}$ "
 Are Stay Tubes fitted with Nuts at Front End? *no.*

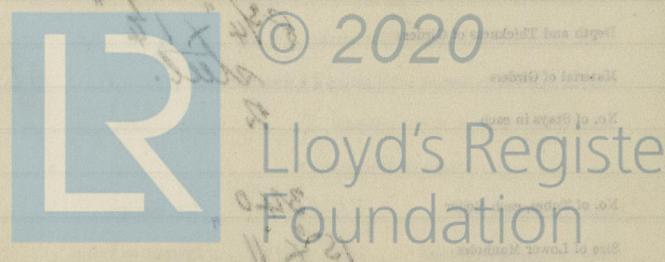
Thickness of Back Tube Plates Approved $\frac{7}{8}$ "
 " " " in Boilers $\frac{7}{8}$ "
 Pitch of Stay Tubes in Back Tube Plates $11\frac{1}{2} \times 7\frac{1}{2}$ "
 " Plain " $3\frac{3}{4} \times 3\frac{3}{4}$ "
 Thickness of Stay Tubes $\frac{1}{4}$ " $\frac{3}{16}$ "
 " Plain " *9 w. l.*
 External Diar. of Tubes $2\frac{1}{2}$ "
 Material " *W. Iron.*

Thickness of Furnace Plates Approved $\frac{7}{16}$ "
 " " " in Boilers $\frac{7}{16}$ "
 Smallest outside Diar. of Furnaces $2'-9\frac{5}{8}"$
 Length between Tube Plates $2\frac{1}{6}"$

Width of Combustion Chambers (Front to Back) $2'-9\frac{5}{16}"$
 Thickness of " " Tops Approved $\frac{1}{16}$ "
 " " " in Boilers $\frac{1}{16}$ "
 Pitch of Screwed Stays in C.C. Tops $9" \times 10"$

Handwritten notes and bleed-through from the reverse side of the page, including "Diar. of Stays Approved" and "Threads per Inch".

Handwritten notes and bleed-through from the reverse side of the page, including "Thickness of Front Tube Plates Approved" and "Pitch of Stay Tubes".



Diar. of Screwed Stays Approved $1\frac{3}{4}$ " Threads per Inch 9

" " " in Boilers $1\frac{3}{4}$ "

Material " " steel.

Thickness of Combustion Chamber Sides Approved $\frac{1}{16}$ "

" " " in Boilers $\frac{1}{16}$ "

Pitch of Screwed Stays in C.C. Sides $10" \times 9"$

Diar. " " Approved $1\frac{3}{4}$ " Threads per Inch 9

" " " in Boilers $1\frac{3}{4}$ "

Material " " steel.

Thickness of Combustion Chamber Backs Approved $\frac{1}{16}$ "

" " " in Boilers $\frac{1}{16}$ "

Pitch of Screwed Stays in C.C. Backs $9\frac{3}{4}" \times 9"$

Diar. " " Approved $1\frac{3}{4}$ " Threads per Inch 9

" " " in Boilers $1\frac{3}{4}$ "

Material " " steel.

Are all Screwed Stays fitted with Nuts inside C.C.? *yes.*

Thickness of Combustion Chamber Bottoms $\frac{1}{16}$ "

No. of Girders over each Wing Chamber 4

" " " Centre " "

Depth and Thickness of Girders $8\frac{3}{4}" \times 1\frac{1}{4}"$

Material of Girders steel.

No. of Stays in each 2

No. of Tubes, each Boiler 340

Size of Lower Manholes $15" \times 11"$

VERTICAL DONKEY BOILERS.

No. of Boilers	Type
Greatest Int. Diam.	Height
Height of Boiler Crown above the Grate	Are Boiler Crowns Flat or Dished?
Internal Radius of Dished Ends	Thickness of Plates
Thickness of Seams in Boiler Crown	Diam. of Rivet Holes
Diam. of Rivet Holes	Height of Ribbed Crown above the Grate
Height of Ribbed Crown above the Grate	Are Ribbed Crowns Flat or Dished?
Internal Radius of Ribbed Crowns	Thickness of Plates
No. of Crown Stays	Diam.
External Diam. of Ribbed Crown at Top	Bottom
Thickness	Ext. Diam.
No. of Water Tubes	Material of Water Tubes
Material of Water Tubes	Diam. of Manhole in Side
Diam. of Manhole in Side	Thickness of Communicating Ring
Thickness of Communicating Ring	Leading Surface, each Boiler
Leading Surface, each Boiler	

SUPERHEATERS.

Description of Superheater	
When erected?	
When Boilers are changed or repaired	
Can Superheaters be shut off while Boilers are working?	
No. of Safety Valves on each Superheater	
Date of Inspection	
Pressure on Valves	



© 2020 Lloyd's Register Foundation

MAIN STEAM PIPES.

No. of Lengths	2
Material	Copple.
Brazed, Welded or Seamless	S. D.
Internal Diar.	3 1/4"
Thickness	8. W.L.
How are Flanges secured?	Brazed.
Date of Hydraulic Test	9-4-27
Test Pressure	400 lbs.

No. of Lengths

Material

Brazed, Welded or Seamless

Internal Diar.

Thickness

How are Flanges secured?

Date of Hydraulic Test

Test Pressure

SUPERHEATERS

No. of Lengths

Material

Brazed, Welded or Seamless

Internal Diar.

Thickness

How are Flanges secured?

Date of Hydraulic Test

Test Pressure

LIST OF SUPERHEATERS
 Feed Water Pump
 Vertical Copple S. D. by Messrs
 Tallock & Co. 10" x 10" x 10"
 Date of Test of Safety Valves under Steam
 Feed Water HEATERS
 2
 9 1/2" x 10" x 10"
 180 lbs. Test Pressure
 by Messrs Tallock & Co.
 9 1/2" x 10" x 10"
 FEED WATER FILTERS
 2
 3 1/2" x 3 1/2" x 4"
 Working Pressure
 Fresh water pump horizontal
 Copple by H. J. Messrs
 3 1/2" x 3 1/2" x 4"



© 2020

Lloyd's Register
Foundation

EVAPORATORS.

No.	Type	Tons per Day
Makers		
Working Pressure	Test Pressure	Date of Test
Date of Test of Safety Valves under Steam		

FEED WATER HEATERS.

No. one	Type Exhaust Steam.	
Makers	Kalpen & Broake.	
Working Pressure	180 lbs.	Test Pressure 400
		Date of Test

FEED WATER FILTERS.

No. one	Type High Pressure	Size 2 1/4"
Makers	Maccall & Pallock.	
Working Pressure	180 lbs.	Test Pressure 400 lbs.
		Date of Test

LIST OF DONKEY PUMPS.

Feed General Service Pump.
Vertical Duplex D.A. by Maccall &
Pallock 6 x 4 x 6"

Balast Pump Vertical Duplex
by Maccall & Pallock.
9 1/2 x 11 1/2 x 11"

Circulating Pump Vertical Duplex
by Maccall & Pallock.
9 x 10 x 10"

Sanitary Pump Horizontal
Duplex by A. S. Mumford Ltd.
3 1/2 x 3 1/2 x 4"

Fresh water pump Horizontal
Duplex by A. S. Mumford Ltd.
3 1/2 x 3 1/2 x 4"



© 2020

Lloyd's Register
Foundation

GENERAL CONSTRUCTION.

Have the Machinery and Boilers been constructed in accordance with the requirements of the Rules and the

Approved Plans? *yes.*

If not, give details of the points of difference, and state when these were sanctioned by the Chief

Surveyor.

Are the Engines, Motors, Main and Branch Cables, so placed that the Company are

protected by them?

Have Tests been made to prove that the condition of the boiler is satisfactory in all respects?

Has the Installation Resistance over the whole system been tested?

What does the Resistance amount to?

Is the Installation supplied with a Voltmeter?

an Amperes Meter?

Date of Trial or complete Installation *22-4-22*

Have all the requirements of Section 44 been satisfactorily carried out?

Are the Materials used in the Construction of Engines and Boilers, so far as could be seen, sound and trustworthy? *yes.*

Is the Workmanship throughout thoroughly satisfactory? *yes.*

The above correctly describes the Machinery of the S.S. *" "*

JOHN H. PRICE

as ascertained by *me* from personal examination

John H. Price
 Engineer Surveyor to the British Corporation for the
 Survey and Registry of Shipping.

Fees—

MAIN BOILERS.		£	s.	d.
H.S.	<i>2136</i> Sq. ft.	<i>16</i>	<i>0</i>	<i>0</i>
G.S.	<i>64</i> ..	:	:	

DONKEY BOILERS.

H.S.	<input checked="" type="checkbox"/>	Sq. ft.	:	:
G.S.	<input checked="" type="checkbox"/>	..	:	:
		£	:	:

ENGINES.

L.P.C.	<i>23.65</i> Cub. ft.	<i>22</i>	<i>0</i>	<i>0</i>
		£	:	:
Testing, &c. ...	<i>FL</i>	<i>10</i>	<i>0</i>	<i>0</i>
		£	:	:
Expenses		:	:	
Total ... £		<i>48</i>	<i>0</i>	<i>0</i>

It is submitted that this Report be approved,

John H. Price
 Chief Surveyor.

Approved by the Committee for the Class of M.B.S.* on the *24th August 1922*

Fees advised

Fees paid



© 2020

Lloyd's Register
 Foundation
 Secretary.



© 2020

Lloyd's Register
Foundation



© 2020

Lloyd's Register
Foundation



© 2020

Lloyd's Register
Foundation