

Lloyd's Register of Shipping.

(Report on Machinery, No. 9514 Port Gothenburg)

No. 9998 ENGINE FORGINGS ~~OR~~ CASTINGS.

I have to report that the Forgings ~~or~~ Castings, as herein described, manufactured by Messrs. Burmeister & Wain of Copenhagen for the Engines No. _____ being constructed by Messrs. A. B. Götaverken of Gothenburg for the Ship No. 49476, being built by Messrs. Odense Staalkøbsværdt ved A. P. Møller of Odense have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to

Forgings or Castings.

Copenhagen, 15th May 1933.

Lloyd's
No. 1689
4.5.33.

Stückhoff
SURVEYOR TO LLOYD'S
REGISTER OF SHIPPING

	CRANK SHAFT.	THRUST SHAFT.	INTERMEDIATE SHAFT.	TUBE SHAFT.
Material	S. M. I. Steel.			SCREW SHAFT.
Condition	Hydraulic forged.			
Quality	Yes.			
Dimensions	Diam. 350 mm.			
Finish	Finished.			
Standard Pieces	2 crank bodies: - 1 crank body: - 1 pin, 3 journals, 2 flange ends: -			
Test - 1 square inch	30.5	30.2	31.4	
Test - 2 square inch	36.4	37.4	38.4	
Welding Test - before fracture	180° good.			
When Inspected	1/3, 8/3, 9/3, 24/3, 1/4, 6/4, 4/5. 33.			

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:-

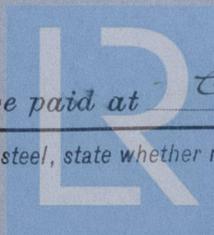
Steel crank web: - Tensile strength: - Elongation: -
 Do. 30.4 t. 40.4 %
 Do. 30.4 t. 40.4 %
 Cold Bend Tests good, 120°. Drilling Tests good.

(any chargeable) £. 60.-

To be paid at

Copenhagen.

If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.



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Lloyd's Register

Foundation