

19.8.07

S.S. No 94. 1363A

STERN POST AND RUDDER FRAME

SCALE $\frac{3}{4}$ " = 1 FOOT

FORGINGS

NOTES

HOLES IN STERNPOST AND IN RUDDER ARMS TO BE DRILLED $\frac{1}{16}$ " DIA. SPACED

5" APART CR. TO CR. HOLES IN RUDDER ARMS TO BE WELL COUNTERSUNK.

HOLES ABOVE COUNTER IN STERNPOST TO BE

DRILLED $\frac{13}{16}$ " DIA. SPACED 4" APART CR. TO CR.

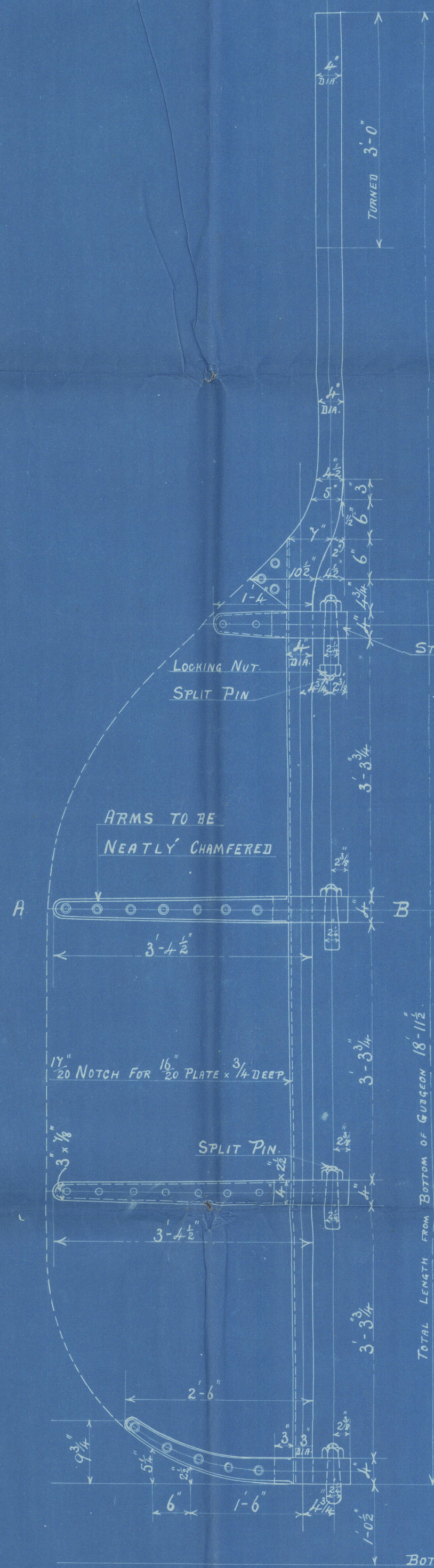
PINTLE TO BE TURNED 2" DIA. AND TO FIT TIGHT IN

TAPPED HOLES IN RUDDER GUDGEONS WITH NUT AND

SPLIT PIN. TOP PINTLE TO HAVE LOCKING NUT ON BOTTOM.

RUDDER TO STOP AT 45° EACH SIDE.

ALL TO PASS LLOYD'S REQUIREMENTS.

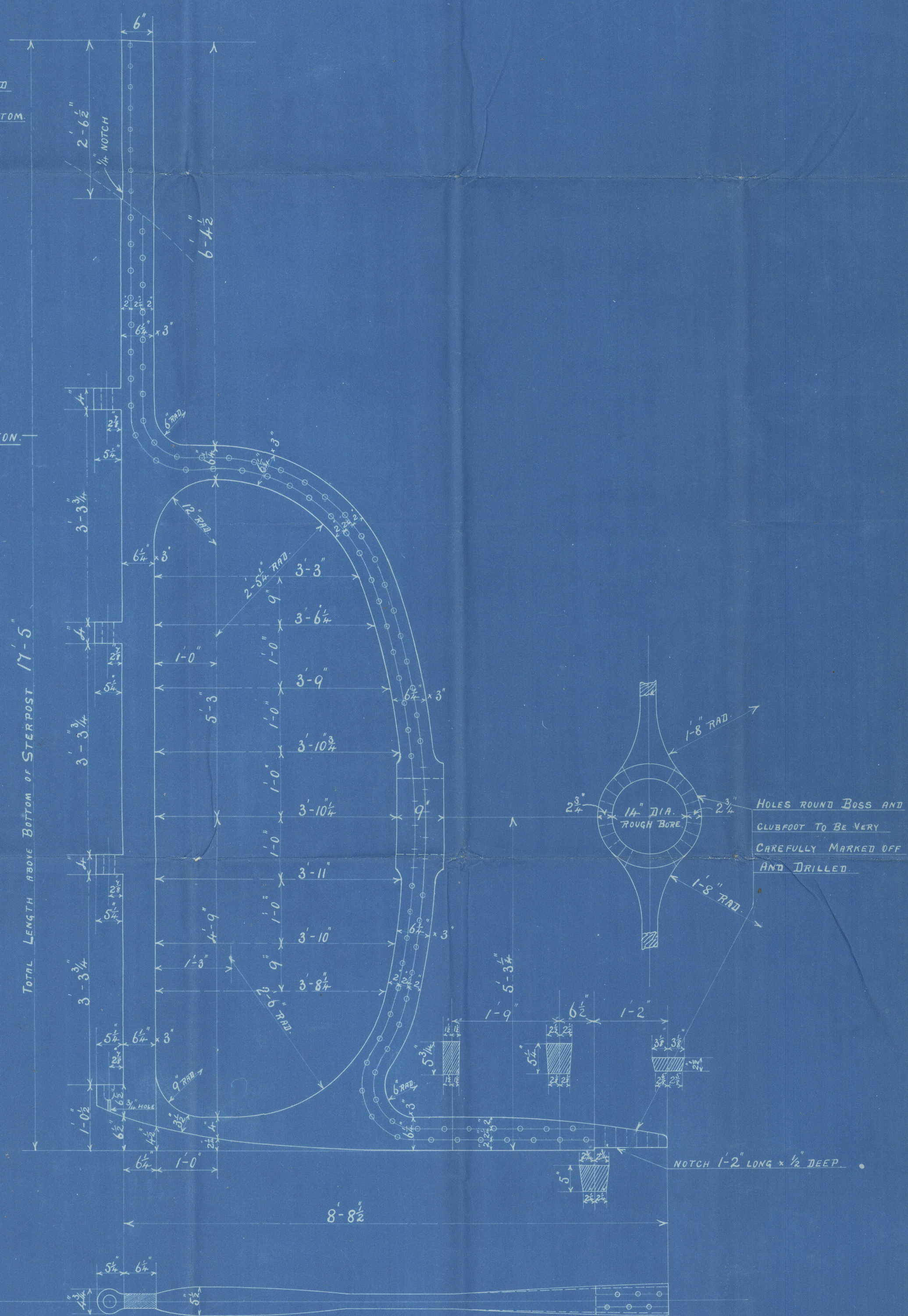


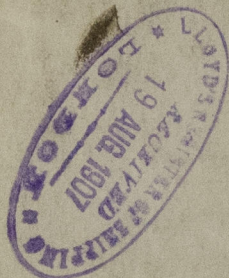
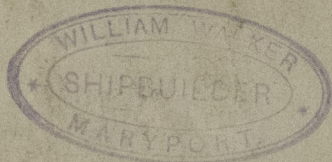
PLAN OF TOP ARM SHOWING STOPPER ON GUDGEON

SECTION AT A B

WILLIAM WALKER
SHIPBUILDER
MAYPORT
13/AUG/07.

C.B.
19.8.07.





W. Walker.

S. S. W. 94.

Stern Frame & Rudder

New Rpt No. 1496

SS "ENDCLIFFE"



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Lloyd's Register
Foundation

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