

PORT

SUNDERLAND

COPY

No. F.18948

LLOYD'S REGISTER OF SHIPPING

UNITED WITH THE BRITISH CORPORATION REGISTER

SHIP

*SHIP OR ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings ~~xxxxx~~Castings, as herein described, manufactured by The Wolsingham Steel Co. Ltd., of Wolsingham
*for the Engines No. being constructed by
of for the Ship No. "JAG VIJAY" being built by
of

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been ~~despatched to~~ ordered by:- Messrs. Walter C. Jones & Co.,
Delivered to:- BOMBAY.

ITEM	RUDDERHEAD.
Identification No.	2092
Surveyor's Initials.	AG
Materials.	S.M. Ingot steel.
How made.	Forged.
Heat treated.	Yes.
Dimensions.	As per plan.
Weight.	
Progress on Insp.	Finish machined - allowance in way of corner and steering gear. Coupling holes rough bored.
Yield per sq.	Test No. 575
Ult. tons per sq. "	32.0
Elong. % on 2"	28%
Reduc. of Area %	
Cold Bend.	180o
Brinell.	
Izod.	
Final date.	13/11/56

The above Forging was Machined and finished by the Sunderland Forge and Engineering Co. Ltd.

Date of approval of chemical analysis, physical properties and heat treatment in the case of special steels for reduction gearing forgings.

Other tests :

Fee : MONTHLY A/c.

Expenses :

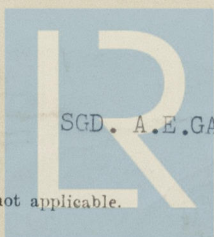
Signature

SGD. A. E. GALLIFORD

Date

*Delete where not applicable.

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Lloyd's Register
Foundation