

With or Without
Disconnected Erections.

STEEL STEAMER.

Received at London Office JUL 1 1924

State if Report is also sent on the Machinery of the Vessel *Yes (Glas.)*

Date of completion of report *28th June 1924*

Port of *Amble*

No. *78021*

Survey held at *Amble*

Date, First Survey *5th Dec 1923*

Last Survey *20th June 1924*

19

On the (State if Single, Twin, or Triple Screw) *Single Screw Steel Steamer* "KHUZISTAN" *89460* Rig *Schooner*

TONNAGE under *588.83*

CLASS *+100A1*

FEET.

Master *✓*

Year of appointment

(1) As Master in service of owner of present vessel—19 *✓*
(2) As Master of this vessel—19 *✓*

Do. between Tonnage Dk. *✓*

and 3rd and 4th Dk. *✓*

Total under Upper Dk. *✓*

Do. of Poop *51.59*

Do. of R.C. Dk. *5.81*

Do. of Bridge House *37.94*

Do. of Forecastle *51.95*

Do. of Houses on Dk. *44.25*

Do. of excess of Hatchways *3.90*

Do. above Crown of *65.64*

Engine Room *840.59*

Gross Tonnage *840.59*

Less Crew Space

Less above Crown of *319.54*

Engine Room *177.43*

TONNAGE FOR FEES.. *840.59*

Less Engine Room

Less Navigation Spaces

Breadth (greatest moulded)..... *32.5*

Depth, at middle of length from top of keel to top of *14.75*

upper deck beams at side..... *14.75*

Transverse Number. *176 x 14.75*..... *2596*

Length on deck from fore part of stem to after part of *176.0*

stern post *176.0*

Longitudinal Number *176 (32.5 + 14.75)*..... *8316*

Depth "d," at middle of length (See Secs. 2 & 13) *13.25*

Proportions—Depths to Length—Upper Deck Beam at *11.93*

side to top of keel

Long Bridge Deck

Beam at side to top of keel

Built at *Amble*

When built *1924*

Launched *22nd April 1924*

By whom built *Amble Shipbuilding Co. Ltd.*

Owners *British Tanker Co. Ltd.*

Residence *✓*

Port belonging to *London*

Register Tonnage *343.59*

Destined Voyage

If Surveyed while Building, Afloat, or in Dry Dock *Special Survey*

LENGTH on Deck	Feet.	Inches.	BREADTH—	Feet.	Inches.	DEPTH, ACTUAL—	Feet.	Inches.	No. of Decks with flat laid
as per Rule	<i>176</i>	—	Moulded	<i>32</i>	<i>6</i>	Top of Floors to top of Upper Dk. Beams	<i>13</i>	<i>10 3/8</i>	<i>Two</i>
						do. do. do. Second Dk. Beams	<i>7</i>	<i>4 7/8</i>	<i>Two</i>
Moulded depth, ft. <i>22</i> ins. <i>3</i> To Bridge Dk. Round of Upper <i>8 1/2</i> ins.									
Moulded depth, ft. <i>14</i> ins. <i>9</i> To Upper Dk. Dk. Beam, Actual									
Dimensions of Ship per Register, Length <i>176.0</i> breadth <i>32.4</i> depth <i>13.83</i>									
FRAMING.						PILLARS.			
FRAME, Angles, <i>5 1/2 x 3 3/4</i> Bars amidships <i>E.R.</i>						PILLARS In 'tween Deck, size and spacing			
Do. in peaks, <i>Angles</i>						" " Hold			
Do. in way of Double Bottoms at Solid Floors...						" " Quarter 'tween Dks.,			
" " " at intermdt. Bkts.						" " in Hold			
Spacing of Frames from centre to centre amidships						KEELSONS & STRINGERS.			
" " " from 1/2						CENTRE LINE KEELSON, Vertical Plate above			
" " " length to Collision bulkhead						" " Rider Plate			
" " " in peaks..						" " Flat Plate Keel Angles <i>Double</i>			
REVERSED FRAME, Angles						" " Horizontal Plates on Floors <i>each side of keel</i>			
Do. in way of Double Bottoms at Solid Floors...						" " Angles <i>Bulb Angles</i>			
" " " at intermdt. Bkts.						SIDE KEELSONS, Number <i>Two</i>			
FRAMING, depth of girder						" " Angles Bulb Angles <i>One</i>			
FLOORS, depth and thickness of Floor Plate						" " Plate above floors, for length...			
" " at mid-line for 1/2 length amidships...						" " Intercoastal Plate, for full length			
" " in way of Engine and Boiler Spaces						" " Attached to outside Plating with Angle...			
" " thickness at the ends of vessel						BILGE KEELSON, Angles			
" " depth at 1/2 the half breadth, as per Rule						" " Intercoastal Plate for length			
" " height extended at the Bilges						" " Attached to outside Plating with Angle			
FLOORS in Cell. Double Bottoms						SIDE STRINGERS, Number <i>Panting stringers at fore and after ends</i>			
" " state if flanged (top & bottom)						" " Angle <i>B.A.</i>			
" " Spacing of Solid floors						" " Intercoastal Plate, for full length			
CENTRE GIRDER, in Dbl. bottom, dpth. & thcknss.						" " Attached to outside plating with Angle			
" " Angles, Top						Upper Deck Stringer Plate, br'dth & thickness			
" " " Bottom						" " " " " br'dth & thickness			
" " " to Floors						" " " " " (in way of Bridge)			
" " Brackets at intermdt. frmg., wdth & thkns						" " " " " Angle (clear of Bridge)			
SIDE GIRDERS, number on each side & thickness						" " " " " Tie Plate at sides of Hatchways			
" " state if flanged (top and bottom)						" " " " " Deck. * <i>Iron</i> Steel, for full lng.			
" " Angles (top and bottom)						" " " " " Thickness (clear of Bridge)			
" " " to Floors						" " " " " (in way of Bridge)			
MARGIN PLATE, depth (exclusive of flange)						" " " " " Wood Deck. Material & thickness			
" " and thickness						Second Deck Stringer Plate, br'dth & thickness			
" " Angle to Outside Plating						" " Angles on ditto, No. <i>Two</i>			
" " " Floors						" " Tie Plates outside Hatchways			
" " Brackets at intermdt. frmg., wdth & thkns						" " Deck. * <i>Iron</i> or Steel, for full lng.			
" " Height of Outside Brackets above at bilge						" " Wood Deck. Material & thickness			
INNER BOTTOM PLATING, breadth and						Third Deck Stringer Plate, br'dth & thickness			
thickness of Middle Line Strake						" " Angles on ditto, No.			
" " in Engine and Boiler space						" " Tie Plates, outside Hatchways			
" " Remainder in Holds						" " Deck. * Material and thickness			
BEAMS, Upper Deck, Single Angle, Bulb						Fourth and Fifth Deck Stringer Plate, breadth & thickness			
" " Angle, Plate, Tee Bulb, or Channel						" " Angles on ditto, No.			
" " In way of Long Bridge						" " Tie Plates outside Hatchways			
" " Spacing						" " Deck. Material & thickness			
BEAMS, Second Deck, Single Angle, Bulb						Poop Deck Stringer Plate, breadth & thickness			
" " Angle, Plate, Tee Bulb, or Channel						" " Angle on ditto			
" " Spacing						" " Tie Plates			
BEAMS, Third and Fourth Deck, Single Angle,						" " Deck. Material and thickness			
" " Bulb Angle, Plate, Tee Bulb, or Channel						Bridge Deck Stringer Plate, br'dth & thickness			
" " Angles on upper edge						" " Angle on ditto			
" " Spacing						" " Tie Plates			
BEAMS, Poop Deck, Angle, Bulb Angle, Plate,						" " Deck. Material and thickness			
" " Tee Bulb, or Channel						Forecastle Deck Stringer Plate, br'dth & th'kns			
" " Angles on upper edge						" " Angle on ditto			
" " Spacing						" " Tie Plates			
BEAMS, Bridge Deck, Angle, Bulb Angle, Plate,						" " Deck. Material and thickness			
" " Tee Bulb, or Channel									
" " Angles on upper edge									
" " Spacing									
BEAMS, Forecastle Deck, Angle, Bulb Angle,									
" " Plate, Tee Bulb, or Channel									
" " Angles on upper edge									
" " Spacing									

WEB FRAMES.	Inches in Ship.	Inches in Ship.	Inches per Rule. Or as App.	Inches per Rule. Or as Approved.	FORGINGS or CASTINGS.	Inches in Ship.	Inches per Rule. Or as Approved.
WEB-FRAMES, In Fore Body, No. and spacing	—	—	—	—	KEEL, Bar, depth and thickness	Flat Plate Keel	—
" " " brdth. & thickness	—	—	—	—	STEM, moulding and thickness	6 1/2 x 1 1/2	6 1/2 x 1 1/2
" " " No. of Side Stringers	—	—	—	—	STERN-POST for Rudder do. do.	5 3/4 x 4	5 3/4 x 4
WEB-FRAMES, In E. & B. Space, No. & spacing	One	One	—	—	" for Propeller	6 x 4	6 x 4
" " " brdth. & thickness	12 x 30	12	30	—	RUDDER—A x D* Table 22. Speed	45.3 x 2.31	45.3
WEB-FRAMES, In After Body, No. and spacing	—	—	—	—	" Main-Piece, diameter at head	6	6
" " " brdth. & thickness	—	—	—	—	" " " at heel	3 3/4	3 3/4
" " " No. of Side Stringers	—	—	—	—			
" " " Size of Face Angles to Web-Frames	Double	3 x 3 x 30	3 x 3 x 30	—			
BRACKET PLATES to Stringers between	—	—	—	—			
Web Frames, depth and thickness	—	—	—	—			

BULKHEADS.	Number.	Thickness.	STIFFENERS.	Single or Double Frames.	Height up, state deck.
	Vessel.	Per Rule.	Horizontal. Size. Spacing. Vertical. Size. Spacing.		
		Inches.	Inches. Inches. Inches. Inches.		
Alt Peak					
W.T. BULKHEADS					
Oil Fuel 22 + 27					
Oil Fuel 33					
Offshore 35					
" COLLISION 4					
PARTITION 56					
LONGITUDINAL, in Oil Fuel					

Are the outside Plates doubled two spaces of Frames in length? *Limers*

Are the ~~Sluice Valves~~ Watertight Doors in efficient working order? *✓*

RUDDER, how constructed	<i>Forged and built</i>
" Thickness of Plates Single Plate	<i>.79</i>
Can the Rudder be unshipped afloat?	<i>Yes</i>

Manufacturer's name or trade mark of the Iron or Steel (state process of manufacture of Steel) used for Frames, Floors, Beams, Keelsons, Tie and Stringer Plates, Plating, &c. ? *Dorman Long & Co. Open hearth process.*

Has the Steel been tested as required by the Rules? *Yes*

PLATING.	PER RULE OR AS APPROVED.	RIVETING.
STRAKES.	AS IN SHIP.	EDGES. Ordinary or jogged? <i>Ordinary</i>
	AMIDSHIP. FORWARD. AFT.	BUTTS.
	Breadth. Thickness. Thickness. Thickness.	Double or Treble and for what Length. Rivets. Straps. If LAPPED.
	Inches. Inches. Inches. Inches.	Single or Double. Breadth of Lap. Diam. Spacing cr. to cr. Diam. Spacing cr. to cr. Breadth. Thickness. Breadth. For what Length.
FLAT PLATE KEEL.....	40 47 43 43	Double 4 1/2 3/4 3/4
GARBOARD OF A Strake	37 33 37 33	" 4 4 4
State actual thickness in way of Double Bottom.	37 33 37 33	" 4 4 4
B "	37 33 37 33	" 4 4 4
C "	37 33 37 33	" 4 4 4
D "	37 33 37 33	" 4 4 4
E "	37 33 37 33	" 4 4 4
F "	42 34 33 42 33	" 4 4 4
Sheerstrake G "	48 45 33 33 48 45 33	Double 4 1/2 3/4 3/4
H "	27 27 26 27	" 4 4 4
J "	27 27 26 27	" 4 4 4
K "		" 4 4 4
L "		" 4 4 4
M "		" 4 4 4
N "		" 4 4 4
O "		" 4 4 4
P "		" 4 4 4
Q "		" 4 4 4
R "		" 4 4 4
S "		" 4 4 4
T "		" 4 4 4
U "		" 4 4 4
V "		" 4 4 4
W "		" 4 4 4
THICKNESS OF SHEERSTRAKE CLEAR OF LONG BRIDGE DO. OF STRAKE BELOW DBLG. of Flat Plate Keel		
" Sheerstrakes		
Length and thickness.		
POOP SIDES	26 26	Single 2 1/2 3/4 3/4
SHORT BRIDGE SIDES	27 27	" 4 4 4
FORECASTLE SIDES	26 26	" 4 4 4

* Where a long bridge is fitted the thickness of Upper Deck Sheerstrake and Strake below should also be stated clear of same.

Upper Deck	Butts, Double riveted for full length	Butts of Side Stringers	riveted.
Stringer Plate	Straps, single, double or overlapped for full length	" Tie Plates	Double riveted.
Second Deck	Butts, Double riveted for full length	Inner Bottom Plating, riveting of Edges	Butts
Stringer Plate	Straps, single or overlapped for full length	Centre Girder Butts, Double riveted.	Keelson Butts, riveted.
		Frames, riveted through Plates with 3/4 in. Rivets, about 5 1/2 apart.	
		Rivets, state whether Iron or Steel	Iron

FRAMES extend in one length from *Lower turn of bilge* to *Bridge deck*. Alternate frames in Forecastle to Forecastle deck. REVERSED FRAMES on floors and frames extend from *Reverse frames on floors only*. State if ordinary or jogged *Ordinary*

MASTS, SPARS, &c.

			DIAMETER AND THICKNESS.				No. of Plates in round.		ANGLES.		RIVETING.	
			At Partners.	Heel.	Hounds.	Head.		Number.	Size.	Seams.	Butts.	
Derick Posts	Fore	Steel	32-0	20 x 5	18 x 5	—	17 x 44	Two	—	—	Single	Treble
	Main	"	27-0	18 x 35	18 x 35	—	16 x 32	"	—	—	"	"
	Mizen											
Bowsprit												
Topmasts, Yards and Remainder of Spars			Pitch Pine									
Rigging, Material and Size, Shrouds			G. S. wire 3 3/4 Tons 2 3/4 Aft									
Sails			Stays G. W. wire 3 3/4 Tons 2 3/4 Aft									
Suit of			Sails, and the following spare sails									

Suit of *Pitch Pine* Stays *G. S. wire 3 3/4 Forward 2 3/4 Aft*

Sails, and the following spare sails

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Lloyd's Register Foundation

EQUIPMENT No. 9390				LETTER K				ANCHORS.				TONNAGE U.D.K. OR PLATING No. FOR TRAWLERS			
Number of Certificate.	Anchor.	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.			WEIGHT REQUIRED BY TABLE 31.	Description of Anchor.			Makers.
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.				Where and when tested and Superintendent.
39421	1st Bower	19	1	10	Stockless			20	4	0	7	19			Fellows Bros Ltd. Cradley Heath 27 2/24 A.C. Paul
39420	2nd "	19	1	4	- ditto -			20	1	3	14	19			- ditto -
39422	3rd "	16	0	8	- ditto -			17	9	2	21	16 1/4			- ditto -
	4th "														" " 27 2/24 "
	Collective weight.	54	2	22											" " 27 2/24 "
39419	Stream	5	1	0	1	1	18	7	11	3	14	54	in stock	Ordinary	Fellows Bros Ltd. Cradley Heath 27 2/24 A.C. Paul
	Kedge														

Particulars of **Drop Test** of Cast Steel Anchors, viz. :-
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower height including pin & ball 12-0-0 N.D. 1196. 29th October 1920.
2nd " " " " 12-0-10, M.G. 1229, 24th November 1920.
3rd " " " " 9-2-0, J.D. 5364. 28th December 1922.
4th " " " " " " " "

CHAIN CABLES.

Number of Certificate.	Length and size supplied.	Test per Certificate.	WEIGHT OF CHAIN CABLE.		Length and size per Table 31.	Description.	Makers of Cables.	Where and when tested, and Superintendent.	HAWERS AND WARPS.			
	Length. Diam.	Statutory. Breaking.	Supplied.	Per Rule.	Length. Diam.				Material	Length and size supplied.	Breaking Test of Steel Wire Towline.	Length and size per Table 31.
	Fathoms. Ins.	Tons.	Cwts. qrs. lbs.	Cwts. qrs. lbs.	Fathoms. Ins.					Length. Cir.	Tons.	Length. Cir.
35442	210 1 9/16	31	462 185-2-17	185-2-0	210 1 9/16	Slid		Cradley Heath 31 2/24 A.C. Paul	TOWLINE	90 3	18	90 3
									HAWERS & WARPS	90 2 1/4	9 1/2	90 2 1/4
									" "	90 5	Manilla	90 5
	Stream Steel Wire								" "			
	60 3 1/4	22			60 3 1/4							

Boats **Four Steel Boats**

Pumps, Number **Hand Pumps to the Peak & Bilge pumps in Bridge** Steering Gear, Steam **Hasties Co.** Steering Gear, Hand **Tackle**
Windlass is **Steam. Clark Chapman & Co.** Diameter of Barrel **4" to the Peak** State whether they are in efficient working order **Yes.**

Engine Room Skylights. How constructed? **Steel plates & Angles.** Capstan **✓**

Coal Bunker Openings. How constructed? **Steel plates & Angles.** What arrangements for deadlights in bad weather? **✓**

Number of Scuppers, and numbers and dimensions of **Freeing Ports, &c.** **3 scuppers each side, 2 freeing ports in aft well 3-1 x 1-8, one in fore well 3-1 x 1-9.** Height above deck? **2-0**

Ceiling in Holds, thickness and material **2" white wood** Cargo Battsens, thickness and material **6 x 2 white wood.**

Cargo Hatchways. How formed? **Steel plates & Angles.**

State size **No. 1 Hatch (Forward) 16-10 1/2 x 9-0 x 2-6** **No. 2 Hatch 15-0 x 10-0 x 2-6** **No. 3 Hatch** **No. 4 Hatch**

Number of **Web Plates, Shifting Beams and Fore and Afters** to each Hatch **11-1 - one athwartship beam, No. 2, one fore & aft beam, both with steel**

waterlight covers, as per approved plan. **No. of Breasthooks One & Becks** **No. of Crutches 8 up floors**

Bulwarks, height above deck and description **3-9 steel plates & B.G. step 6 x 32** Main Rail, material and size **5 1/2 x 3 x 35 B.G.**

The foregoing is a correct description.

Builder's Signature (there only)

AMBLE SHIPBUILDING CO., LTD.

Surveyor's Signature

Alfred Munro

Surveyor to Lloyd's Register of Shipping.

Correspondence. State dates and initials of letters respecting this case (Reference should be made in any correspondence connected with the case) **M. 21-8-23, 24-10-23**

25-10-23, 29-10-23, 1-11-23, 14-11-23, 19-11-23, 27-11-23, E 21-12-23, 21-1-24, 25-1-24, 1-2-24, 13-2-24, 9-5-24, 27-5-24, 28-5-24 M. 18-6-24

Workmanship. Are the butts of plating planed or otherwise fitted? **Planed**

Is the riveted work properly closed? **Yes**

Are the liners between the frames and plates solid single pieces? **Yes**

Do the holes for riveting plate to frames, butt straps, or plate

to plate, &c., conform well to each other? **Yes**

Are the rivet holes well and sufficiently countersunk in the plate and punched

from the faying surfaces? **Yes**

Do any rivets break into or through the seams or butts of the plating? **Very few**

Are the butts of Plating, Stringers, &c., properly shifted and strapped? **Yes**

Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? **Yes**

State results of tests **Good**

Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? **Yes**

State results of tests **Good.**

General Remarks (State quality of workmanship, &c.) **This vessel has been built in accordance with the accompanying approved plans and the Secretary's letters of the above mentioned dates, the materials and workmanship employed during the construction are of good quality. The Oil Fuel Bunkers and Water Ballast-tanks have been tested to rule requirements. The Owners sanction regarding the adoption of the revised rules, is contained in the signed specification, wherein it states that the vessel is "Lo Class 100 A1. Lloyd's 1923 Rules".**

On the 16th May 1924 the vessel fouled a pile alongside Palmer's Hobourn Yard, and was placed in Palmer's Jarrow Dry Dock on the 10th June 1924, the bottom & rudder were carefully examined. One plate in C-strake port side between frames 71 & 72 was found indented, this has now been fained in place and fitted with an inside doubling plate.

The Surveyor should state the Number of Report and Name of any Sister Vessel.
Plans to be forwarded with F.E. Report showing vessel as built. **✓**

The amount of Entry Fee £ **4 : 0 : 0** Fees applied for, **24 JUN 1924**

Special Survey Fee.... £ **87 : 2 : 0** Received by me, **28 JUN 1924**

Travelling Expenses, if any £ **4 : 0 : 0** **Freeboard.**

State whether the Vessel has been built under Special Survey **Yes**

I am of opinion this Vessel should be Classed **+100A1**

With, or without Freeboard, as condition of Class **With**

Without

Committee's Minute **FRI 4 JUL 1924**

Character assigned **+100A1**

Shell Certificate sent to **Newcastle** Date of issue **5/7/24**

Received by me, **McNay** **in Duplicate**

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The Surveyor should state the Number of Report and Name of any Sister Vessel.

GENERAL REMARKS—(continued).

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop $62\frac{1}{4}$ ft., R.Q.D. ☒ ft., Bridge $20\frac{1}{2}$ ft., Forecastle $31\frac{1}{2}$ ft. (in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated *The Poop is not joined to the Bridge deck*

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) *2 Stk (Stl)*

Official No. *147673*; Signal Letters ☒

State if Machinery is fitted aft *Yes*

How are the surfaces preserved from oxidation? Inside *Paint + Cement*

Outside *paint*

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors *Cellular*

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	—	—	Fore peak tank,	<i>17-6</i>	<i>32-5</i>
Double bottom, under Engines and Boilers,	—	—	After peak tank,	<i>9-3</i>	<i>19-5</i>
Double bottom, if under Engines only, <i>Feed Tank</i>	<i>13-12</i>	<i>13</i>	Deep tank, aft, <i>Cofferdam</i>	<i>3-9</i>	<i>51-8</i>
Double bottom, if under Boilers only,	—	—	Deep tank, forward,	—	—
Double bottom, forward,	—	—	Other tanks, if fitted,	—	—
Total capacity of double bottom	—	<i>13</i>	(If necessary, furnish further information by sketch.)		

* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules *Yes*

Order for Special Survey No. *8060*

Date *9/11/23*

No. *36* in builder's yard.

DATES of Surveys held while building

1923 Dec. 5. 12. 21. 1924 Jan. 17. 30. Feb. 4. 20. 27. Mar. 7. 13. 15. 20. 31. Apr. 8. 15. 22. May 6. 8. 9. 10. 13. 21. 23. 28. June 4. 5. 6. 7. 11. 17. 18. 20.

Total No. of Visits *34*

Surveyor's Signature

Alfred Munro

Lloyd's Register Foundation