

Received at London Office WED. DEC. 23. 1914
WED. DEC. 23. 1914

Date of writing Report 19 DEC 1914 When handed in at Local Office 19 DEC 1914 Port of LIVERPOOL

No. in Survey held at Birkenhead Date, First Survey 15 Oct. 13 Last Survey 10 Dec 1914
Reg. Book. on the Twin screw steamer Ciudad de Buenos Aires (Number of Visits 98)

Master Built at Birkenhead By whom built Cammell Laird & Co. Ltd. When built 1914
Engines made at Birkenhead By whom made Cammell Laird & Co. Ltd. when made 1914
Boilers made at Birkenhead By whom made Cammell Laird & Co. Ltd. when made 1914
Registered Horse Power 755 Owners not for Reg. Bk. Port belonging to
Nom. Horse Power as per Section 28 755 Is Refrigerating Machinery fitted for cargo purposes No Is Electric Light fitted yes

ENGINES, &c.—Description of Engines Geared Turbines No. of Cylinders 2 H.P. 2 L.P. No. of Cranks 2
Dia. of Cylinders 1'-5 1/2" Length of Stroke 14 EXP. Revs. per minute 260 Dia. of Screw shaft 10 1/2" Material of screw shaft steel
Is the screw shaft fitted with a continuous liner the whole length of the stern tube no Is the after end of the liner made water tight in the propeller boss no If the liner is in more than one length are the joints burned yes If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive yes If two liners are fitted, is the shaft lapped or protected between the liners yes Length of stern bush 3'-10 1/2"

Dia. of Tunnel shaft as per rule 9" Dia. of Crank shaft journals as per rule 9" Dia. of Crank pin 9" Size of Crank webs 9" Dia. of thrust shaft under collars 9 1/2" Dia. of screw 8'-6" Pitch of Screw 8'-8" No. of Blades 3 State whether moveable no Total surface 33.8 sq ft
No. of Feed pumps 2 Diameter of ditto 10" Stroke 24" Can one be overhauled while the other is at work yes
No. of Bilge pumps 2 Diameter of ditto 7 1/2" Stroke 24" Can one be overhauled while the other is at work yes
No. of Donkey Engines See list Sizes of Pumps 5 1/2" x 12" No. and size of Suctions connected to both Bilge and Donkey pumps 3" dia.
In Engine Room Three 3" dia. In Holds, &c. No. 1 one 3" d. No. 2 one 3" d. No. 3 one 3" d.
For one 3" d. Bilge room & bunkers five 3" d. Shaft spaces two 3" d.
No. of Bilge Injections 2 sizes 4" Connected to condenser, or to circulating pump yes Is a separate Donkey Suction fitted in Engine room & size 3"
Are all the bilge suction pipes fitted with roses yes Are the roses in Engine room always accessible yes Are the sluices on Engine room bulkheads always accessible yes
Are all connections with the sea direct on the skin of the ship yes Are they Valves or Cocks both
Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates yes Are the Discharge Pipes above or below the deep water line above
Are they each fitted with a Discharge Valve always accessible on the plating of the vessel yes Are the Blow Off Cocks fitted with a spigot and brass covering plate yes
What pipes are carried through the bunkers none How are they protected yes
Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times yes
Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges yes
Dates of examination of completion of fitting of Sea Connections 8-5-14 of Stern Tube 12-5-14 Screw shaft and Propeller 12-5-14
Is the Screw Shaft Tunnel watertight yes Is it fitted with a watertight door yes worked from deck

BOILERS, &c.—(Letter for record (5)) Manufacturers of Steel N. & L. & Co. Ltd. and Steel Co. of Scotland
Total Heating Surface of Boilers 9892 Is Forced Draft fitted yes No. and Description of Boilers 4 multitubular
Working Pressure 170 lbs. Tested by hydraulic pressure to 340 lbs. Date of test 4/14 No. of Certificate 1987
Can each boiler be worked separately yes Area of fire grate in each boiler 65 3/4 No. and Description of Safety Valves to each boiler 2, spring loaded Area of each valve 11.04 Pressure to which they are adjusted 175 lbs. Are they fitted with easing gear yes
Smallest distance between boilers or uptakes and bunkers or woodwork 2'-6" Mean dia. of boilers 15'-0" Length 11'-0" Material of shell plates steel
Thickness 3/32 Range of tensile strength 28 tons Are the shell plates welded or flanged yes Descrip. of riveting: cir. seams D.R. long. seams T.R. Diameter of rivet holes in long. seams 1 1/16 Pitch of rivets 8 1/2" x 4 1/2" Lap of plates or width of butt straps 14 1/16
Per centages of strength of longitudinal joint 87.6 Working pressure of shell by rules 172 lbs. Size of manhole in shell 16" x 12"
Size of compensating ring 9" x 1 3/16 No. and Description of Furnaces in each boiler 3 horizontal Material steel Outside diameter 4'-2"
Length of plain part top 9 1/16" bottom 9 1/16" Thickness of plates 9 1/16" Description of longitudinal joint welded No. of strengthening rings 1
Working pressure of furnace by the rules 176 lbs. Combustion chamber plates: Material steel Thickness: Sides 9 1/16" Back 9 1/16" Top 9 1/16" Bottom 1"
Pitch of stays to ditto: Sides 7 1/4" x 7 1/2" Back 8 1/2" x 7 1/2" Top 7 1/4" x 7 1/2" If stays are fitted with nuts or riveted heads nuts Working pressure by rules 174 lbs.
Material of stays steel Diameter at smallest part 1-3 1/8 Area supported by each stay 61.62 Working pressure by rules 188 lbs. End plates in steam space: Material steel Thickness 15 1/16" Pitch of stays 15 1/2" x 15 1/2" How are stays secured bolts Working pressure by rules 173 lbs. Material of stays steel
Diameter at smallest part 2 1/4" Area supported by each stay 240.21 Working pressure by rules 172 lbs. Material of Front plates at bottom steel
Thickness 2 1/2" Material of Lower back plate steel Thickness 2 1/2" Greatest pitch of stays 13 1/2" x 6" Working pressure of plate by rules 258 lbs.
Diameter of tubes 2 1/2" Pitch of tubes 3 1/2" x 3 1/2" Material of tube plates steel Thickness: Front 2 1/32" Back 3/4" Mean pitch of stays 8 3/4"
Pitch across wide water spaces 13 1/2" Working pressures by rules 173 lbs. Girders to Chamber tops: Material steel Depth and thickness of girder at centre 7 1/4" x 1 1/8" Length as per rule 31 7/8" Distance apart 7 1/4" Number and pitch of stays in each 7 1/2" x 7 1/4"
Working pressure by rules 173 lbs. Superheater or Steam chest; how connected to boiler Can the superheater be shut off and the boiler worked separately
Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet
Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness
If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed
Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

IS A DONKEY BOILER FITTED? ☒

If so, is a report now forwarded? ☒

SPARE GEAR. State the articles supplied: - One set of coupling bolts, one set of feed and bilge pump valves, assorted bolts nuts and iron various sizes. One screw shaft one after star tube bush and one cast iron propeller. 1/20" set of blading material. 80 condenser tubes and 100 ferrules. 12 bolts & nuts for each turbine casing joint. 24 boiler tubes.

The foregoing is a correct description,

CAMMELL LAIRD & COMPANY LIMITED.

J. B. Laird Manufacturer.

Dates of Survey while building: During progress of work in shops - 18.11.23, 25.12.23, 1.1.24, 8.1.24, 15.1.24, 22.1.24, 29.1.24, 5.2.24, 12.2.24, 19.2.24, 26.2.24, 5.3.24, 12.3.24, 19.3.24, 26.3.24, 2.4.24, 9.4.24, 16.4.24, 23.4.24, 30.4.24, 7.5.24, 14.5.24, 21.5.24, 28.5.24, 4.6.24, 11.6.24, 18.6.24, 25.6.24, 2.7.24, 9.7.24, 16.7.24, 23.7.24, 30.7.24, 6.8.24, 13.8.24, 20.8.24, 27.8.24, 3.9.24, 10.9.24, 17.9.24, 24.9.24, 1.10.24, 8.10.24, 15.10.24, 22.10.24, 29.10.24, 5.11.24, 12.11.24, 19.11.24, 26.11.24, 3.12.24, 10.12.24, 17.12.24, 24.12.24, 31.12.24. During erection on board vessel - 19.11.23, 26.11.23, 3.12.23, 10.12.23, 17.12.23, 24.12.23, 31.12.23, 7.1.24, 14.1.24, 21.1.24, 28.1.24, 4.2.24, 11.2.24, 18.2.24, 25.2.24, 3.3.24, 10.3.24, 17.3.24, 24.3.24, 31.3.24, 7.4.24, 14.4.24, 21.4.24, 28.4.24, 5.5.24, 12.5.24, 19.5.24, 26.5.24, 2.6.24, 9.6.24, 16.6.24, 23.6.24, 30.6.24, 7.7.24, 14.7.24, 21.7.24, 28.7.24, 4.8.24, 11.8.24, 18.8.24, 25.8.24, 1.9.24, 8.9.24, 15.9.24, 22.9.24, 29.9.24, 6.10.24, 13.10.24, 20.10.24, 27.10.24, 3.11.24, 10.11.24, 17.11.24, 24.11.24, 1.12.24, 8.12.24, 15.12.24, 22.12.24, 29.12.24, 5.1.25, 12.1.25, 19.1.25, 26.1.25, 2.2.25, 9.2.25, 16.2.25, 23.2.25, 1.3.25, 8.3.25, 15.3.25, 22.3.25, 29.3.25, 5.4.25, 12.4.25, 19.4.25, 26.4.25, 3.5.25, 10.5.25, 17.5.25, 24.5.25, 31.5.25, 7.6.25, 14.6.25, 21.6.25, 28.6.25, 5.7.25, 12.7.25, 19.7.25, 26.7.25, 2.8.25, 9.8.25, 16.8.25, 23.8.25, 30.8.25, 6.9.25, 13.9.25, 20.9.25, 27.9.25, 4.10.25, 11.10.25, 18.10.25, 25.10.25, 1.11.25, 8.11.25, 15.11.25, 22.11.25, 29.11.25, 6.12.25, 13.12.25, 20.12.25, 27.12.25, 3.1.26, 10.1.26, 17.1.26, 24.1.26, 31.1.26, 7.2.26, 14.2.26, 21.2.26, 28.2.26, 6.3.26, 13.3.26, 20.3.26, 27.3.26, 3.4.26, 10.4.26, 17.4.26, 24.4.26, 1.5.26, 8.5.26, 15.5.26, 22.5.26, 29.5.26, 5.6.26, 12.6.26, 19.6.26, 26.6.26, 3.7.26, 10.7.26, 17.7.26, 24.7.26, 31.7.26, 7.8.26, 14.8.26, 21.8.26, 28.8.26, 4.9.26, 11.9.26, 18.9.26, 25.9.26, 2.10.26, 9.10.26, 16.10.26, 23.10.26, 30.10.26, 6.11.26, 13.11.26, 20.11.26, 27.11.26, 4.12.26, 11.12.26, 18.12.26, 25.12.26, 1.1.27, 8.1.27, 15.1.27, 22.1.27, 29.1.27, 5.2.27, 12.2.27, 19.2.27, 26.2.27, 3.3.27, 10.3.27, 17.3.27, 24.3.27, 31.3.27, 7.4.27, 14.4.27, 21.4.27, 28.4.27, 5.5.27, 12.5.27, 19.5.27, 26.5.27, 2.6.27, 9.6.27, 16.6.27, 23.6.27, 30.6.27, 7.7.27, 14.7.27, 21.7.27, 28.7.27, 4.8.27, 11.8.27, 18.8.27, 25.8.27, 1.9.27, 8.9.27, 15.9.27, 22.9.27, 29.9.27, 6.10.27, 13.10.27, 20.10.27, 27.10.27, 3.11.27, 10.11.27, 17.11.27, 24.11.27, 1.12.27, 8.12.27, 15.12.27, 22.12.27, 29.12.27, 5.1.28, 12.1.28, 19.1.28, 26.1.28, 2.2.28, 9.2.28, 16.2.28, 23.2.28, 1.3.28, 8.3.28, 15.3.28, 22.3.28, 29.3.28, 5.4.28, 12.4.28, 19.4.28, 26.4.28, 3.5.28, 10.5.28, 17.5.28, 24.5.28, 31.5.28, 7.6.28, 14.6.28, 21.6.28, 28.6.28, 5.7.28, 12.7.28, 19.7.28, 26.7.28, 2.8.28, 9.8.28, 16.8.28, 23.8.28, 30.8.28, 6.9.28, 13.9.28, 20.9.28, 27.9.28, 4.10.28, 11.10.28, 18.10.28, 25.10.28, 1.11.28, 8.11.28, 15.11.28, 22.11.28, 29.11.28, 6.12.28, 13.12.28, 20.12.28, 27.12.28, 3.1.29, 10.1.29, 17.1.29, 24.1.29, 31.1.29, 7.2.29, 14.2.29, 21.2.29, 28.2.29, 6.3.29, 13.3.29, 20.3.29, 27.3.29, 3.4.29, 10.4.29, 17.4.29, 24.4.29, 1.5.29, 8.5.29, 15.5.29, 22.5.29, 29.5.29, 5.6.29, 12.6.29, 19.6.29, 26.6.29, 3.7.29, 10.7.29, 17.7.29, 24.7.29, 31.7.29, 7.8.29, 14.8.29, 21.8.29, 28.8.29, 4.9.29, 11.9.29, 18.9.29, 25.9.29, 2.10.29, 9.10.29, 16.10.29, 23.10.29, 30.10.29, 6.11.29, 13.11.29, 20.11.29, 27.11.29, 4.12.29, 11.12.29, 18.12.29, 25.12.29, 1.1.30, 8.1.30, 15.1.30, 22.1.30, 29.1.30, 5.2.30, 12.2.30, 19.2.30, 26.2.30, 3.3.30, 10.3.30, 17.3.30, 24.3.30, 31.3.30, 7.4.30, 14.4.30, 21.4.30, 28.4.30, 5.5.30, 12.5.30, 19.5.30, 26.5.30, 2.6.30, 9.6.30, 16.6.30, 23.6.30, 30.6.30, 7.7.30, 14.7.30, 21.7.30, 28.7.30, 4.8.30, 11.8.30, 18.8.30, 25.8.30, 1.9.30, 8.9.30, 15.9.30, 22.9.30, 29.9.30, 6.10.30, 13.10.30, 20.10.30, 27.10.30, 3.11.30, 10.11.30, 17.11.30, 24.11.30, 1.12.30, 8.12.30, 15.12.30, 22.12.30, 29.12.30, 5.1.31, 12.1.31, 19.1.31, 26.1.31, 2.2.31, 9.2.31, 16.2.31, 23.2.31, 1.3.31, 8.3.31, 15.3.31, 22.3.31, 29.3.31, 5.4.31, 12.4.31, 19.4.31, 26.4.31, 3.5.31, 10.5.31, 17.5.31, 24.5.31, 31.5.31, 7.6.31, 14.6.31, 21.6.31, 28.6.31, 5.7.31, 12.7.31, 19.7.31, 26.7.31, 2.8.31, 9.8.31, 16.8.31, 23.8.31, 30.8.31, 6.9.31, 13.9.31, 20.9.31, 27.9.31, 4.10.31, 11.10.31, 18.10.31, 25.10.31, 1.11.31, 8.11.31, 15.11.31, 22.11.31, 29.11.31, 6.12.31, 13.12.31, 20.12.31, 27.12.31, 3.1.32, 10.1.32, 17.1.32, 24.1.32, 31.1.32, 7.2.32, 14.2.32, 21.2.32, 28.2.32, 6.3.32, 13.3.32, 20.3.32, 27.3.32, 3.4.32, 10.4.32, 17.4.32, 24.4.32, 1.5.32, 8.5.32, 15.5.32, 22.5.32, 29.5.32, 5.6.32, 12.6.32, 19.6.32, 26.6.32, 3.7.32, 10.7.32, 17.7.32, 24.7.32, 31.7.32, 7.8.32, 14.8.32, 21.8.32, 28.8.32, 4.9.32, 11.9.32, 18.9.32, 25.9.32, 2.10.32, 9.10.32, 16.10.32, 23.10.32, 30.10.32, 6.11.32, 13.11.32, 20.11.32, 27.11.32, 4.12.32, 11.12.32, 18.12.32, 25.12.32, 1.1.33, 8.1.33, 15.1.33, 22.1.33, 29.1.33, 5.2.33, 12.2.33, 19.2.33, 26.2.33, 3.3.33, 10.3.33, 17.3.33, 24.3.33, 31.3.33, 7.4.33, 14.4.33, 21.4.33, 28.4.33, 5.5.33, 12.5.33, 19.5.33, 26.5.33, 2.6.33, 9.6.33, 16.6.33, 23.6.33, 30.6.33, 7.7.33, 14.7.33, 21.7.33, 28.7.33, 4.8.33, 11.8.33, 18.8.33, 25.8.33, 1.9.33, 8.9.33, 15.9.33, 22.9.33, 29.9.33, 6.10.33, 13.10.33, 20.10.33, 27.10.33, 3.11.33, 10.11.33, 17.11.33, 24.11.33, 1.12.33, 8.12.33, 15.12.33, 22.12.33, 29.12.33, 5.1.34, 12.1.34, 19.1.34, 26.1.34, 2.2.34, 9.2.34, 16.2.34, 23.2.34, 1.3.34, 8.3.34, 15.3.34, 22.3.34, 29.3.34, 5.4.34, 12.4.34, 19.4.34, 26.4.34, 3.5.34, 10.5.34, 17.5.34, 24.5.34, 31.5.34, 7.6.34, 14.6.34, 21.6.34, 28.6.34, 5.7.34, 12.7.34, 19.7.34, 26.7.34, 2.8.34, 9.8.34, 16.8.34, 23.8.34, 30.8.34, 6.9.34, 13.9.34, 20.9.34, 27.9.34, 4.10.34, 11.10.34, 18.10.34, 25.10.34, 1.11.34, 8.11.34, 15.11.34, 22.11.34, 29.11.34, 6.12.34, 13.12.34, 20.12.34, 27.12.34, 3.1.35, 10.1.35, 17.1.35, 24.1.35, 31.1.35, 7.2.35, 14.2.35, 21.2.35, 28.2.35, 6.3.35, 13.3.35, 20.3.35, 27.3.35, 3.4.35, 10.4.35, 17.4.35, 24.4.35, 1.5.35, 8.5.35, 15.5.35, 22.5.35, 29.5.35, 5.6.35, 12.6.35, 19.6.35, 26.6.35, 3.7.35, 10.7.35, 17.7.35, 24.7.35, 31.7.35, 7.8.35, 14.8.35, 21.8.35, 28.8.35, 4.9.35, 11.9.35, 18.9.35, 25.9.35, 2.10.35, 9.10.35, 16.10.35, 23.10.35, 30.10.35, 6.11.35, 13.11.35, 20.11.35, 27.11.35, 4.12.35, 11.12.35, 18.12.35, 25.12.35, 1.1.36, 8.1.36, 15.1.36, 22.1.36, 29.1.36, 5.2.36, 12.2.36, 19.2.36, 26.2.36, 3.3.36, 10.3.36, 17.3.36, 24.3.36, 31.3.36, 7.4.36, 14.4.36, 21.4.36, 28.4.36, 5.5.36, 12.5.36, 19.5.36, 26.5.36, 2.6.36, 9.6.36, 16.6.36, 23.6.36, 30.6.36, 7.7.36, 14.7.36, 21.7.36, 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18.9.38, 25.9.38, 2.10.38, 9.10.38, 16.10.38, 23.10.38, 30.10.38, 6.11.38, 13.11.38, 20.11.38, 27.11.38, 4.12.38, 11.12.38, 18.12.38, 25.12.38, 1.1.39, 8.1.39, 15.1.39, 22.1.39, 29.1.39, 5.2.39, 12.2.39, 19.2.39, 26.2.39, 3.3.39, 10.3.39, 17.3.39, 24.3.39, 31.3.39, 7.4.39, 14.4.39, 21.4.39, 28.4.39, 5.5.39, 12.5.39, 19.5.39, 26.5.39, 2.6.39, 9.6.39, 16.6.39, 23.6.39, 30.6.39, 7.7.39, 14.7.39, 21.7.39, 28.7.39, 4.8.39, 11.8.39, 18.8.39, 25.8.39, 1.9.39, 8.9.39, 15.9.39, 22.9.39, 29.9.39, 6.10.39, 13.10.39, 20.10.39, 27.10.39, 3.11.39, 10.11.39, 17.11.39, 24.11.39, 1.12.39, 8.12.39, 15.12.39, 22.12.39, 29.12.39, 5.1.40, 12.1.40, 19.1.40, 26.1.40, 2.2.40, 9.2.40, 16.2.40, 23.2.40, 1.3.40, 8.3.40, 15.3.40, 22.3.40, 29.3.40, 5.4.40, 12.4.40, 19.4.40, 26.4.40, 3.5.40, 10.5.40, 17.5.40, 24.5.40, 31.5.40, 7.6.40, 14.6.40, 21.6.40, 28.6.40, 5.7.40, 12.7.40, 19.7.40, 26.7.40, 2.8.40, 9.8.40, 16.8.40, 23.8.40, 30.8.40, 6.9.40, 13.9.40, 20.9.40, 27.9.40, 4.10.40, 11.10.40, 18.10.40, 25.10.40, 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