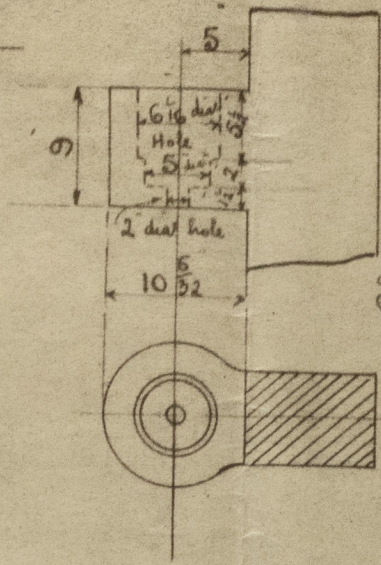


Stem Frame

Scale $\frac{1}{2}$ = 1 Foot - To pass Lloyds Survey.

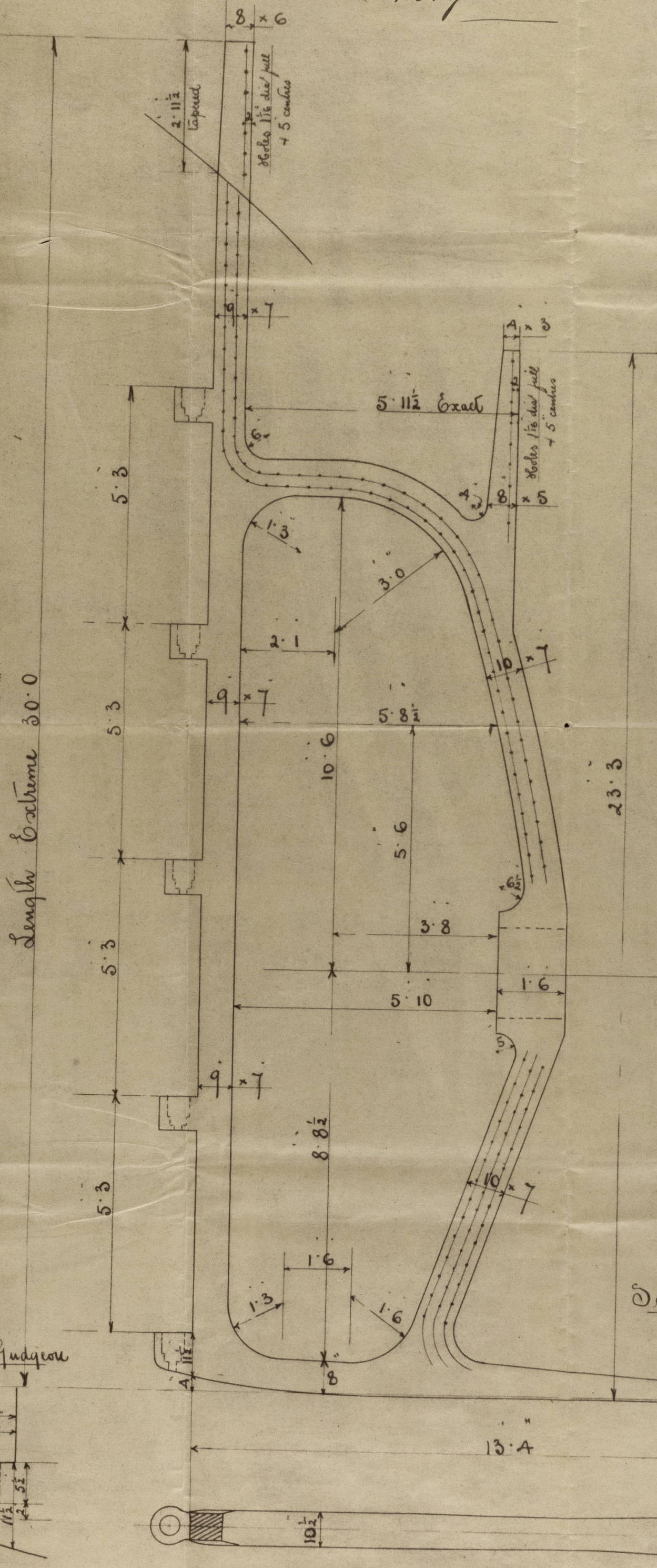
Holes $1\frac{3}{16}$ dia. full, spaced $5\frac{5}{8}$ centre to centre zigzag
reduced to $1\frac{1}{16}$ dia. full and 5 centres where marked.

Forged Iron

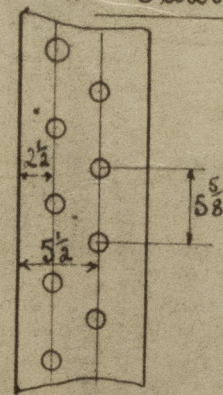


Sketch of Gudgeons.

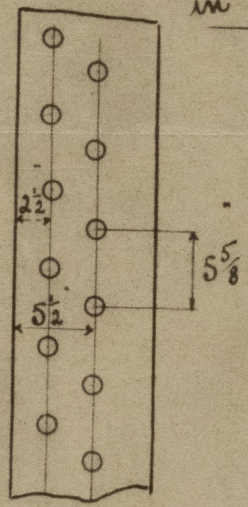
Scale 1 - 1 Foot



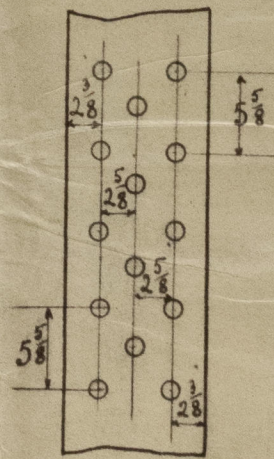
Sketch of Holes
in Outer post.



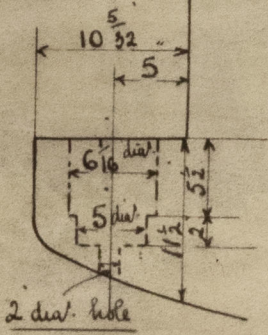
Sketch of Holes
in Inner post.



Sketch of Holes
where Treble Riv



Sketch of
Bottom Judgement



Boys to be drilled
for rivets

See enlarged sketch
for Stern Loat

Long! No 26658

N^o 625

RICHARDSON DUCK & CO
SHIPBUILDERS
STOCKTON-ON-TREES.

Dracopis No 2399 Oct 4th 1911



Most Rⁿ Duck & Co
No 25-

Shum frame

Forged iron

"Koonigton"

Lab. Report 7427

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