

For the information of Surveyors and the Committee only.

Received at

Greenock Office 31st Jan'y. 1934.

Lloyd's Register of Shipping.

Order: 85616.

(Report on Vessel No. 19464 Port

Greenock.)

No. 3943

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Immense~~ Steel Forgings ~~nn~~ and Castings, manufactured by Messrs. Bochumer Verein of Bochum for the Vessel No. 868, being built by Messrs. Lithgows Ltd. of Port Glasgow have been inspected by me as set forth below and found to be, so far as can be seen, 1 built up Rudder sound and free from surface defects.—

Report on Forgings or Castings.

Lloyd's

Düsseldorf 29th January 1934.

No. 599.

M.B.26.1.34.

1 rudder frame

1 rudder shaft

2 pintles 2 pintles

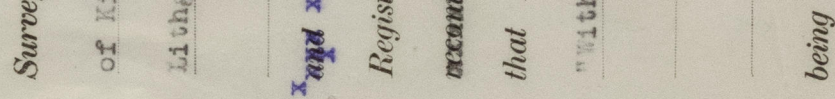
	STEEL FRAME	RUDDER SHAFT	2 pintles	2 pintles
Material*	Annealed Siemens Martin Steel			
How made	cast	forged	forged	
Annealed	Yes	Yes	Yes	
Dimensions				
Progress on Inspection	rough turned and	finished	rough turned and	finished
When Inspected	26.1.34.	26.1.34.	26.1.34.	
CASTINGS.	.564 2" .788 3"	.788 3"	.788 3"	
Tests on Standard Test Pieces.				
Site Test—				
Tons per square inch	29,3 29,3	30,1	31,3 30,7	
Extension per cent. ...	31,5 31,3	34,5	33,8 32,6	
Bending Test—				
Angle before fracture	120 degr.good	180 degr.good	180 degr.good	
Drop Test—				
Height from ground ...	7 feet			
Numbering Test—				
If made according to Rules and found satisfactory ...	satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at Düsseldorf.

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



“While the
to be understood
any inaccuracy in
publication of the
of the Society.”

Cert. B.)—10m, 7, 30.

Rudder report.

S.S. Jamaica Producer

Enk. First Enkay Report
N^o 19464.

[illegible]

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Middletown

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No 10

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Book

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Lloyd's Register
Foundation

Jan. 9, 12, 15, 14, 19, 22, 25, 29, 31, 3 Feb. 1, 5, 6, 7, 8, 9, 12, 13, 14, 16, 19, 21, 23, 24, 28 Mar. 1, 2, 5, 7, 9, 13, 14, 15, 16, 19, 22, 23, 26, 27, 28, 29, Apr. 3, 4, 17, 20