

Lloyd's Register of Shipping.

Order: 85615.

(Report on Vessel No. 19464 Port Glasgow)

Gamalia Producer

No. 3965

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~XXXXXXXXXX~~ Castings, manufactured by Messrs. Bochumer Verein of Bochum for the Vessel No. 868, being built by Messrs. Lithgow's Ltd. of Port Glasgow have been inspected by me as set forth below and found to be, so far as can be seen, 1 stern frame sound and free from surface defects.

Mark on Forgings or Castings.

Lloyd's

Düsseldorf 16th November 1933.

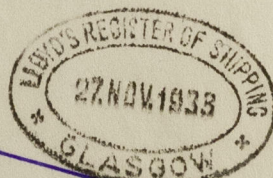
No. 597.

M.B.15.11.33.

1 stern frame

	STERN FRAME	RUDDER FRAME.	STEM.
Material* ...	Annealed Siem. Mart. Cast Steel		
How made ...	cast		
If annealed ...	Yes		
Dimensions ...	14" x 10"		
Progress on Inspection ...	rough turned & finished		
Date when Inspected ...	15.11.33.		
CASTINGS.	.798	3"	
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...	28,5	29,1	
Extension per cent. ...	32,6	32,6	
Cold Bending Test—			
Angle before fracture ...	120 degr. good		
Drop Test—			
Height from ground ...	10 feet		
Hammering Test—			
If made according to Rules and found satisfactory ...	satisfactory.		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at Düsseldorf.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

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Lithgows Ltd

No 868.

Report on Stern Frame.

S.S. Jamaica Producer

gr. List Entry Report No 19464

Draughtsman 18th November 1933.



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Lloyd's Register
Foundation

(1933) Jan. 9. 12. 15. 18. 21. 23. 25. 29. 31. Feb. 1. 5. 6. 7. 8. 9. 12. 13. 14. 16. 19. 21. 23. 24. 28. Mar. 1. 2. 5. 7. 9. 13. 14. 15. 16. 19. 22. 23. 26. 27. 28. 29. Apr. 3. 4. 14. 26.
May 1. 3. 10. 11. 15. 16. 24. 29. 30. 31. June 1. 12.