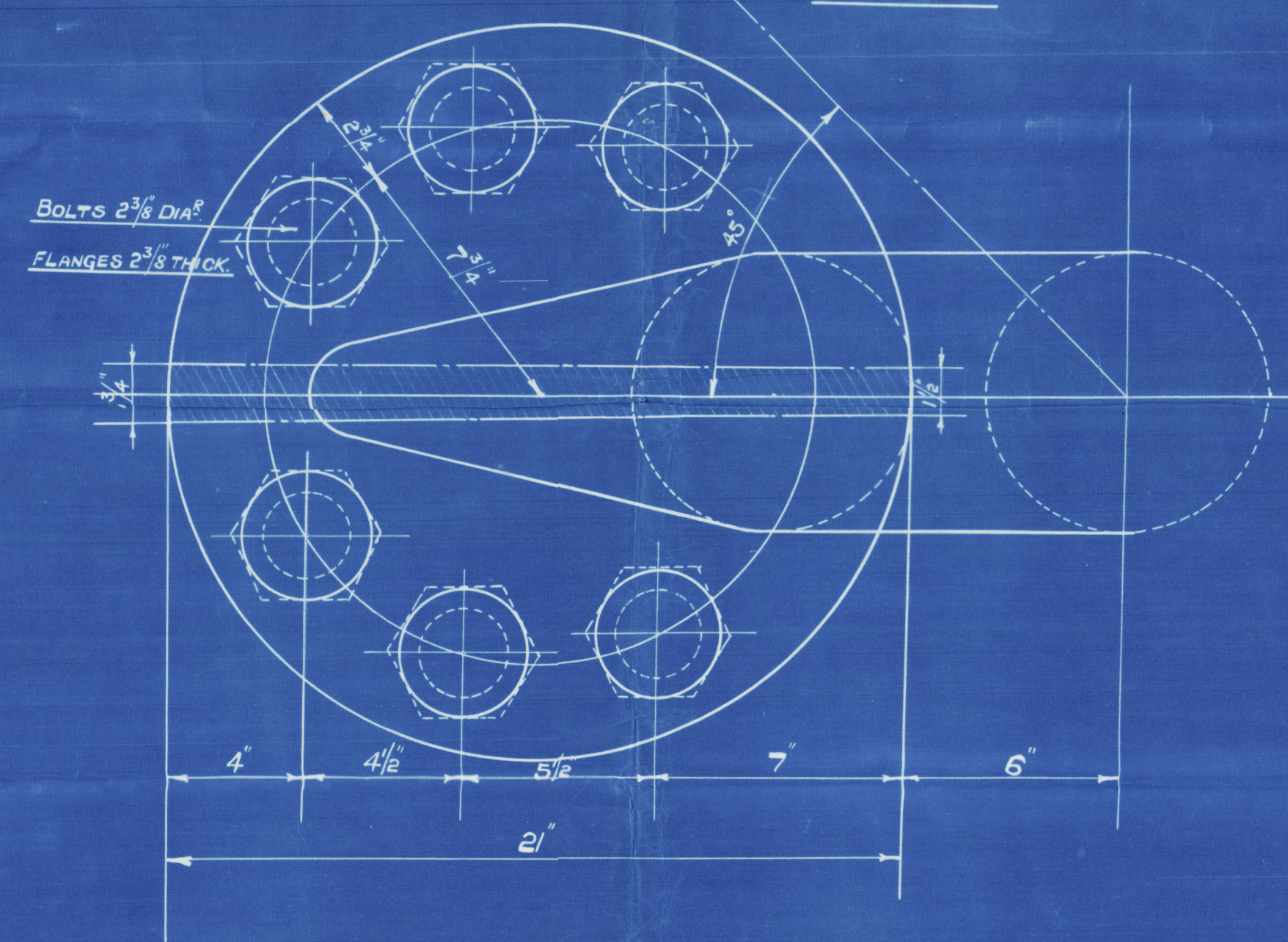
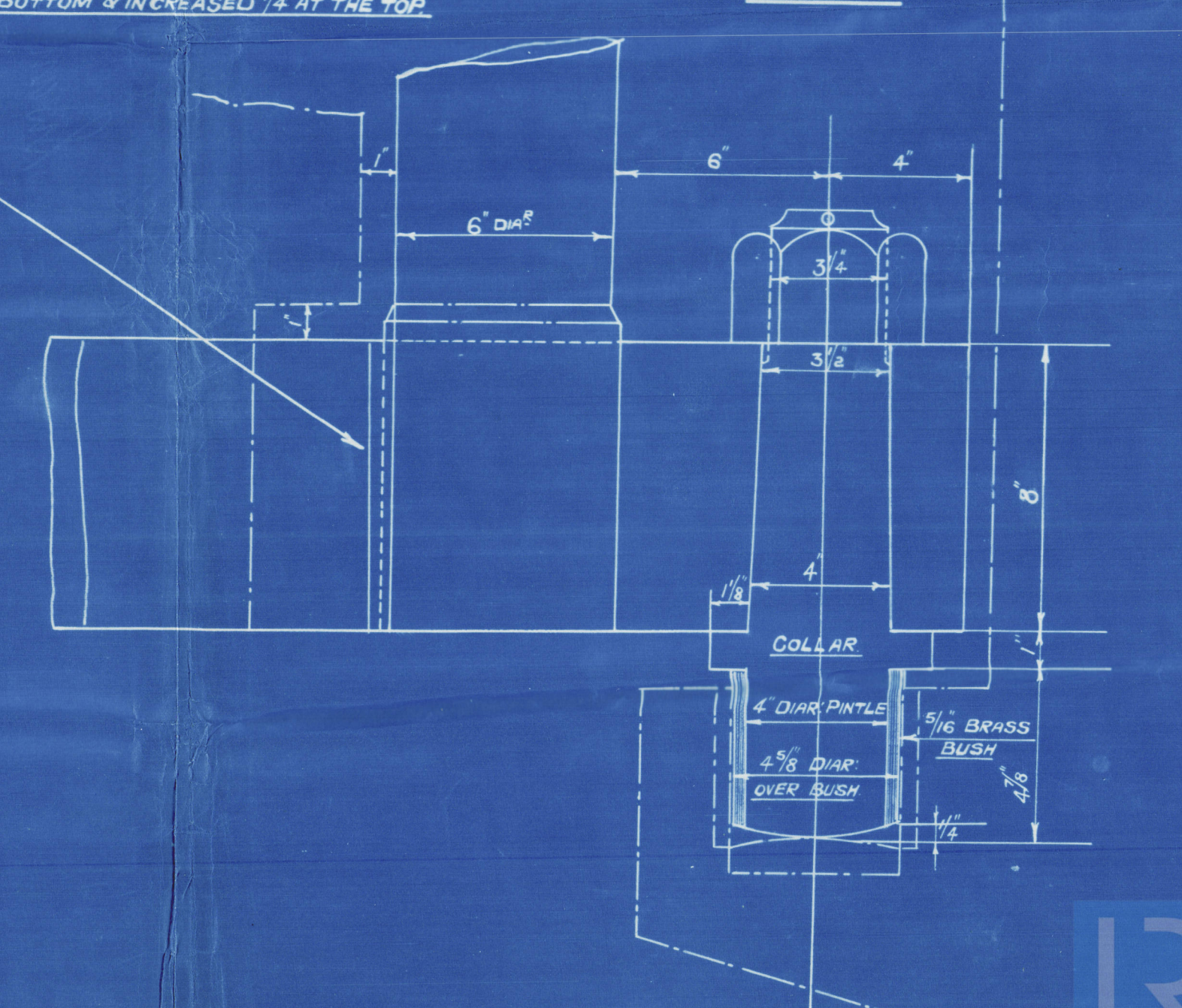
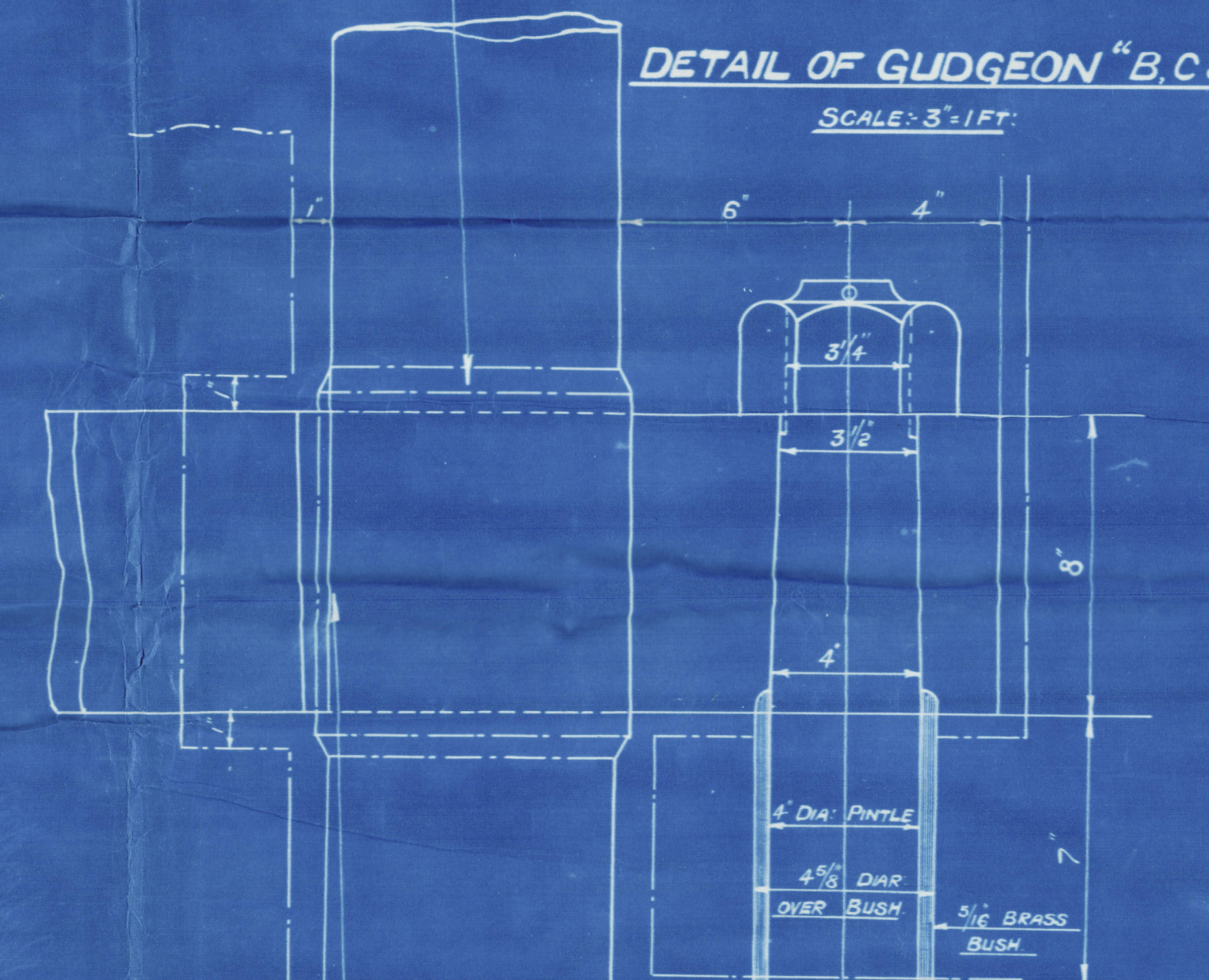
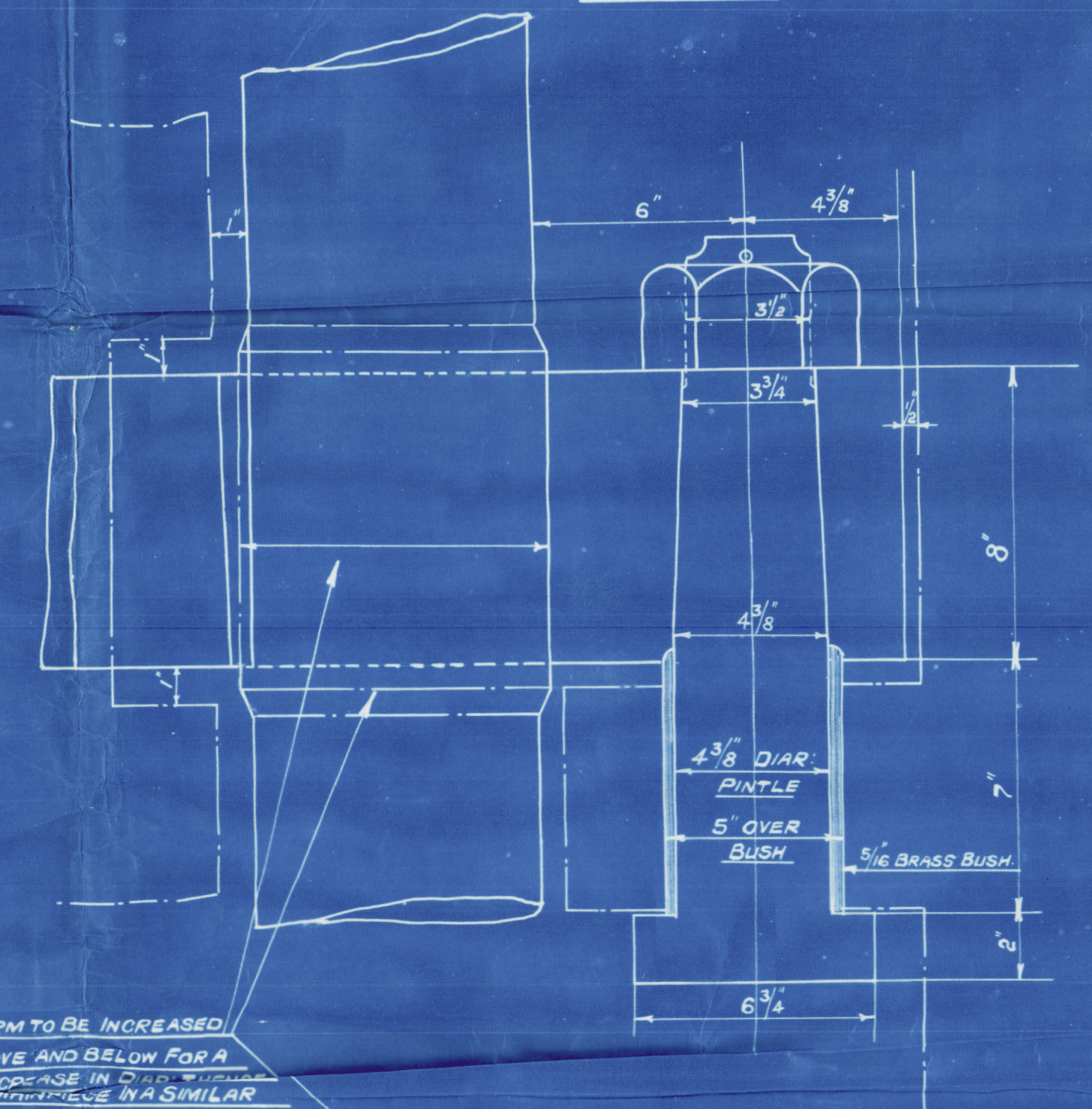
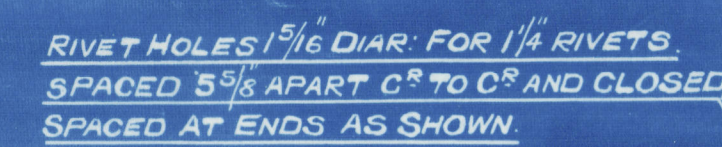


NOTES:-
RUDDER FRAME IN TWO PIECES WITH COUPLING, AS SHOWN
STOCK & MAINPIECE TO BE FORGED WITH ARMS SHRUNK ON AND
KEYED TO MAINPIECE.
LOOSE STEEL PINTLES TO BE BUSHED WITH BRASS AS SHOWN ON DETAIL
RISET HOLES 1/16" DIA" FOR 1/4" RIVETS SPACED AS SHOWN & COUNTERSUNK
AS PER DETAIL.
CENTRE LINE OF PINTLES & STOCK TO BE IN A PERFECTLY STRAIGHT LINE
& SQUARE TO BASE LINE.
FORE SIDE OF MAINPIECE TO BE PARALLEL TO CENTRE LINE OF PINTLES.
KEYWAYS FOR CROSSHEAD & TILLER TO BE ACCURATELY CUT TO DIMENSIONS
GIVEN LATER.
LENGTH OF STOCK TO BE, TO BE DONE "BY" SO
SUPPLIED PLATE SUPPLIED & FITTED BY S.H. & W. CO. LTD.
THE DIMENSIONS GIVEN ON THIS PLAN SHOULD BE CAREFULLY
WORKED TO AS WE ONLY PAY ON CALCULATED WEIGHTS.
ANY ALTERATIONS MADE TO BE NOTIFIED TO S.H. & W. CO. LTD.
FRAME TO LLOYD'S SURVEY & TESTS.



SCALE: $\frac{1}{2}'' = 1 \text{ FOOT}$.

Swan Hunter & Wigham Richardson

No. 1118 + 1167

Plan of Rudder Frame



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Miss Swan Hunter & Wigham Richardson & Co.

Plan of Rudder Frame

Nos 1118 & 1167

No 4

S.S. "Lestris"

S.S. LESTRIS.
NEWCASTLE ON TYNE.
Report No. 44522.



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