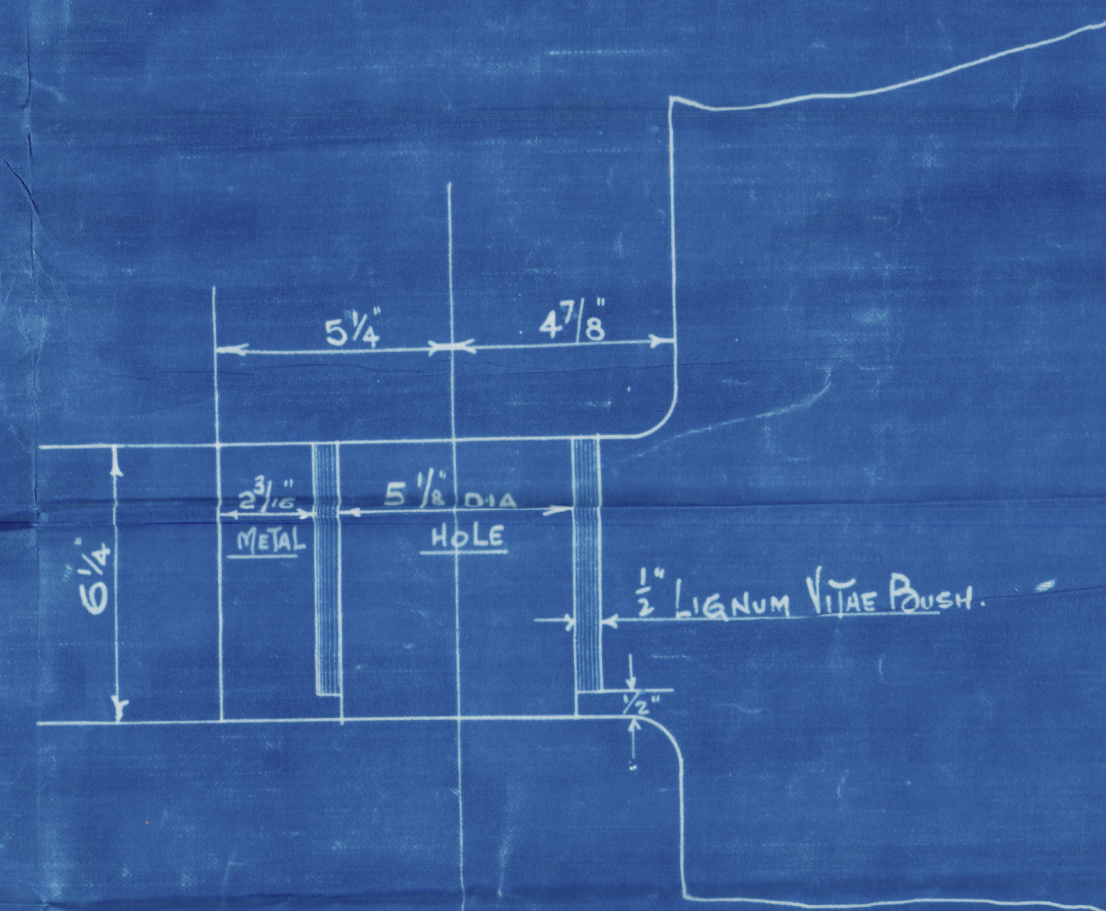


14/4/20

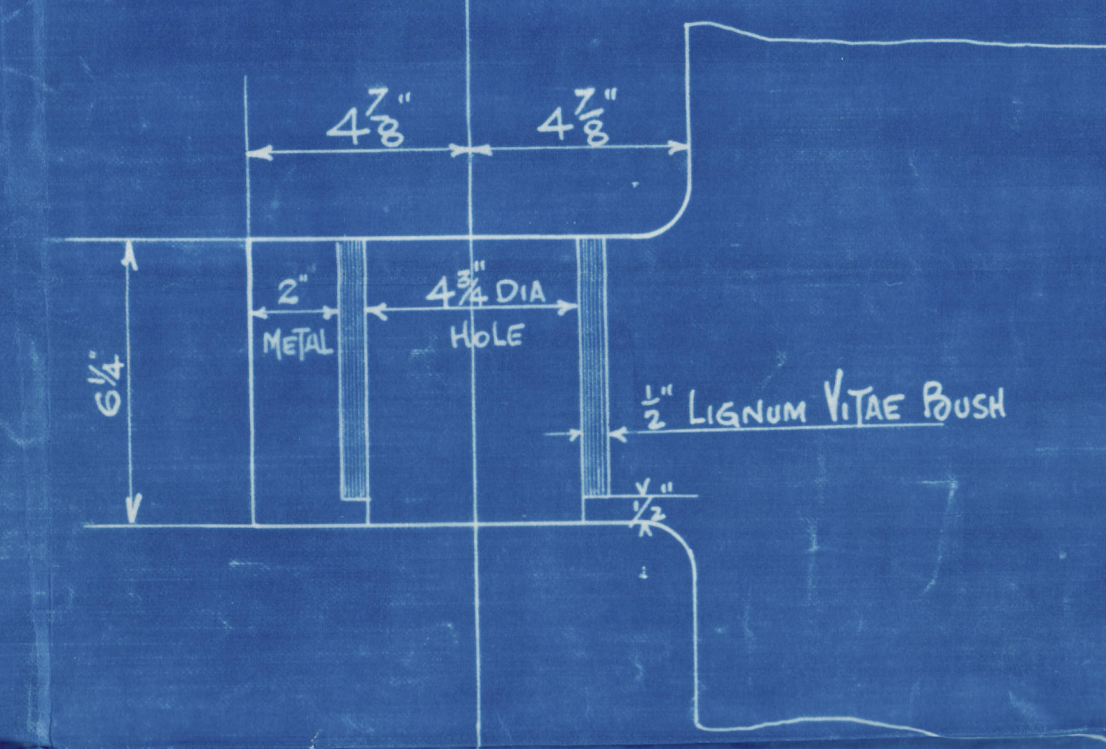
DETAIL OF GUDGEONS

SCALE 3" = 1 FOOT.

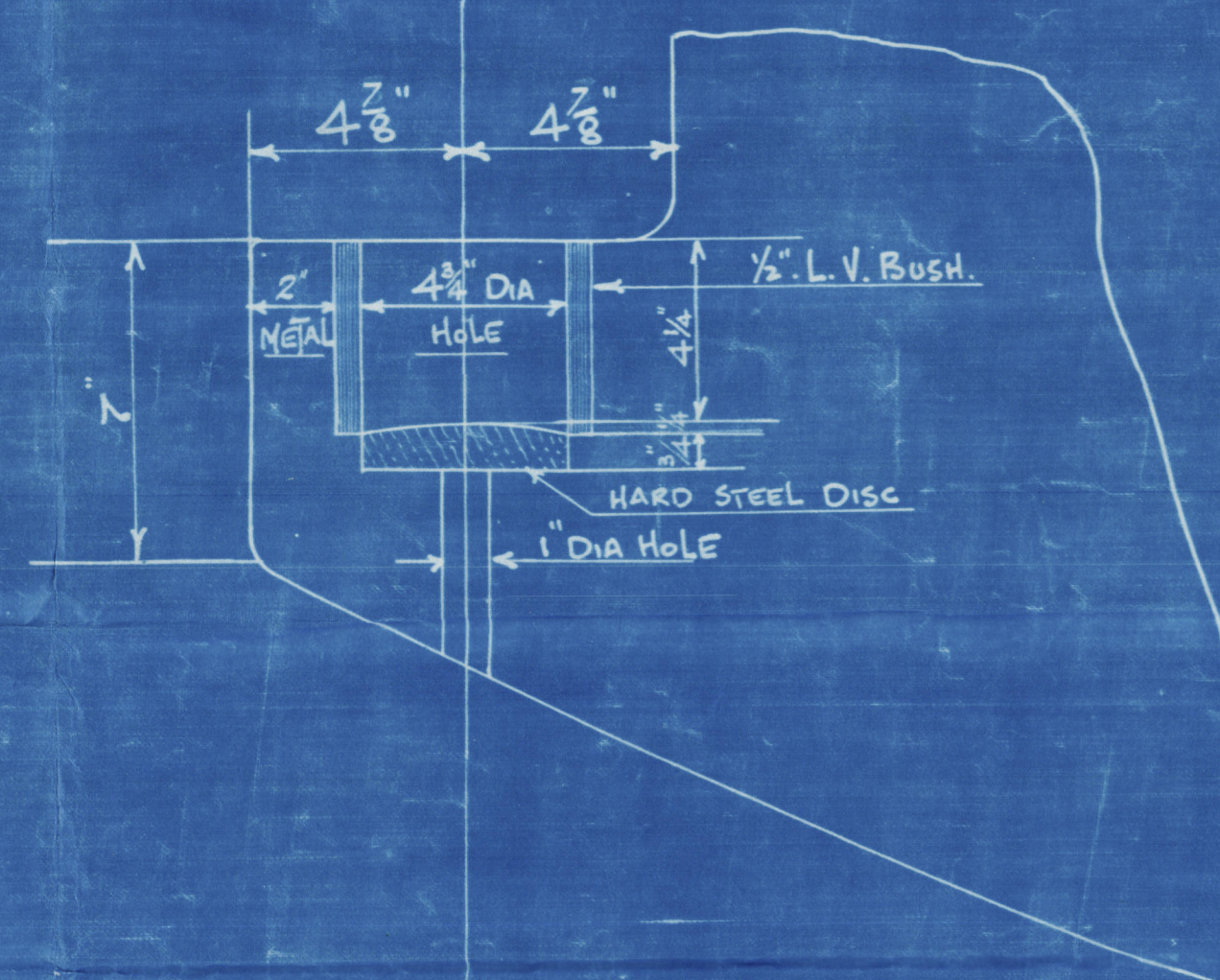
GUDGEON "A"



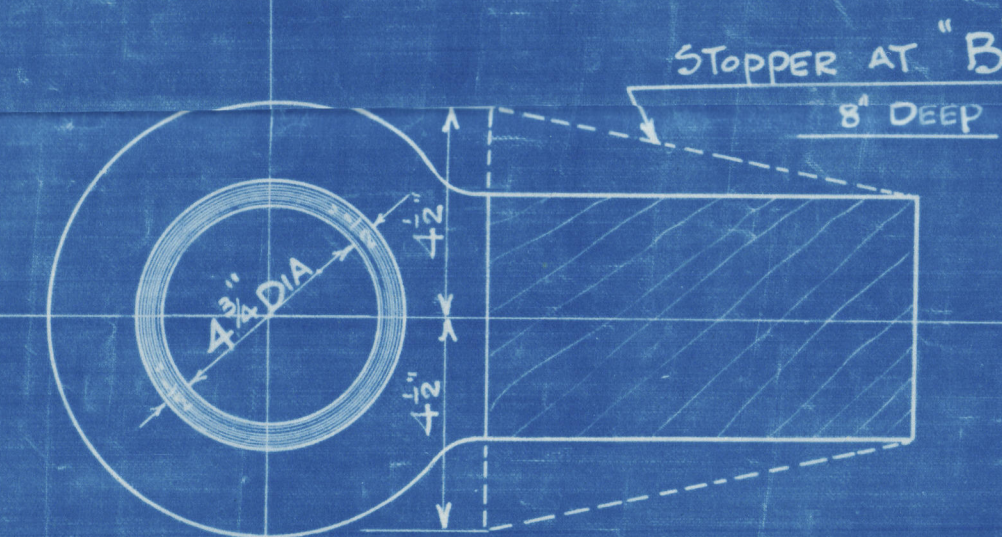
GUDGEONS "B, C + D"



GUDGEON "E"

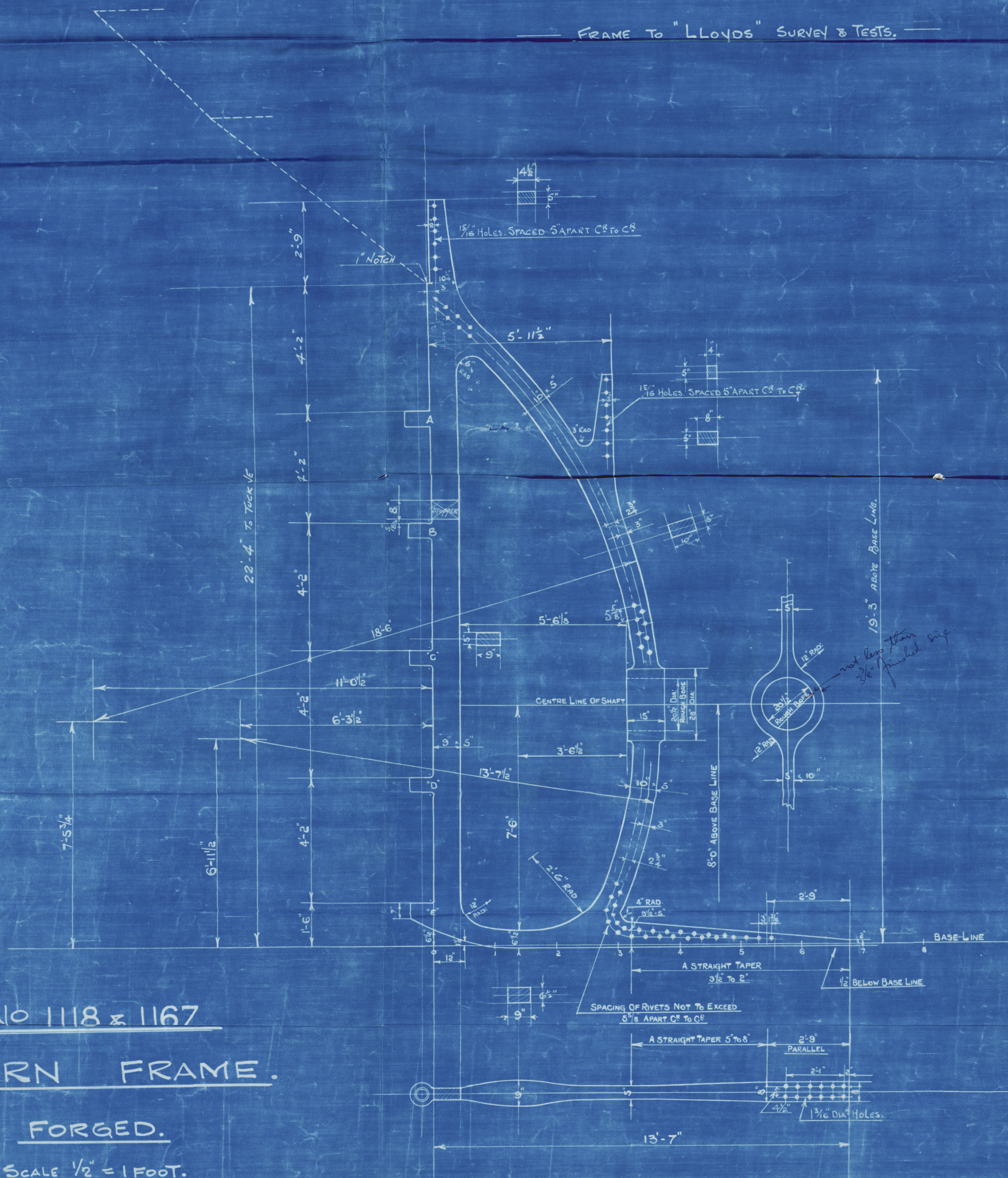


PLAN



NOTES. ALL MACHINING & DRILLING TO BE DONE BY MAKERS.
RIVET HOLES 1 3/16" DIA FOR 1 1/8" DIA RIVETS, SPACED 5 3/8" APART C₂ TO C₈
DRILLED AS PER DOTTED LINES AND IN NO CASE MUST THIS SPACING
BE EXCEEDED.
CENTRE LINE OF PINILES TO BE IN A PERFECTLY STRAIGHT LINE AND
SQUARE TO BASE LINE.
FACE OF BOSS TO BE SQUARE TO CENTRE LINE OF SHAFT.
ANY ALTERATION MADE TO BE NOTIFIED TO S. H. & W. R. LTD

FRAME TO "LLOYDS" SURVEY & TESTS.



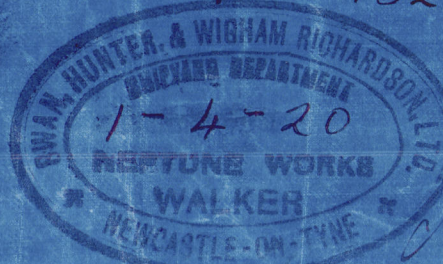
NO 1118 & 1167

STERN FRAME.

FORGED.

SCALE 1/2" = 1 FOOT.

Nº 24952



13.4.20



002798-002807-0028

Swan Hunter & Wigham Richardson

No 1118 + 1167

Plan of Stern Frame

Misses Swan Hunter & Wigham Richardson Ltd.

Plan of Stern Frame

No 1118 + 1167

No 3

S. S. "Lestris"

S. S. "LESTRIS"
NEWCASTLE ON TYNE.

Report No. 44522.



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