

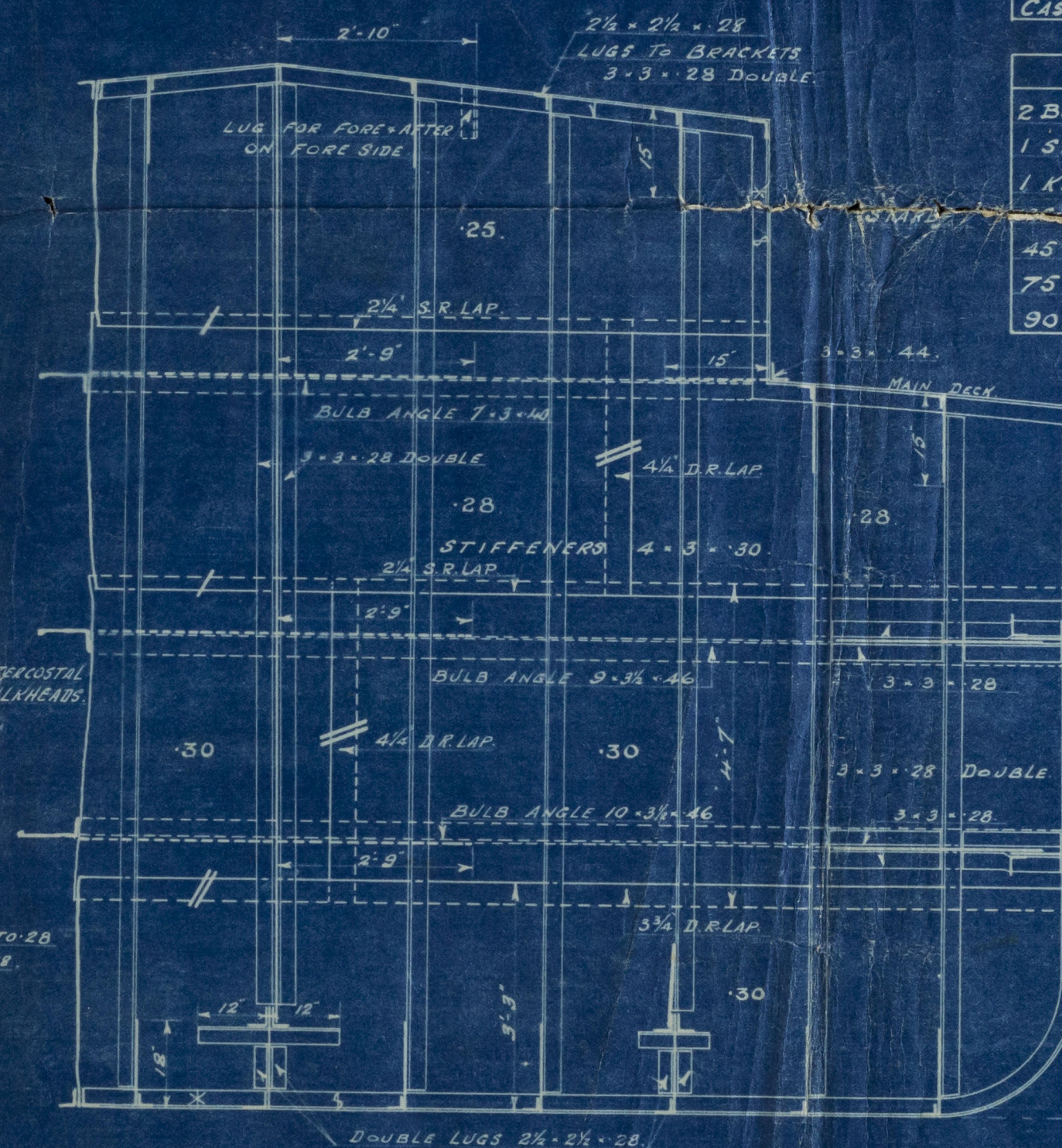
SCALE $\frac{1}{2}$ " = 1 FOOT.

LLOYD'S NUMERALS	
$B + D$	33
$L \times (B + D)$	3960
d'	8' 11"
L/D	12

EQUIPMENT N^o
 $L \times (B + D) = 3960$
 FOR ^{CLG.} 20 x 4 = 80
 CASING $\frac{1}{2} \times 17\frac{1}{2} = 6\frac{1}{2} = 57$

EQUIPMENT.

2 BOWERS EACH 6 1/4 CWT'S STOCKLINE
1 STREAM----1 1/4 " EX STOCK
1 KEDGE-----3/4 " " "
1 " 13/16 " 5' 1/2" CHAIN CABLE.
45 " 2" STEEL WIRE.
75 " 6" HEMP TOWLINE.
90 " 4" HAWSER.



BULKHEAD LINERS FITTED TO
OUTSIDE STRAKES OF SHELL 11" BROAD.

- RIVETING -

CENTRE & SIDE KEELSONS CUT AT OILTIGHT BULKHEADS

SEAMS & BUTT LAPS OF OILTIGHT TRANSVERSE BULKHEAD & EXPANSION TRUNK TOP. $\frac{5}{8}$ " DIA² RIVETS SPACED 2 $\frac{1}{4}$ " APART C² TO C²
SEAMS & BUTT LAPS OF CENTRE LINE BULKHEAD, NOT OILTIGHT. $\frac{5}{8}$ " DIA² RIVETS SPACED 2 $\frac{1}{4}$ " APART C² TO C²
BOUNDARY BARS OF TRANS BHD & EXPANSION TRUNK $\frac{5}{8}$ " DIA RIVETS SPACED 3 $\frac{1}{8}$ " TO SHELL & 2 $\frac{3}{4}$ " TO BULK². C² TO C²
BRACKET KNEE PLATE ATTACHMENT TO FLOORS, SIDE STRINGERS & BULK² STIFFS. $\frac{5}{8}$ " RIVETS SPACED 3 $\frac{1}{8}$ " APART.
FACE ANGLED TO WEB FRAMES & SIDE STRINGERS, BULK² STIFFS. $\frac{5}{8}$ " RIVETS SPACED 3 $\frac{1}{8}$ " APART C² TO C²
WEB PLATES & GIRDERS, EXPANSION TRUNK STIFFS & BEAMS. $\frac{5}{8}$ " DIA² RIVETS SPACED 3 $\frac{1}{8}$ " APART C² TO C²

-RIVETING-

BRACKET KNEE PLATE ATTACHMENTS TO FLOOR PLATES & SIDE STRINGERS $\frac{5}{8}$ " DIA⁸ RIVETS SPACED $3\frac{1}{8}$ " APART. C⁸ TO C⁸
FACE ANGLES TO WEB FRAME & SIDE STRINGERS & GIRDERS----- $\frac{5}{8}$ " DIA⁸ RIVETS SPACED $3\frac{1}{8}$ " APART. C⁸ TO C⁸
IN FRAMES, FLOORS, REVERSE FRAMES, KEELSONS &C----- $\frac{5}{8}$ " DIA⁸ RIVETS SPACED $3\frac{1}{8}$ " APART. C⁸ TO C⁸

Sweetest,

Inverkyne



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Lloyd's Register
Foundation

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